

SCAG[®]

POWER EQUIPMENT

OPERATOR'S MANUAL



Models:

**STTII-52V-26CH-EFI
STTII-61V-25KBD
STTII-61V-31DFI
STTII-61V-33BV
STTII-61V-38CH-EFI
STTII-61V-40BV-EFI
STTII-72V-25KBD
STTII-72V-31DFI
STTII-72V-38CH-EFI
STTII-72V-40BV-EFI**

Congratulations on owning a Scag mower! This manual contains the operating instructions and safety information for your Scag mower. Reading this manual can provide you with assistance in maintenance and adjustment procedures to keep your mower performing to maximum efficiency. The specific models that this book covers are listed on the inside cover. Before operating your machine, please read all the information enclosed.



WARNING

FAILURE TO FOLLOW SAFE OPERATING PRACTICES MAY RESULT IN SERIOUS INJURY OR DEATH.

- Read this manual completely as well as other manuals that came with your mower.
- DO NOT operate on steep slopes. To check a slope, attempt to back up it (with the cutter deck down). If the machine can back up the slope without the wheels slipping, reduce speed and use extreme caution.
- Under no circumstances should the machine be operated on slopes greater than 15 degrees. ALWAYS FOLLOW OSHA APPROVED OPERATION.
- Stay two cut widths away from slopes, drop offs, ditches, water, retaining walls, avoid any slope exceeding 15 degrees, and do not mow under trees on slopes with the roll bar down.
- DO NOT mow on wet grass. Wet grass reduces traction and steering control.
- Keep all shields in place, especially the grass discharge chute.
- Before performing any maintenance or service, stop the machine and remove the spark plug wire and ignition key.
- If a mechanism becomes clogged, stop the engine before cleaning.
- Keep hands, feet and clothing away from power-driven parts.
- Keep others off the mower (only one person at a time)

REMEMBER - YOUR MOWER IS ONLY AS SAFE AS THE OPERATOR!

HAZARD CONTROL AND ACCIDENT PREVENTION ARE DEPENDENT UPON THE AWARENESS, CONCERN, PRUDENCE, AND PROPER TRAINING OF THE PERSONNEL INVOLVED IN THE OPERATION, TRANSPORT, MAINTENANCE, AND STORAGE OF THE EQUIPMENT.

This manual covers the operating instructions and illustrated parts list for:		
STTII-52V-26CH-EFI	with a serial number of	Z2500001 to Z2599999
STTII-61V-25KBD	with a serial number of	Z2600001 to Z2699999
STTII-61V-31DFI	with a serial number of	Z2700001 to Z2799999
STTII-61V-33BV	with a serial number of	Z2800001 to Z2899999
STTII-61V-38CH-EFI	with a serial number of	Z2900001 to Z2999999
STTII-61V-40BV-EFI	with a serial number of	Z3000001 to Z3099999
STTII-72V-25KBD	with a serial number of	Z3100001 to Z3199999
STTII-72V-31DFI	with a serial number of	Z3200001 to Z3299999
STTII-72V-38CH-EFI	with a serial number of	Z3300001 to Z3399999
STTII-72V-40BV-EFI	with a serial number of	Z3400001 to Z3499999
Always use the entire serial number listed on the serial number tag when referring to this product.		

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NOTES

GENERAL INFORMATION

1.1 INTRODUCTION

Your mower was built to the highest standards in the industry. However, the prolonged life and maximum efficiency of your mower depends on you following the operating, maintenance and adjustment instructions in this manual.

If additional information or service is needed, contact your Scag Power Equipment Dealer.

We encourage you to contact your dealer for repairs. All Scag dealers are informed of the latest methods to service this equipment and provide prompt and efficient service in the field or at their service shop. They carry a full line of Scag service parts.

- IMPORTANT -

The replacement of any part on this product by other than the manufacturer's authorized replacement part may adversely affect the performance, durability or safety of this product.

Use of other than original Scag replacement parts will void the warranty.

When ordering parts, always give the model and serial number of your mower. The serial number plate is located between the seat and the controls where shown in Figure 1-1.

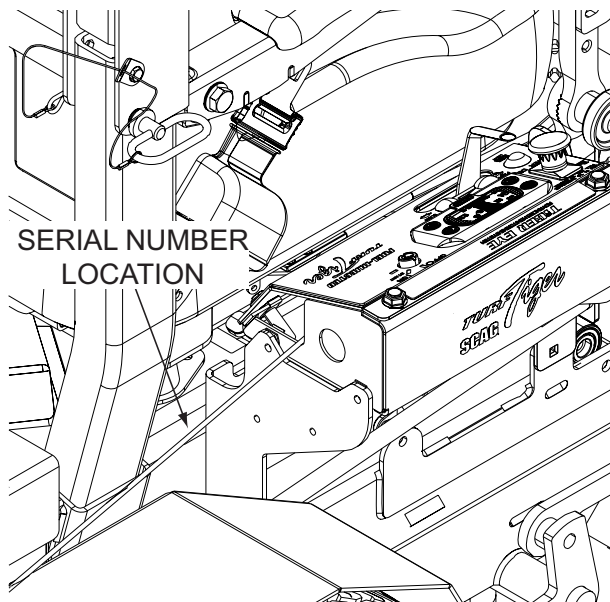


Figure 1-1. Mower Serial Number Plate Location

USE ONLY SCAG APPROVED ATTACHMENTS AND ACCESSORIES.

Attachments and accessories manufactured by companies other than Scag Power Equipment are not approved for use on this machine. See Section 8. Be aware that using attachments with the mower may affect stability. Be sure to follow the directions found in the operator's manual.



WARNING

For pictorial clarity, some illustrations and figures in this manual may show shields, guards or plates open or removed. Under no circumstances should your mower be operated without these devices in place.

All information is based upon product information available at the time of approval for printing. Scag Power Equipment reserves the right to make changes at any time without notice and without incurring any obligation.

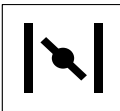
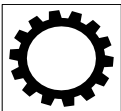
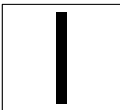
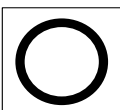
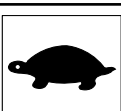
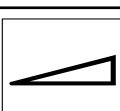
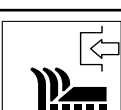
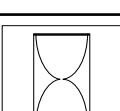
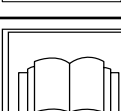
1.2 DIRECTION REFERENCE

The "Right" and "Left", "Front" and "Rear" of the machine are referenced from the operator's right and left when seated in the normal operating position and facing the forward travel direction.

1.3 SERVICING THE ENGINE AND DRIVE TRAIN COMPONENTS

The detail servicing and repair of the engine, hydraulic pumps and gearboxes are not covered in this manual; only routine maintenance and general service instructions are provided. For service of these components during the limited warranty period, it is important to contact your Authorized Scag Power Equipment Dealer or find a local authorized servicing agent of the component manufacturer. Any unauthorized work done on these components during the warranty period may void your warranty.

1.4 SYMBOLS

SYMBOL	DESCRIPTION	SYMBOL	DESCRIPTION
	Choke		Transmission
	Parking Brake		Spinning Blade
	On/Start		Spring Tension on Idler
	Off/Stop		Oil
	Falling Hazard		Thrown Object Hazard
	Fast		Slow
	Continuously Variable - Linear		Cutting Element - Basic Symbol
	Pinch Point		Cutting Element - Engage
	Hour meter/Elapsed Operating Hours		Cutting Element - Disengage
	Keep Bystanders Away		Read Operator's Manual

SAFETY INFORMATION

2.1 INTRODUCTION

Your mower is only as safe as the operator. Carelessness or operator error may result in serious bodily injury or death. Hazard control and accident prevention are dependent upon the awareness, concern, prudence, and proper training of the personnel involved in the operation, transport, maintenance and storage of the equipment. Make sure every operator is properly trained and thoroughly familiar with all of the controls before operating the mower. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people or property.

This product is capable of amputating hands and feet and throwing objects. Always follow all safety instructions on this product and in the manual to avoid personal injury or death.

READ THIS OPERATOR'S MANUAL AND USE THE QR CODE BELOW TO WATCH THE SAFETY VIDEO BEFORE ATTEMPTING TO START YOUR MOWER. MAKE SURE THAT EVERYONE KNOWS WHERE THE MANUAL IS LOCATED AND KEEP A RECORD OF EACH EMPLOYEE THAT HAS READ THE MANUAL.



Figure 2-1. SAFETY VIDEO QR CODE

A replacement manual is available from your authorized Scag Service Dealer or by contacting Scag Power Equipment, Service Department at P.O. Box 152, Mayville, WI 53050 or contact us via the Internet at www.scag.com. The manual for this machine can be downloaded by using the model and serial number or use the contact form to make your request. Please indicate the complete model and serial number of your Scag product when requesting replacement manuals.

2.2 SIGNAL WORDS



This symbol means **“Attention! Become Alert! Your Safety is Involved!”** The symbol is used with the following signal words to attract your attention to safety messages found on the decals on the machine and throughout this manual. The message that follows the symbol contains important information about safety. To avoid injury and possible death, carefully read the message! Be sure to fully understand the causes of possible injury or death.

SIGNAL WORD:

It is a distinctive word found on the safety decals on the machine and throughout this manual that alerts the viewer to the existence and relative degree of the hazard.

 **DANGER**

The signal word “DANGER” denotes that an extremely hazardous situation exists on or near the machine that could result in high probability of death or irreparable injury if proper precautions are not taken.

 **WARNING**

The signal word “WARNING” denotes that a hazard exists on or near the machine that can result in injury or death if proper precautions are not taken.

 **CAUTION**

The signal word “CAUTION” is a reminder of safety practices on or near the machine that could result in personal injury if proper precautions are not taken.

Your safety and the safety of others depends significantly upon your knowledge and understanding of all correct operating practices and procedures of this machine.

2.3 BEFORE OPERATION CONSIDERATIONS

WARNING

Check all hydraulic connections for tightness. Inspect all hydraulic hoses and / or lines to insure they are in good condition before operating.

1. NEVER allow children to operate this riding mower. Do not allow adults to operate this machine without proper instructions.
2. Do not mow when children and/or others are present. Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator. Be alert and turn machine off if a child enters the area.
3. DO NOT allow children to ride or play on the machine, it is not a toy.
4. Keep keys stored in a safe location when the mower is not in use; i.e. where they are inaccessible to children.
5. Clear the area to be mowed of objects that could be picked up and thrown by the cutter blades.
6. DO NOT carry passengers.
7. DO NOT operate the machine under the influence of alcohol or drugs.
8. If the operator(s) or mechanic(s) cannot read English, it is the owner's responsibility to explain this material to them.
9. DO NOT wear loose fitting clothing. Loose clothing, jewelry or long hair could get tangled in moving parts. Do not operate the machine wearing shorts; always wear adequate protective clothing including long pants. Wearing safety glasses, safety shoes and a helmet is advisable and is required by some local ordinances and insurance regulations.

WARNING

Always wear hearing protection. Operating this machine over prolonged periods of time can cause loss of hearing.

10. Keep the machine and attachments in good operating condition. Keep all shields and safety devices in place. If a shield, safety device or decal is defective or damaged, repair or replace it before operating the machine.
 11. Fuel is flammable; handle it with care. Fill the fuel tank outdoors. Never fill it indoors. Use a funnel or spout to prevent spillage. Clean up any spillage before starting the engine.
 12. DO NOT add fuel to a running or hot engine. Allow the engine to cool for several minutes before adding fuel. Never fuel indoors or inside enclosed trailers.
 13. DO NOT start the engine until any spilled fuel has been cleaned up or has evaporated.
 14. Keep flammable objects (cigarettes, matches, etc.), open flames and sparks away from the fuel tank and fuel container. Use only approved containers.
 15. See Section 7.5 ENGINE FUEL SYSTEM for fueling procedure.
 16. Equipment must comply with the latest requirements per SAE J137 and/or ANSI/ASAE S279 when driven on public roads.
- NOTE -**
- If the mower is driven on public roads, it must comply with state and local ordinances as well as SAE J137 and/or ANSI/ASAE S279 requirements. Contact your local authorities for regulations and equipment requirements.*
17. Do not operate without the side discharge chute installed and in the down position or with an optional grass catcher or mulch plate completely installed.
 18. Check the blade mounting bolts at frequent intervals for proper tightness.
 19. Make sure all hydraulic fluid connections are tight and all hydraulic hoses and lines are in good condition before starting the machine.



WARNING

This machine is equipped with an interlock system intended to protect the operator and others from injury. This is accomplished by preventing the engine from starting unless the deck drive is disengaged, the parking brake is on, the steering control levers are in the neutral position and the operator is in the seat. The system shuts off the engine if the operator leaves the seat with the deck drive engaged and/or the steering control levers are not in the neutral position and the parking brake is not engaged. Never operate equipment with the interlock system disconnected or malfunctioning.

20. Be sure the interlock switches are functioning correctly.

2.4 TESTING THE SAFETY INTERLOCK SYSTEM

The safety interlock system should be tested each time before using the machine. If the safety interlock system does not operate as described below, contact your local Authorized Scag Power Equipment Dealer immediately to have the safety interlock system repaired.

1. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, and engage the PTO switch to the ON (up) position. Try to start the engine; the engine should not start.
2. Sit in the seat in the operating position, engage the parking brake, move either of the steering control handles out of the neutral lock position, move the PTO switch to the OFF (down) position. Try to start the engine; the engine should not start. Repeat for the other steering control lever.
3. Sit in the seat in the operating position, disengage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position. Try to start the engine; the engine should not start.

4. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, release the parking brake and rise slightly off of the seat. The engine should shut off.
5. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, engage the PTO switch to the ON (up) position, and rise slightly off of the seat. The engine should shut off.
6. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, move either steering control lever out of the neutral lock position. The engine should shut off. Repeat for the other steering control lever.

2.5 OPERATION CONSIDERATIONS

1. Know the function of all controls and how to stop quickly.



WARNING

DO NOT operate on steep slopes. To check a slope, attempt to back up it (with the cutter deck down). If the machine can back up the slope without the wheels slipping, reduce speed and use extreme caution. Under no circumstances should the machine be operated on slopes greater than 15 degrees. See Figure 2-5, Page 11 to determine approximate slope or use a flat surface and an app on your cell phone. Reference the Safety Video using the QR Code in section 2.1. ALWAYS FOLLOW OSHA APPROVED OPERATION.

2. Reduce speed and exercise extreme caution on slopes and in sharp turns to prevent tipping or loss of control. Be especially cautious when changing directions on slopes.
3. Stay at least 2 cutting widths away from drop-offs, ditches, retaining walls, water, avoid any slope exceeding 15-degrees, and do not mow under trees on slopes with the roll bar down.

4. To prevent tipping or loss of control, start and stop smoothly, avoid unnecessary turns and travel at reduced speed.
5. Immediately apply the parking brake if you lose steering control while operating. Inspect the machine and correct the problem before continuing to operate.
6. When using any attachment, never direct the discharge of material toward bystanders or allow anyone near the machine while in operation.
7. Before attempting to start the engine, with the operator in the seat, disengage power to the cutter deck, place the steering control levers in the neutral position and engage the parking brake.
8. If the mower discharge ever plugs, shut off the engine, remove the ignition key, and wait for all movement to stop before removing the obstruction.



WARNING

DO NOT use your hand to dislodge the clogged discharge chute. Use a stick or other device to remove clogged material after the engine has stopped running and the blades have stopped turning.

9. Be alert for holes, rocks, roots and other hidden hazards in the terrain. Keep away from any drop-offs. Beware of overhead obstructions (low limbs, etc.), underground obstacles (sprinklers, pipes, tree roots, etc.). Cautiously enter a new area. Be alert for hidden hazards.
10. Disengage power to cutter deck before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower. If you must mow in reverse, maintain a constant lookout to the rear of the machine and mow slowly.
11. DO NOT turn sharply. Use care when backing up.
12. Disengage power to cutter deck before crossing roads, walks or gravel drives.
13. Mow only in daylight or good artificial light.
14. NEVER raise the deck with the blades engaged.
15. Take all possible precautions when leaving the machine unattended, such as disengaging the mower, lowering the attachments, setting the parking brake, stopping the engine, and removing the key.

16. Disengage power to the attachments when transporting or when not in use.
17. The machine and attachments should be stopped and inspected for damage after striking a foreign object, and damage should be repaired before restarting and operating the machine.



CAUTION

Do not touch the engine or the muffler while the engine is running or immediately after stopping. These areas may be hot enough to cause a burn.



DANGER

DO NOT run the engine inside a building or a confined area without proper ventilation. Exhaust fumes are hazardous and contain carbon monoxide which can cause brain injury and death.

18. Keep hands and feet away from cutter blades and moving parts. Contact can injure.
19. Transport the mower using a heavy duty trailer or truck. Insure the trailer or truck has all of the necessary lighting and markings as required by laws, codes, and ordinances. Secure a trailer with a safety chain.
20. Be cautious when loading and unloading onto trailers or trucks. Use only a full width ramp. Ramp angle should be no more than 15 degrees. See Figure 2-5 to determine approximate slope of the ramp. Back up the ramp and drive down forward.
21. When transporting the mower, make sure the park brake is engaged, the steering control levers are in the neutral position, the engine is off with the key removed, and the wheels have been blocked.
22. Tie the mower down securely using straps, chains, cable, or ropes. Both front and rear straps must be directed down and outward from machine.
23. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
24. NEVER leave the machine running unattended.

2.6 ROLL-OVER PROTECTION STRUCTURE

WARNING

Keep the roll bar in the raised and locked position and the seat belt securely fastened during operation. Failure to do so could cause serious injury or loss of life.

This mower has been designed for good traction and stability under normal mowing conditions. However, caution must be used when traveling on slopes, especially when the grass is wet. Do not mow on wet grass. Wet grass reduces traction and steering control.

Any or all parts of the Roll-Over Protection Structure **MUST NOT** be removed. Failure to adhere to this guideline could result in injury or death.

WARNING

There is no roll-over protection when the roll bar is in the down position.

Lower the roll bar only when absolutely necessary.

Raise the roll bar as soon as clearance permits.

DO NOT wear the seat belt when the roll bar is in the down position.

ALWAYS wear seat belt when roll bar is in the up position.

Operate the machine smoothly, no sudden turns, starts or stops.

Check the area carefully before mowing for proper overhead clearance (i.e. branches, doorways, etc.).

DO NOT contact any overhead object with the roll bar.

Lower the roll bar only when absolutely necessary.

1. To lower the roll bar, remove the hairpin cotter pins and remove the two (2) lock pins. See Figure 2-3.
2. Lower the roll bar to the down position.
3. To raise the roll bar, lift the bar to the upright position.
4. Install the two (2) lock pins through the hole, secure with the two (2) hairpin cotter pins. See Figure 2-3.

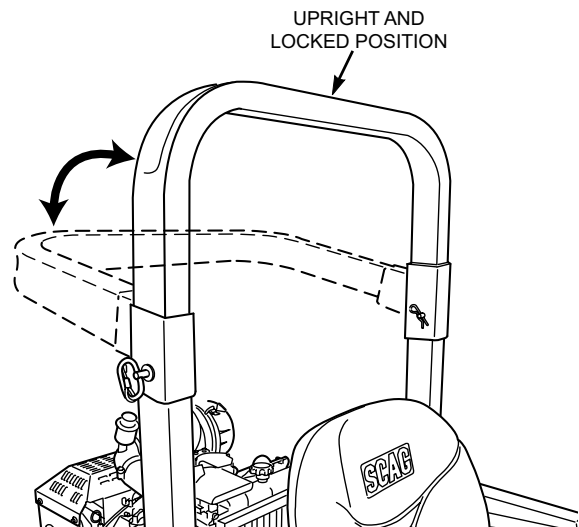


Figure 2-2. Foldable Roll-Over Protection Structure

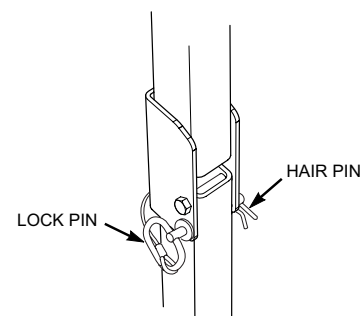


Figure 2-3. ROPS Hinge

The potential exposure of the seat belt to severe environmental conditions make it crucial to inspect the seat belt system regularly.

It is recommended that the seat belt be inspected on a daily basis for signs of damage. Any seat belt system that shows cuts, fraying, extreme or unusual wear, significant discoloration due to UV exposure, dirt or stiffness, abrasion to the seat belt webbing, or damage to the buckle, latch plate, hardware or any other obvious problem should be replaced immediately.

WARNING

Failure to properly inspect and maintain the seat belt can cause serious injury or loss of life.

1. Check the full length of the seat belt webbing for cuts, wear, fraying, dirt and stiffness. See Figure 2-4.
2. Check the seat belt webbing in areas exposed to ultra violet rays from the sun or extreme dust or dirt. If the original color of the webbing in these areas is extremely faded and/or is packed with dirt, the physical strength of this webbing may have deteriorated. If this condition exists, replace the seat belt system.
3. Check the buckle and latch for proper operation and determine if the latch plate is excessively worn, deformed, or if the buckle is damaged or cracked. See Figure 2-4.
4. Be sure to confirm that the seat belt recoil latch is functioning properly.

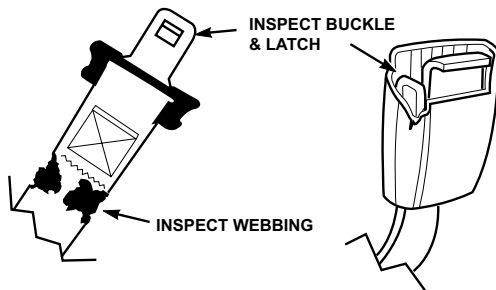


Figure 2-4. Seat Belt Inspection

WARNING

Reduce speed when turning, operating on slopes, slick or wet surfaces. Allow extra distance to stop.

Stay off of slopes too steep for safe operation. To check a slope, attempt to back up it (with the cutter deck down). If the machine can not back up the slope without the wheels slipping, do not operate the machine on this slope. Under no circumstances should the machine be operated on slopes greater than 15 degrees. See Figure 2-5, Page 11 to determine approximate slope or use a flat surface and an app on your cell phone. Reference the Safety Video using the QR Code in section 2.1.

DO NOT mow near drop-offs, ditches or embankments. The machine could suddenly roll over if a wheel goes over the edge or if the edge caves in.

Operate the machine smoothly, no sudden turns, starts or stops on a slope.

DO NOT lower the roll bar to mow under trees on slopes. If mowing under trees is required, always use a walk-behind mower or string trimmer.

NEVER tow on slopes. The weight of the towed equipment may cause loss of traction and loss of control.

DO NOT permit untrained personnel to operate the machine.

Be cautious when loading and unloading onto trailers or trucks.

Use only a full width ramp.

Ramp angle should be no more than 15 Degrees. See Figure 2-5, Page 11 to help determine approximate slope or use a flat surface and an app on your cell phone. Reference the Safety Video using the QR Code in section 2.1.

Back up the ramp and drive down forward.

2.7 MAINTENANCE CONSIDERATIONS AND STORAGE

1. Never make adjustments to the machine with the engine running unless specifically instructed to do so. If the engine is running, keep hands, feet, and clothing away from moving parts.
2. Disengage drives, lower implement, set parking brake, stop engine and remove key or disconnect spark plug wire to prevent accidental starting of the engine when servicing or adjusting the machine. Wait for all movement to stop before adjusting, cleaning or repairing.
3. Disconnect battery or remove spark plug wire before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect the positive first and the negative last.
4. Keep all nuts, bolts and screws tight, to insure the machine is in safe working condition. Check blade mounting bolts frequently to be sure they are tight.
5. Do not change the engine governor settings or over speed the engine. See the engine operator's manual for information on engine settings.
6. To reduce fire hazard, keep the cutting units, drives, muffler and engine free of grass, leaves, excessive grease, oil and dirt.
7. Park the machine on level ground and engage the parking brake.
8. NEVER allow untrained personnel to service the machine.
9. Use care when checking blades. Use a Blade Buddy (P/N 9212), wrap the blade(s) or wear gloves and USE CAUTION when servicing blades. Only replace blades. NEVER straighten or weld blades.
10. Keep all parts in good working condition. Replace all worn or damaged decals.
11. Use jack stands to support components when required.
12. Carefully release pressure from components with stored energy.



WARNING

Hydraulic fluid is under high pressure and can penetrate skin causing injury. If hydraulic fluid is injected into the skin, it must be surgically removed within a few hours by a doctor or gangrene may result.

Keep body and hands away from pinholes or nozzles that eject hydraulic fluid under high pressure. Use paper or cardboard and not hands to search for leaks.

Safely relieve all pressure from the hydraulic system by placing the control levers in the neutral lock position and shutting off the engine before performing any work on the hydraulic system.

If you need service on your hydraulic system, please see your authorized Scag dealer.

13. Let the engine cool before storing.
14. DO NOT store the machine near an open flame.
15. Shut off fuel while storing or transporting.
16. DO NOT store fuel near flames or drain indoors.
17. Charge batteries in an open, well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.

2.8 USING A SPARK ARRESTOR

The engine in this machine (excluding the 35BVAC) is not equipped with a spark arrestor muffler. It is in violation of California Public Resource Code Section 4442 to use or operate this engine on or near any forest covered, brush covered or grass covered land unless the exhaust system is equipped with a spark arrestor meeting any applicable local or state laws. Other states or federal areas may have similar laws. Check with your state or local authorities for regulations pertaining to these requirements.

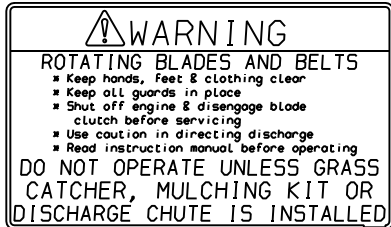
2.9 SPARK IGNITION SYSTEM

This spark ignition system complies with Canadian ICES-002.

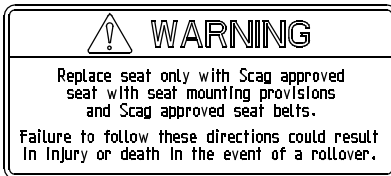
2.10 SAFETY AND INSTRUCTIONAL DECALS



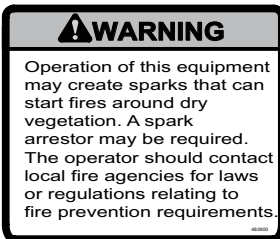
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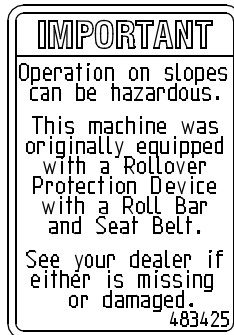
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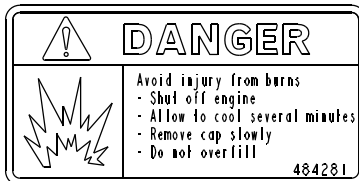
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(supplied with California models only)



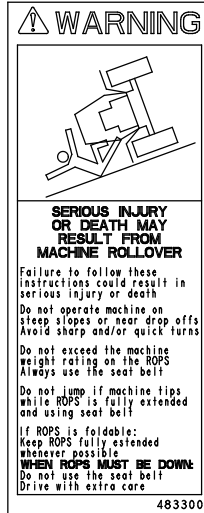
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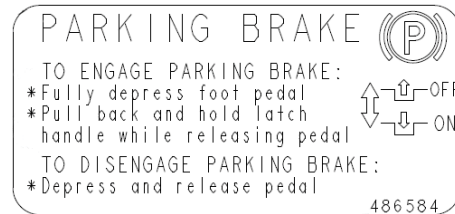
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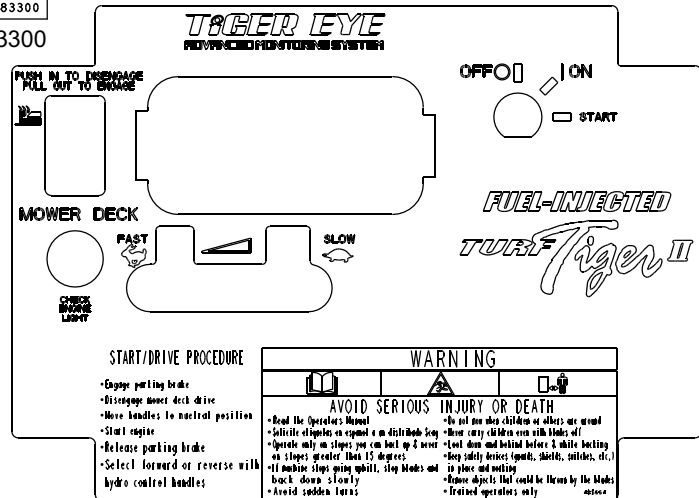
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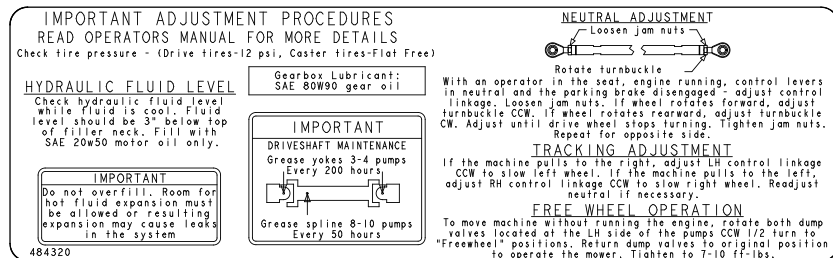
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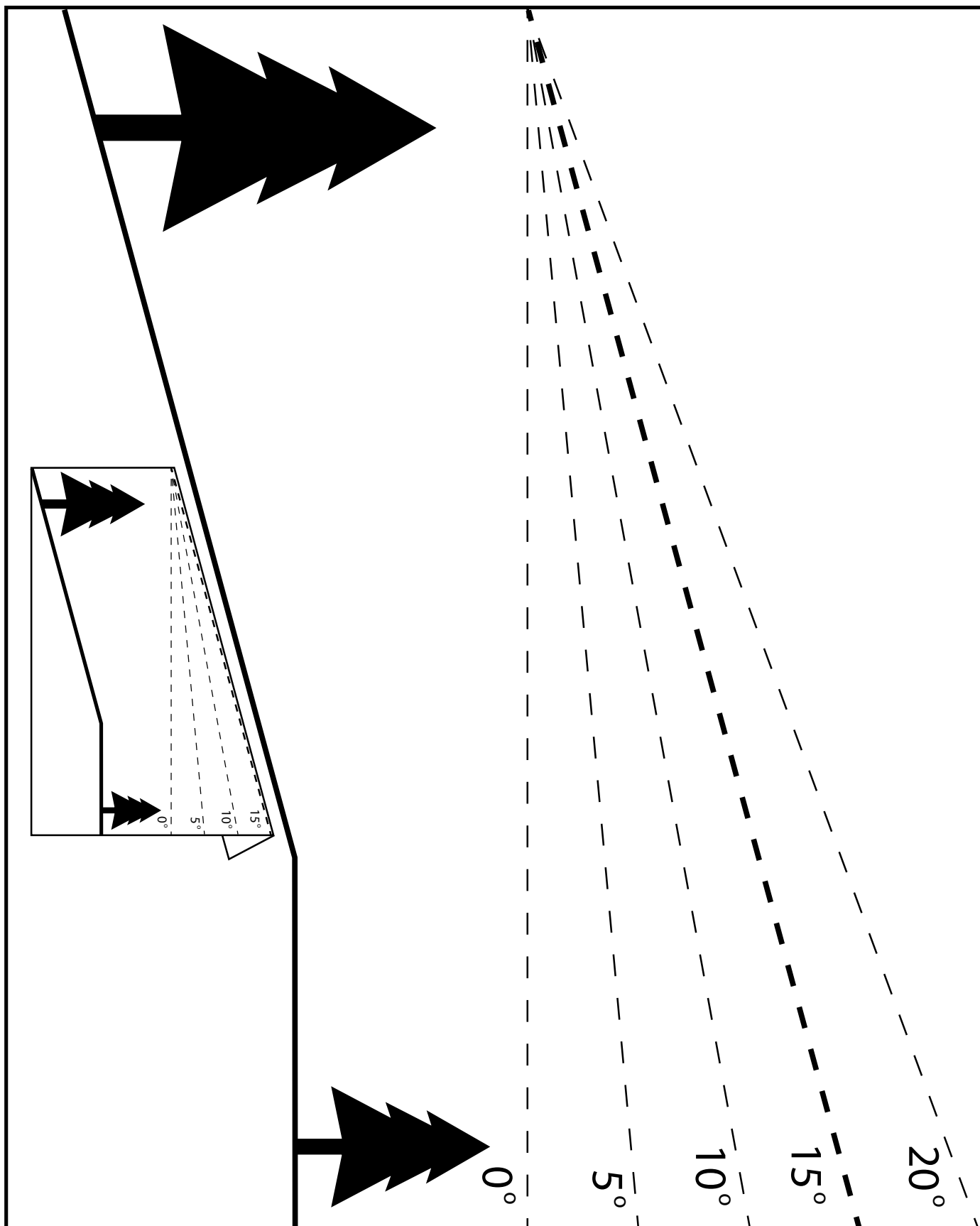


Figure 2-5. Slope Angle Graph

SPECIFICATIONS

3.1 ENGINE

General Type Heavy Duty Industrial/Commercial Gasoline, Diesel or LP Model:

Scag Model STTII-52V-25CH-LP-EFI, STTII-61V-25CH-LP-EFI	Kohler Command PCH740
Scag Model STTII-52V-26CH-EFI	Kohler Command ECH749
Scag Model STTII-52V-33BV, STTII-61V-33BV	Briggs & Stratton Vanguard
Scag Model STTII-61V-31DFI, STTII-72V-31DFI	Kawasaki FD851D
Scag Model STTII-61V-37BV-EFI, STTII-72V-37BV-EFI	Briggs & Stratton Vanguard
Scag Model STTII-61V-38CH-EFI, STTII-61V-38CH-EFI	Kohler Command ECH980
Scag Model STTII-61V-40BV-EFI, STTII-72V-40BV-EFI	Briggs & Stratton Vanguard
Scag Model STTII-61V-25KBD, STTII-72V-25KBD	Kubota D902

Displacement:

Kohler 25CH-LP (PCH740)	747cc
Kohler 26CH-EFI (PCH740)	747cc
Kawasaki 31DFI (FD851D)	824cc
Briggs & Stratton 33BV	896cc
Briggs & Stratton 37BV-EFI (#61A2)	993cc
Kohler 38CH-EFI (ECH980)	999cc
Briggs & Stratton 40BV-EFI (#61G2)	993cc
Kubota 25KBD (D902)	898cc

Type:

Kohler (PCH740)	4-Cycle, Air Cooled, Electronic Fuel Injection Liquid Propane, OHV
Kohler (ECH749 & ECH980)	4-Cycle, Air-Cooled, Electronic Fuel Injection Gasoline, OHV
Kawasaki (FD851D)	4-Cycle, Liquid-Cooled, Digital Fuel Injection Gasoline, OHV
Briggs & Stratton (33BV)	4-Cycle, Air-Cooled, Naturally Aspirated Gasoline, OHV
Briggs & Stratton (37BV-EFI & 40BV-EFI)	4-Cycle, Air-Cooled, Electronic Fuel Injection Gasoline, OHV
Kubota (D902)	4 Stroke Diesel, 3 Cylinder, Horizontal Shaft, Liquid-Cooled

Cylinders..... Varies

Governor - Gasoline Engines Mechanical Type with Variable Speed Control Set At 3800 RPM

Governor - LP Engine Mechanical Type with Variable Speed Control Set At 3800 RPM

Governor - Diesel Engine Mechanical Type with Variable Speed Control Set At 3670 RPM -Kubota

Idle Speed:

Kohler	1400 RPM
Kawasaki	1400 RPM
Briggs & Stratton	1750 RPM
Kubota	1200 RPM

Carburetion:

Kohler (PCH740, ECH749 & ECH980)	Electronic Fuel Injection
Kawasaki (FD851D)	Digital Fuel Injection
Briggs & Stratton (31BV)	Fixed Jet Sidedraft Carburetor
Kohler (ECH980)	Electronic Fuel Injection
Briggs & Stratton (37BV-EFI & 40BV-EFI)	Electronic Fuel Injection

Fuel Pump:

Kohler (LP)	Vaporizer/Regulator
Kohler (ECH749)	Mechanical with In-Line Fuel Filter
Kohler (ECH980)	High Pressure Electric with In-Line Fuel Filter
Kawasaki	High Pressure Electric with In-Line Fuel Filter
Briggs & Stratton (33BV)	Mechanical with In-Line Fuel Filter
Briggs & Stratton (37BV-EFI & 40BV-EFI)	Electric with In-Line Fuel Filter
Kubota	Injection Pump, Bosch MD Mini Type with In-Line Fuel Filter - Kubota

Section 3

Fuel - Gasoline Engines	Non-Leaded Gasoline with a Minimum Octane Rating of 87
Fuel - LP Engine	Commercial Propane
Fuel - Diesel Engine	Diesel Fuel with a minimum Cetane rating of 40
Oil Pump - Gasoline & LP Engines	Full Pressure w/Full-Flow Filter
Oil Pump - Diesel Engine	Positive Displacement Gerotor™ Oil Pump with Oil Filter - Kubota
Starter	Electric Starting with Solenoid Shift
Belts	Kevlar cord, Self-adjusting, Self-tightening

3.2 ELECTRICAL

Battery	12 Volt
Charging System	Alternator
Charging Output:	
Kohler (PCH740)	12 Volt, 20 Amp
Kawasaki (FD851D)	12 Volt, 30 Amp
Briggs & Stratton	12 Volt, 20 Amp
Kubota	12 Volt, 40 Amp
System Polarity	Negative Ground
Interlock Switches	Seat, Neutral Control, Mower Engagement (PTO), Parking Brake
Instrument Panel	Tiger Eye Advanced Monitoring System, Key Switch, Throttle Lever, Manual Choke (Gasoline Non-EFI), PTO Switch, Fuses and Check Engine Indicator (31BV, 35BV, 37BV, 40BV, FD851D)
Fuses	One (1) 20 Amp (25LP) or Two (2) 20 Amp (FD851D) or and One (1) 5 Amp or One (1) 20 Amp and One (1) 50 Amp Resettable (Kubota D902)

3.3 POWER HEAD

Drive System	Hydraulic Drive with Two Variable Displacement Pumps and Two Cast-Iron High Torque Motors
Hydrostatic Pumps	Two Hydro-Gear™ 16 cc/rev. Pumps with Dump Valves
Drive Wheel Motors:	Two Parker Model TG 18 cu. Inch Cast-Iron High-Torque Motors
Steering/Travel Control	Twin Lever Fingertip Steering Control with Individual Control to Each Wheel with Gas Spring Dampers
Parking Brake	Foot Pedal Actuated Linkage to Brakes on Both Drive Wheel Axles
Wheels:	
(2) Front Caster	13 X 6.50 Four Ply, Flat Free
(2) Drive - (52" Deck)	26 X 9.50 X 12 Six-Ply Pneumatic Tubeless, Radius Edge
(2) Drive - (61" & 72" Deck)	26 x 12 x 12 Six-Ply Pneumatic Tubeless, Radius Edge
Tire Pressure:	
Front Caster	Flat Free
Drive	8 PSI
Fuel Tank	12-Gallon Seamless Polyethylene Tank with Large Opening, Fuel Gauge and Fill Cap
Fuel Tank (LP)	33.5# Industrial LP Tank (vapor withdrawal)
Seat	Padded Suspension Seat
Travel Speed	Varies - See Below
Forward	0 up to 12 MPH (Gasoline & LP Powered Machines) 0 up to 10 MPH (Diesel Powered Machines)
Reverse	0 up to 6 MPH (Gasoline & LP Powered Machines) 0 up to 6 MPH (Diesel Powered Machines)

-NOTE- The machine will travel up to maximum rated speed for transport purposes. For best cutting performance the forward travel speed should be adjusted depending upon the cutting conditions.

3.4 CUTTER DECK

Type.....	Floating, Adjustable, Anti-Scalping, Hybrid Design Combines Out-Front and Belly-Mount Designs
Construction	Tri-Plate deck construction
	Top of deck consists of three steel plates totaling nearly 1/2" of steel., 7-gauge (3/16") deck skirt.
True Cutting Width:	
52V	52" (132.0 cm)
61V	61" (155.0 cm)
72V	71.5" (181.6 cm)
Cutting Height Adjustment.....	Foot-Operated Lever Adjustment from Operator's Seat, 1.0" to 6.0" in 1/4" increments
Cutter Blades.....	.197 or .250 Thick, Milled Edge, Wear Resistant
52V	Three (3) 18" blades
61V	Three (3) 21" blades
72V	Three (3) 24.5" blades
Blade Engagement.....	Electric Blade Engagement Clutch with Control Panel Switch Connected to the Cutter Deck Gearbox through a Drive Shaft.
Discharge Opening.....	Extra-Wide Discharge Opening with Spring-Loaded Discharge Chute and Turbo Baffle
Discharge Chute.....	Black, Polypropylene (Plastic), Flexible
Spindles.....	Heavy-Duty 1-1/8" Top Dimension Spindle Shaft, Cast Housing, Taper Roller Bearing, Low Maintenance with Top Access Grease Fitting and Grease Overfill Relief Poppet
Spindle Pulleys.....	Split Steel with Easily Removed Taper Hubs
Cutter Deck Belts.....	B-Section with Kevlar Cord, Self-Adjusting, Self-Tightening
Electric Clutch Type.....	Ogura Heavy Duty PTO Clutch Brake
Drive Shaft.....	Clamp Yoke Shaft With Two High-Speed U-Joints

3.5 HYDRAULIC SYSTEM

Hydraulic Oil Filter	10 Micron Spin-on Element Type
Hydraulic Reservoir	Nylon; 3 Quart Capacity

3.6 WEIGHTS AND DIMENSIONS

	52V	61V	72V
Length.....	80.5"	85.5"	89.5"
Tracking Width.....	51"	56"	56"
Overall Width w/chute down.....	64.5"	73.5"	83"
Overall Width w/chute up.....	53.75"	62.75"	73.75"
Overall Height w/ROPS up.....	68"	68"	68"
Overall Height w/ROPS down	46.5"	46.5"	46.5"
Operating Weight (approx.)	1418#	1496#-1538#	1556#
Operating Weight - LP-EFI Engine	1486#	1606#	NA
Operating Weight - 35BV or 37 & 40BV-EFI Engine	NA	1519#	1556#
Operating Weight - Kubota Diesel Engine.....	NA	1709#	1739#

3.7 PRODUCTIVITY

	52V	61V	72V
Cutting Width.....	52"	61"	72"
Acres Per Day	20.2	23.7	28

The preceding chart will aid you in determining how many acres your Scag mower will cut per day. The chart is an estimate based on 8 hours per day cutting time at 6 MPH with a 20% allowance for overlap and turns.

OPERATING INSTRUCTIONS



CAUTION

Do not attempt to operate this mower unless you have read this manual. Learn the location and purpose of all controls and instruments before you operate this mower.

Before operating the mower, familiarize yourself with all mower and engine controls. Knowing the location, function and operation of these controls is important for safe and efficient operation of the mower.

This machine is equipped with the Tiger Eye Advanced Monitoring System. With the key in the on position, before starting the engine, the lights for the Seat Indicator, PTO Indicator, Neutral Indicator and Park Brake Indicator should be illuminated. This indicates there is an operator in the seat, the PTO is off, steering levers are in neutral, and the parking brake is applied. When all the lights are illuminated, the key can be turned to the start position and the mower can be started. See Section 4.3 Safety Interlock System. If any of these indicator lights are not illuminated, the engine will be prevented from starting. If additional information or service is needed, contact your Authorized Scag Power Equipment Dealer.

4.1 TIGER EYE INSTRUMENT IDENTIFICATION

1. **Service Air Filter Indicator (Figure 4-1). Optional Accessory.** Indicates the condition of the engine air filter. Icon will display when it is time to change the air filter.
2. **Glow Plug Indicator (Figure 4-1). Used on Diesel Powered Units Only.** Indicator turns on when the key switch is turned to the ON position. Glow plug timer will cycle on for approximately 5 seconds as glow plugs preheat. At the end of the cycle, the indicator will turn off. Glow plugs must be preheated before starting the engine.
3. **Oil Pressure Indicator (Figure 4-1). Used on Diesel Powered Units Only.** Indicates engine oil pressure. Reference the engine operator's manual for further information.
4. **Service Engine Indicator (Figure 4-1).** Indicates the maintenance reminder for the engine oil change. Has preset maintenance reminder and will start flashing scheduled maintenance 2 hours before preset time and continue flashing until 2 hours after. Automatically resets.
5. **Voltmeter Indicator (Figure 4-1).** Indicates the condition of the charging system. When the engine is running, in normal operating conditions, the bar graph should be in the 12 to 14 volt range.
6. **Seat Indicator (Figure 4-1).** Light will illuminate when the operator is in the seat engaging the seat switch.
7. **PTO Indicator (Figure 4-1).** Light will illuminate when the PTO (mower deck) switch is in the OFF position.
8. **Hour Meter Indicator (Figure 4-1).** Indicates the number of hours the engine has been operated. It only operates when the engine is running. Will start flashing with the Service Engine Indicator at scheduled maintenance 2 hours before preset time and continue flashing until 2 hours after. Automatically resets.
9. **Neutral Indicator (Figure 4-1).** Light will illuminate when the steering control levers are in the neutral lock position.
10. **Park Brake Indicator (Figure 4-1).** Light will illuminate when the park brake is in the engaged (ON) position.
11. **Water Temperature Indicator (Figure 4-1). Used on Liquid Cooled Models Only.** Indicates the operating temperature of the engine. If the engine temperature exceeds the maximum preset value, the indicator will flash and the Park Brake, PTO, Seat and Neutral indicator lights will flash in an alternating pattern.
12. **Fuse Holders (Figure 4-2).** Two 20-amp fuses and one 5-amp fuse protect the mower's electrical system. To replace fuses, pull fuse out of the socket and install a new fuse.

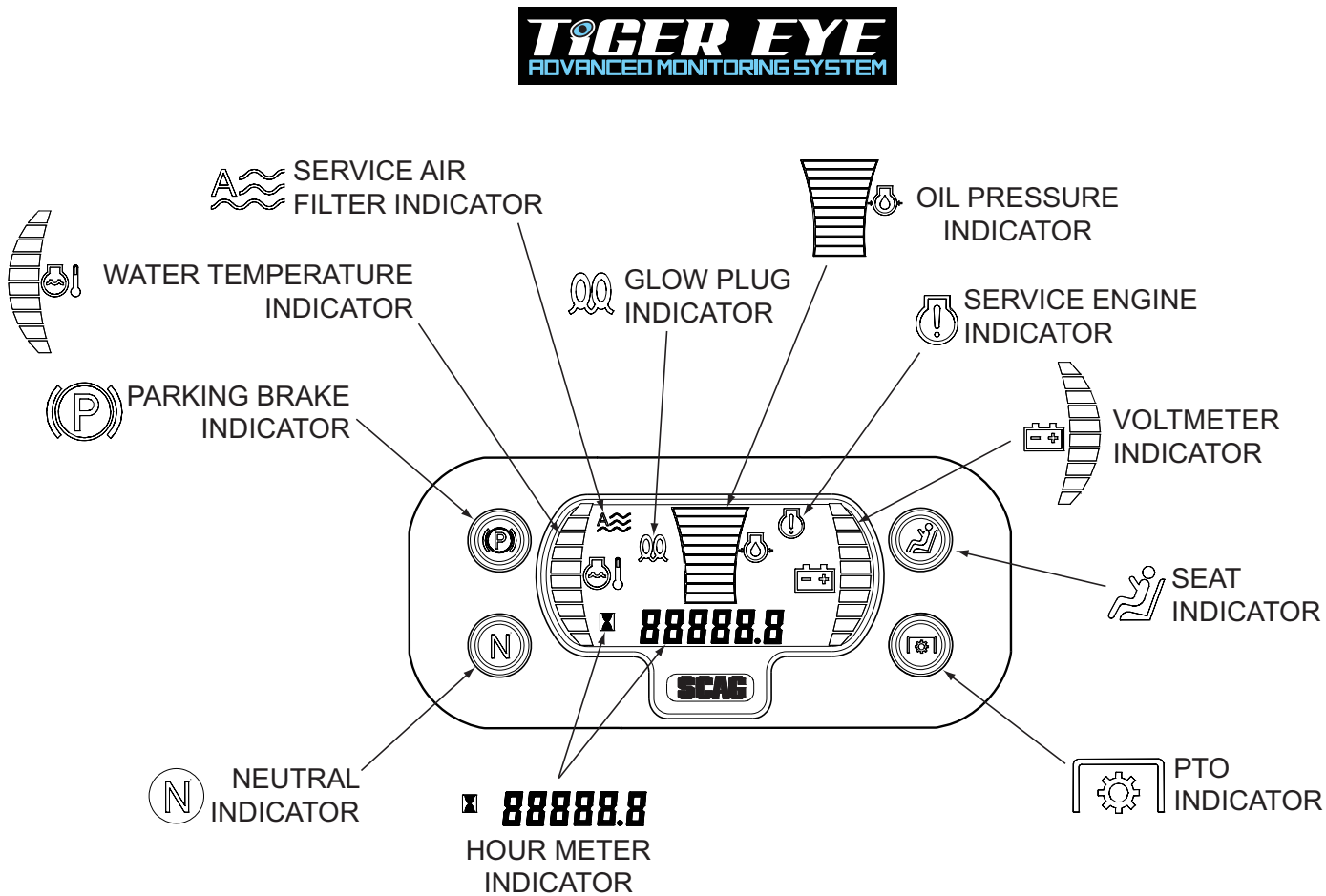


Figure 4-1. Tiger Eye Advanced Monitoring System

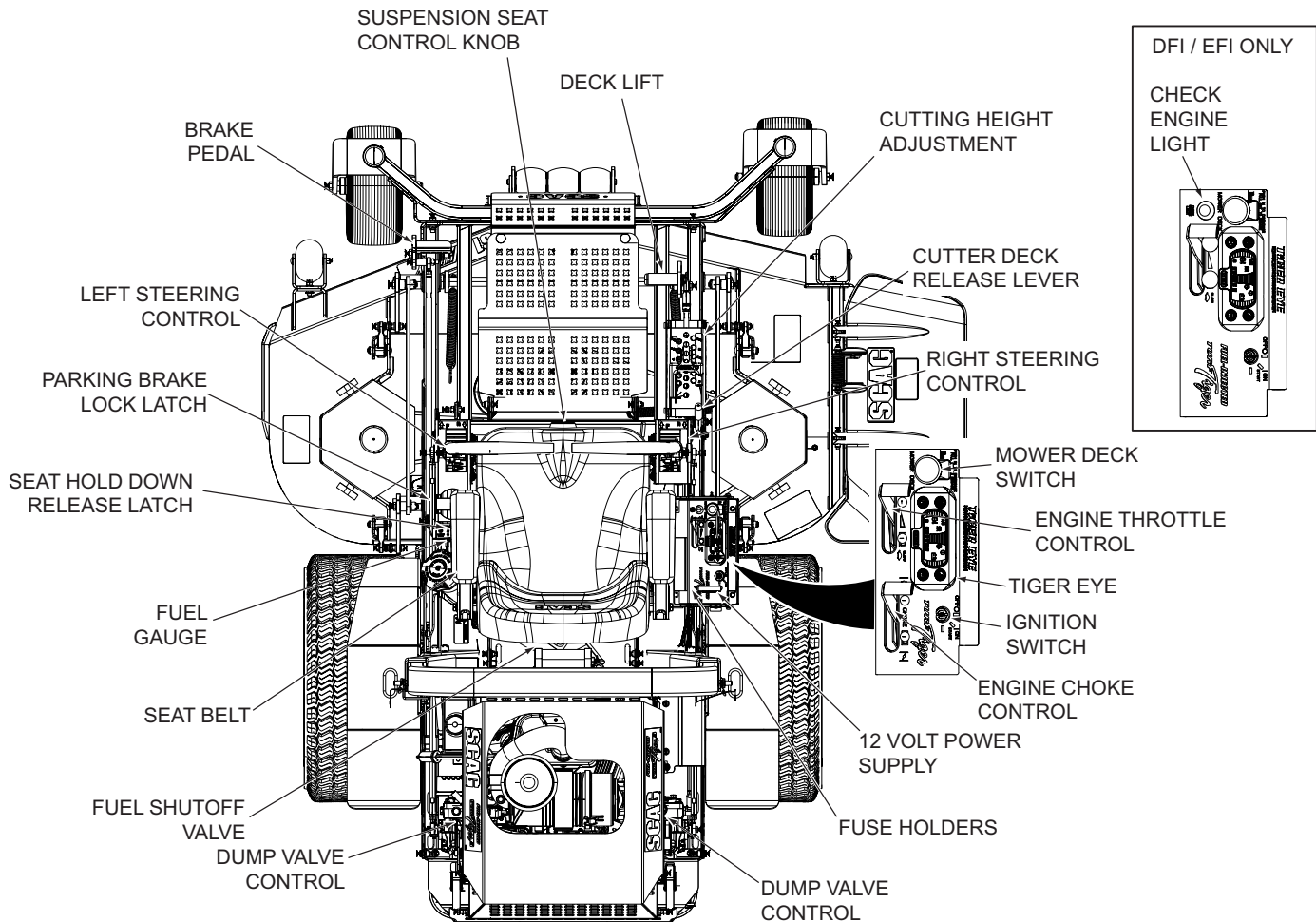


Figure 4-2. Controls and Instruments

4.2 CONTROLS IDENTIFICATION

1. **Ignition Switch (Figure 4-2).** The ignition switch is used to start the engine and has three positions; OFF, ON, and START.
2. **Mower Deck Switch (Figure 4-2).** Use to engage and disengage the mower drive system. Pulling up on the switch will engage the deck drive. Pushing down on the switch will disengage the deck drive.
3. **Engine Choke Control, Carbureted Engine Only (Figure 4-2).** Use to start a cold engine.
4. **Engine Throttle Control (Figure 4-2).** Use to control the engine speed. Pushing the lever forward increases engine speed. Pulling the lever back decreases engine speed. Full back position is the IDLE position. Full forward is the cutting position.
5. **Left Steering Control (Figure 4-2).** Use to control the mower's left wheel when traveling forward or reverse.
6. **Right Steering Control (Figure 4-2).** Use to control the mower's right wheel when traveling forward or reverse.
7. **Brake Pedal (Figure 4-2).** Depressing the brake pedal applies the brake.
8. **Parking Brake Lock Latch (Figure 4-2).** Use to lock the parking brake in the engaged position. Fully depress the brake pedal and pull the parking brake lock latch back to lock the parking brake in the engaged position. See Figure 4-3. Fully depress the brake pedal forward to disengage the parking brake lock latch, then release the brake pedal to disengage the brake. See Figure 4-4.

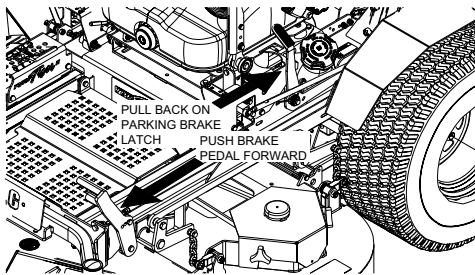


Figure 4-3. Engaging Parking Brake

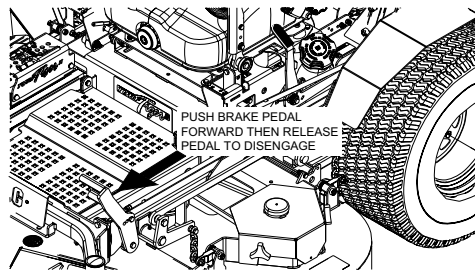


Figure 4-4. Releasing the Parking Brake

9. **Fuel Tank Gauge, Gasoline & Diesel Models Only (Figure 4-2).** Indicates the amount of fuel in the fuel tank.
10. **Dump Valve Control Levers (Figure 4-2).** Located on the left and right side of the machine, used to "free-wheel" the mower. Move the levers forward until they stop allows the unit to move under hydraulic power. Move the levers back and towards the engine allows the mower to be moved by hand (free-wheeling). See Figure 4-5.

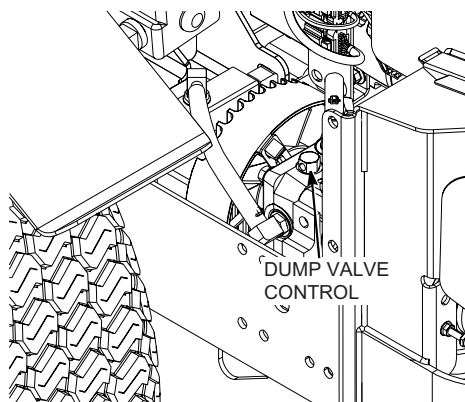


Figure 4-5. Dump Valve Control

11. **Deck Lift Foot Lever (Figure 4-2).** Use to raise and lower the cutter deck. Push full forward to lock in the transport position.
12. **Cutting Height Adjustment (Figure 4-2).** Use to set the cutter deck at the desired cutting height.

13. **Deck Release Lever (Figure 4-2).** Use to lock the cutter deck in the transport position. Push the foot pedal forward and pull back on the release lever to release the cutter deck for normal mowing.
14. **Seat Suspension Control Knob (Figure 4-2).** Use to select the optimum suspension rate based on the operator.
15. **Seat Belt (Figure 4-2).** Use to secure the operator. Seat belt must be worn at all times when the ROPS is in the upright and locked position.
16. **Seat Hold Down Release Latch (Figure 4-2).** Located behind the seat. Use to secure the seat in the operator's position. Release the latch to gain access under the seat.
17. **Fuel Shutoff Valve Gasoline & Diesel Models (Figure 4-2).** Located under the seat on top of the fuel tank. Use to shut off fuel supply to the engine. Rotate the valve counter clockwise to supply fuel from the tank to the engine. Rotate the valve clockwise to shut off the fuel supply to the engine. **LP Models,** Valve is located on the LP tank.
18. **12 Volt Power Supply (Figure 4-2).** Located on the side of the control panel. Fused 12 volt DC power supply used to power accessories rated at 5 amps or less.

4.3 SAFETY INTERLOCK SYSTEM

The mower is equipped with a safety interlock system that prevents the engine from starting unless the deck drive is disengaged, the parking brake is engaged, the steering control levers are in the neutral position and the operator is in the seat. The interlock system shuts off the engine if the operator leaves the seat with the steering control levers not in the neutral position and/or the cutter blades engaged and the parking brake not engaged.

! WARNING

Never operate the mower with the interlock system disconnected or malfunctioning. Do not disengage or bypass any switch; injury to yourself and others or property damage could result.

4.4 TESTING THE SAFETY INTERLOCK SYSTEM

The safety interlock system should be tested each time before using the machine. If the safety interlock system does not operate as described below, contact your local Authorized Scag Power Equipment Dealer immediately to have the safety interlock system repaired.

1. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, and engage the PTO switch to the ON (up) position. Try to start the engine; the engine should not start.
2. Sit in the seat in the operating position, engage the parking brake, move either of the steering control handles out of the neutral lock position, move the PTO switch to the OFF (down) position. Try to start the engine; the engine should not start. Repeat for the other steering control lever.
3. Sit in the seat in the operating position, disengage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position. Try to start the engine; the engine should not start.
4. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, release the parking brake and rise slightly off of the seat. The engine should shut off.
5. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, engage the PTO switch to the ON (up) position, and rise slightly off of the seat. The engine should shut off.
6. Sit in the seat in the operating position, engage the parking brake, place the steering control levers in the neutral lock position, move the PTO switch to the OFF (down) position, and start the engine. With the engine running, move either steering control lever out of the neutral lock position. The engine should shut off. Repeat for the other steering control lever.

4.5 INITIAL RUN-IN PROCEDURES

FIRST DAY OF USE OR APPROXIMATELY 20 HOURS

1. Check all belts for proper alignment and wear at 2, 4 and 8 hours.
2. Change the engine oil and oil filter after the first 20 hours of operation. (See Section 7.4.)
3. Check hydraulic oil level in reservoir. (See Section 7.3.)
4. Check for loose hardware. Tighten as needed.
5. Check interlock system for proper operation. (See Section 4.4.)
6. Check tire pressure. Adjust pressure if necessary. (See Section 7.11.)

4.6 STARTING THE ENGINE



CAUTION

DO NOT USE STARTING FLUIDS. Use of starting fluids in the air intake system may be potentially explosive or cause a “runaway” engine condition that could result in engine damage and/or personal injury.

1. Be sure the fuel shutoff valve, located behind the operator's seat, (Gasoline & Diesel Models) is fully open. (See Section 7.5.). LP Powered Machines - Make sure the fuel valve is completely open on the LP tank.
2. Secure the ROPS in the upright and locked position.
3. Sit in the operator's seat, fasten seat belt and place the steering control levers in the neutral position.
4. Engage the parking brake.
5. Place the PTO switch in the disengaged position.
6. Move the engine throttle control to about half engine speed.
7. Gasoline Carbureted Units Only - If the engine is cold, choke the engine as needed if equipped.
8. Diesel Powered Units Only - Turn the ignition key to the on position until the glow plug indicator located in the *Tiger Eye* display goes out.

9. Turn the ignition key to the START position and release the key as soon as the engine starts. Do not hold the key in the START position for more than 15 seconds at a time. Allow at least 60 seconds between each cranking attempt to prevent overheating of the starter motor. Prolonged cranking can damage the starter motor and shorten battery life.
10. Allow engine to warm before operating the mower.

4.7 GROUND TRAVEL AND STEERING

- IMPORTANT -

If you are not familiar with the operation of a machine with lever steering and/or hydrostatic transmissions, the steering and ground speed operations should be learned and practiced in an open area, away from buildings, fences, or obstructions.

Learn the operation on flat ground before operating on slopes.

Start practicing with a slow engine speed and slow forward travel.

Learn to feather the steering controls to obtain a smooth operating action.

Practice operating the mower until you are comfortable with the controls before proceeding to mow.

FORWARD TRAVEL

To travel forward with the mower, disengage the parking brake, pull levers inward out of the neutral lock position and slowly push the steering control levers forward an equal distance. The further the steering control levers are pushed forward the greater the forward speed will be. To increase the speed, push the steering control levers further forward and to decrease the speed, pull the steering control levers back.

To stop the forward travel, pull the steering control levers back to the neutral position.

To steer the mower left while traveling forward, pull the left steering lever back. The further the lever is pulled back, the quicker the mower will turn left.

To steer the mower right while traveling forward, pull the right steering control lever back. The further the lever is pulled back, the quicker the mower will turn right.

- NOTE -

Smooth operation of the steering levers will produce smooth mower operation. While learning the operation of the steering controls, keep the travel speed low.

- IMPORTANT -

Do not travel forward over a curb. The mower will hang up on the curb. Raise the deck and travel backwards over the curb at a 45 degree angle. (See Section 4.2, items 11 - 13 for cutter deck raising descriptions.)

REVERSE TRAVEL

CAUTION

Disengage power to the mower before backing up. Do not mow in reverse unless absolutely necessary and then only after observation of the entire area behind the mower.

CAUTION

Before backing up, observe the rear for persons and obstructions. Clear the area before backing up. Possible injury or property damage could occur.

To travel in reverse, pull levers inward out of the neutral lock position and pull both handles back. Keep the travel speed low while traveling in reverse.

- NOTE -

The mower may not travel straight in reverse. Slight adjustments may need to be made using the steering controls.

To steer left while traveling in reverse, allow the left steering control lever to move forward. The further the control is allowed to move forward, the quicker the mower will turn left.

To steer right while traveling in reverse, allow the right steering control lever to move forward. The further the control is allowed to move forward, the quicker the mower will turn right.

To stop the reverse travel, allow the steering control levers to return to the neutral position. If the mower is to be parked, place the handles in the neutral lock position and engage the parking brake.

4.8 ENGAGING THE DECK DRIVE (CUTTER BLADES)

1. Set the throttle at about 3/4 speed. Do not attempt to engage the deck drive at high speed as this shortens the electric clutch life — use only moderate engine speed when engaging the deck drive.
2. Engage the deck drive by pulling up on the yellow switch, located on the instrument panel, to the engage position. See Figure 4-6.

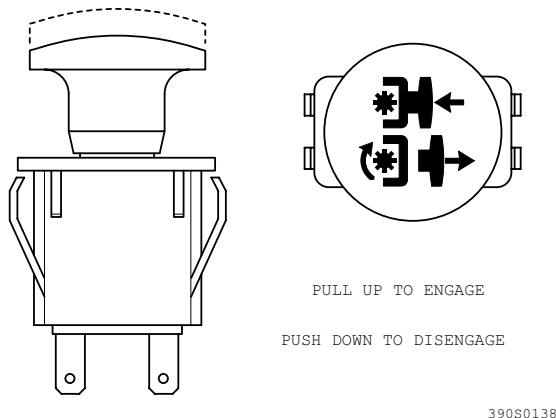


Figure 4-6. Cutter Engage Switch

- NOTE -

A squealing noise may be heard when engaging or disengaging the deck drive. It is caused by the electric clutch plates meshing as the mower comes up to speed. This is normal.

3. To disengage the deck drive, push the switch in to the disengage position.
4. Always operate the engine at full throttle to properly maintain cutting speed. If the engine starts to lug down, reduce the forward speed and allow the engine to operate at maximum RPM.

4.9 HILLSIDE OPERATION

WARNING

DO NOT operate on steep slopes. To check a slope, attempt to back up it (with the cutter deck down). If the machine can back up the slope without the wheels slipping, reduce speed and use extreme caution. Under no circumstances should the machine be operated on slopes greater than 15 degrees. See Figure 2-5, Page 11 to help determine approximate slope of area to be mowed. ALWAYS FOLLOW OSHA APPROVED OPERATION.

1. This mower has been designed for good traction and stability under normal mowing conditions. However, caution must be used when traveling on slopes, especially when the grass is wet. Wet grass reduces traction and steering control. The Roll-Over Protection System is standard equipment for this machine. See Section 2.6.
2. Stay at least 2 cutting widths away from drop-offs, ditches, retaining walls, water, avoid any slope exceeding 15-degrees, and do not mow under trees on slopes with the roll bar down.
3. To prevent tipping or loss of control, do not start or stop suddenly, avoid unnecessary turns and travel at reduced speed. If tires lose traction, disengage blades and proceed slowly off the slope.
4. Avoid sudden starts when mowing uphill. Sudden starts may cause the machine to tip backwards.
5. Loss of traction may occur when traveling down hill. Weight transfers to the front of the machine and may cause the drive wheels to slip causing loss of braking or steering.
6. Keep tires properly inflated.

Section 4

4.10 PARKING THE MOWER

1. Park the machine on a flat, level surface only. Do not park the machine on an incline.
2. Place the steering control levers in the neutral position.
3. Disengage the cutter blades.
4. Slow the engine to idle speed.
5. Engage the parking brake.
6. Turn the ignition key to the OFF position and remove the key.

4.11 AFTER OPERATION

1. Wash the entire mower after each use. Do not use high pressure spray or direct the spray onto electrical components.

- IMPORTANT -

Do not wash a hot or running engine. Cold water will damage the engine. Use compressed air to clean the engine if it is hot.

2. Keep the entire mower clean to inhibit serious heat damage to the engine or hydraulic oil circuit.
3. Check the drive belts for proper alignment and any signs of wear. Correct and adjust if necessary.

DANGER

To avoid injury from burns, allow the mower to cool before removing the fuel tank cap and refueling.

4. After the mower has cooled down, fill the fuel tank with fresh, clean fuel at the end of every day of operation. See Engine Owner's Manual for proper octane requirements.
5. Check the tire pressure. Adjust pressure if necessary. See Section 7.11.

4.12 REMOVING CLOGGED MATERIAL

DANGER

ROTATING BLADES

NEVER PUT YOUR HANDS INTO THE DISCHARGE CHUTE FOR ANY REASON!

Shut off the engine and remove the key and only then use a stick or similar object to remove material if clogging has occurred.

1. If the discharge chute becomes clogged, shut off the engine and remove the ignition key. Using a stick or similar item, dislodge the clogged material. Then resume normal mowing.

4.13 MOVING MOWER WITH ENGINE STOPPED

To "free-wheel" or move the mower around without the engine running, rotate the dump valve levers counter-clockwise. See Figure 4-7. Disengage the parking brake and move the mower by hand. When the machine is in the desired position, engage the parking brake and rotate the levers clockwise until they stop. The dump valve levers must be returned to the DRIVE position and torqued to 10 lb.-ft. to drive the mower.

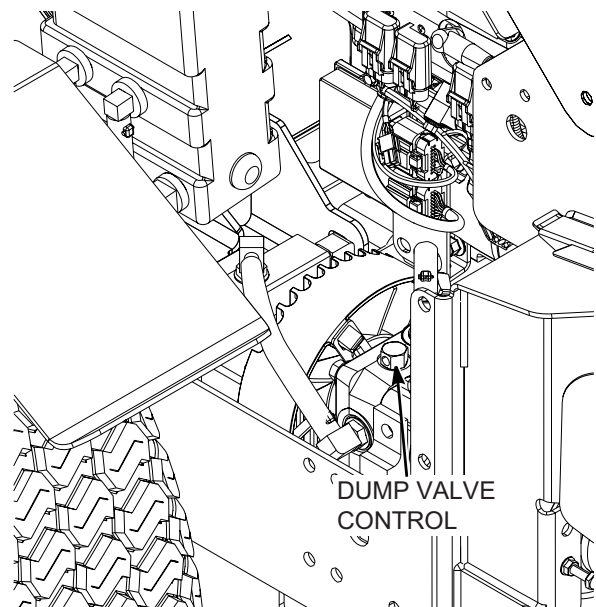


Figure 4-7. Dump Valve Control

4.14 RECOMMENDATIONS FOR MOWING

1. Do not mow with dull blades. A dull blade will tear grass, resulting in poor lawn appearance and reduced mowing power.

WARNING

DO NOT operate without Discharge Chute, Mulching Kit, or entire Grass Catcher properly installed.

2. The discharge chute must not be removed and must be kept in the lowest position to deflect grass clippings and thrown objects downward. Direct the side discharge away from sidewalks or streets to minimize cleanup of clippings. When mowing close to obstacles, direct the discharge away from the obstacles to reduce the chance of property damage by thrown objects.
3. Cut grass when it is dry and not too tall. Do not cut grass too short (cut off 1/3 or less of existing grass for best appearance). Mow frequently.
4. Keep mower and discharge chute clean.
5. When mowing wet or tall grass, mow the grass twice. Raise the mower to the highest setting for the first pass and then make a second pass to the desired height.
6. Use a slow travel speed for trimming purposes.
7. Operate the engine at full throttle for best cutting. Mowing with a lower RPM causes the mower to tear the grass. The engine is designed to be operated at full speed.
8. Use the alternate stripe pattern for best lawn appearance. Vary the direction of the stripe each time the grass is mowed to avoid wear patterns in the grass.

4.15 ADJUSTING CUTTING HEIGHT

The mower deck can be adjusted from a height of 1.0 inch to 6.0 inches at 1/4-inch intervals. To adjust the cutting height:

WARNING

DO NOT adjust the cutting height with the mower blades rotating. Disengage the power to the cutter blades and then adjust cutting height.

1. Disengage the power to the cutter blades.
2. Push the cutting height adjustment foot pedal all the way forward using your right foot until it locks in place. See Figure 4-8.

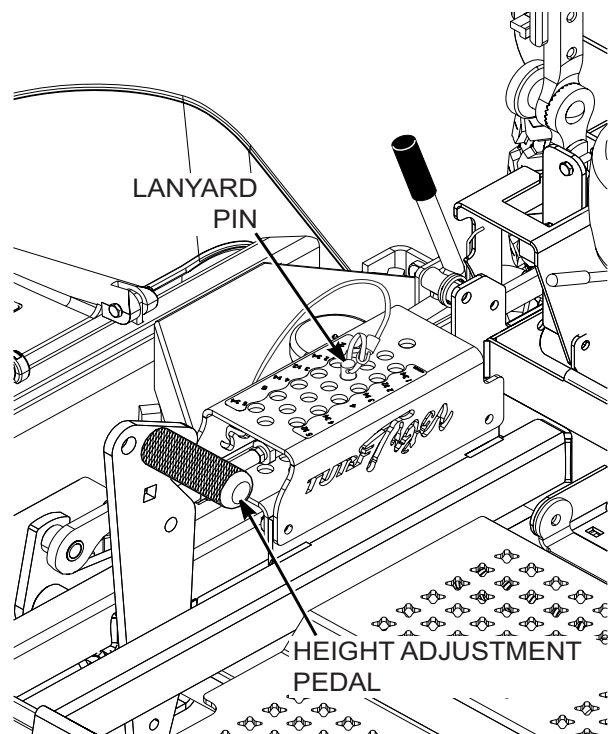


Figure 4-8. Adjusting Cutting Height

3. Insert the lanyard pin into the cutting height index at the desired cutting height. Push forward on the deck lift foot lever, hold in place and pull back on the deck release lever. See Figure 4-9. Slowly release the foot pedal. A deck height decal is located on the cutting height index as an aid in adjusting the deck to the desired height. See Figure 4-8.

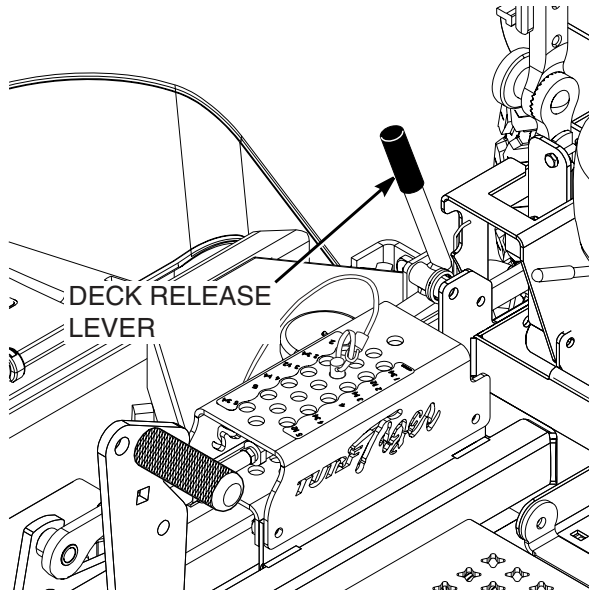


Figure 4-9. Deck Release Lever

4.16 ADJUSTING THE STEERING LEVERS

1. Position the seat to the desired location.
2. While in the operator's position without the engine running, move both steering levers forward and reverse to check for full function control and comfort.
3. If adjustment of the steering levers is needed, use the following instructions to adjust.
 - A. Loosen the tension knob on the lever assembly.
 - B. Rotate the steering lever forward or backward to achieve the optimum operating position.
 - C. Tighten the tension knob and repeat on the opposite side.
 - D. While in the operator's position, bring the steering levers out of the neutral lock position and check to make sure both levers are even before operating.

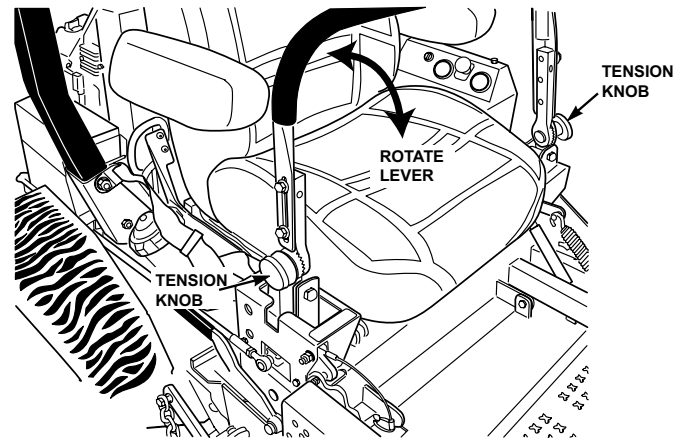


Figure 4-10. Adjusting Steering Levers

4. The control handle can also be adjusted in two different positions. If necessary, remove the two bolts securing the control handle to the control lever. Install the handle in the desired position.

4.17 ADJUSTING THE HEIGHT ADJUST PEDAL

1. Position the seat to the desired location.
2. While in the operator's position without the engine running, push down on the height adjust pedal to check for full function control.
3. The height adjust pedal can be located in three (3) different positions for operator comfort and control. See Figure 4-11.

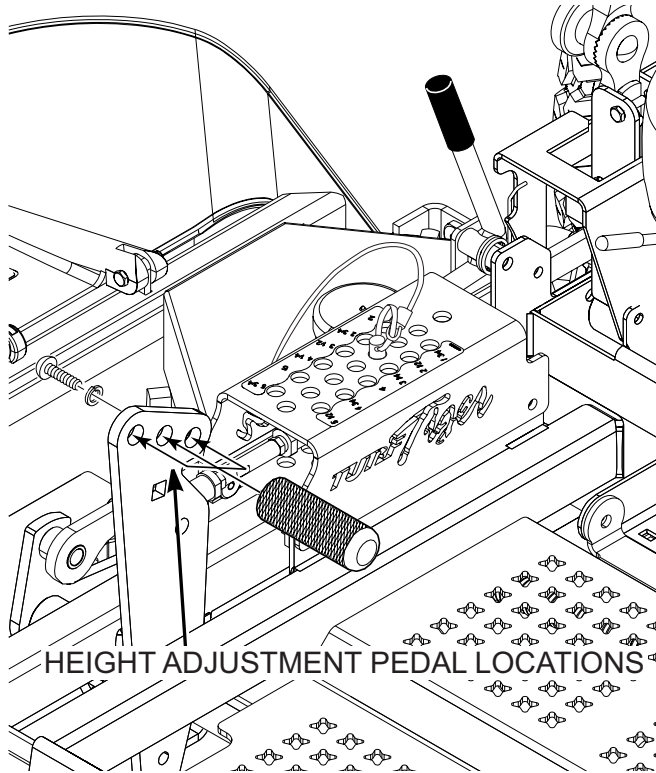
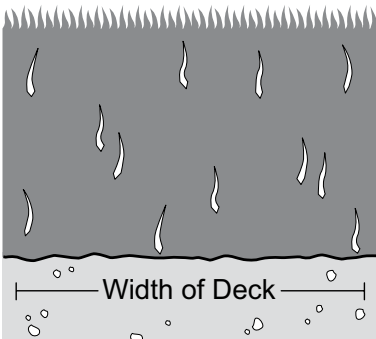
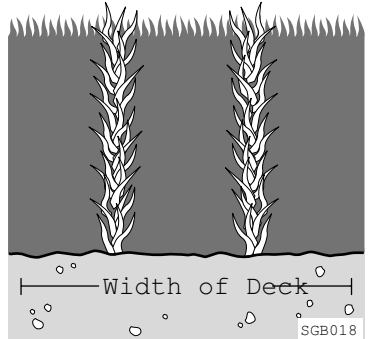
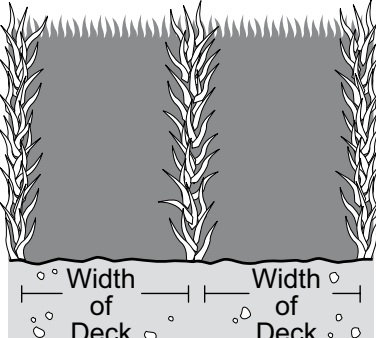


Figure 4-11. Height Adjust Pedal Locations

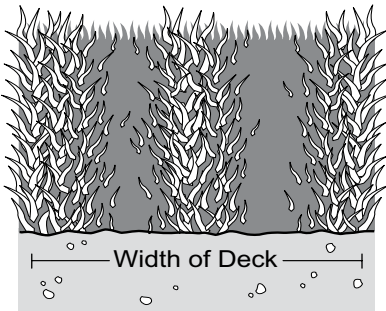
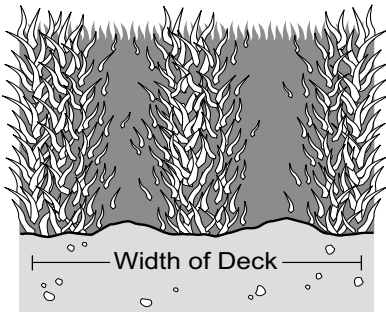
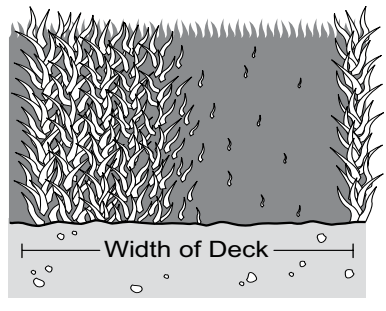
4.18 TOWING (OPTIONAL HITCH ACCESSORY)

1. NEVER allow children or others in or on towed equipment.
2. Tow only with a machine that has a hitch designed for towing. Do not attach towed equipment except at the hitch point.
3. Follow manufacturer's recommendations for weight limit for towed equipment. 250 lbs. maximum towing weight.
4. NEVER tow on slopes. The weight of the towed equipment may cause loss of traction and loss of control.
5. Travel slowly and allow extra distance to stop.
6. Zero-turning with a trailer attached could cause damage to the trailer or mower.

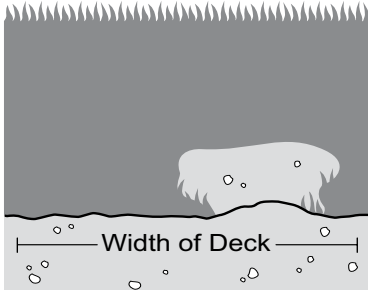
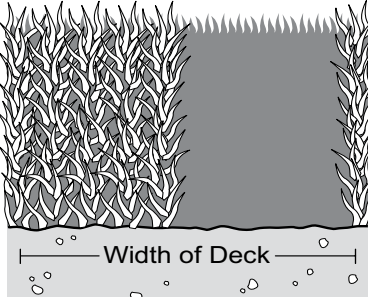
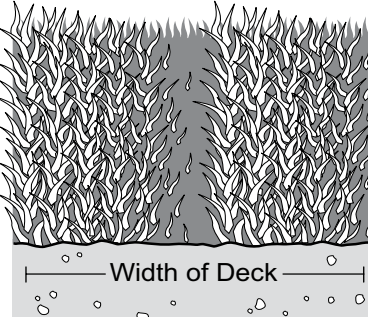
TROUBLESHOOTING CUTTING CONDITIONS

CONDITION	CAUSE	CURE
STRINGERS - OCCASIONAL BLADES OF UNCUT GRASS 	Low engine RPM	Run engine at full RPM
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
	Dull blades, incorrect sharpening	Sharpen blades
	Deck plugged, grass accumulation	Clean underside of deck
	Belts slipping	Adjust belt tension
STREAKING - STRIPS OF UNCUT GRASS IN CUTTING PATH 	Dull, worn blades	Sharpen blades
	Incorrect blade sharpening	Sharpen blades
	Low engine RPM	Run engine at full RPM
	Belt slipping	Adjust belt tension
	Deck plugged, grass accumulation	Clean underside of deck
	Ground speed too fast	Slow speed to adjust for conditions
	Wet grass	Cut grass after it has dried out
	Bent blades	Replace blades
STREAKING - STRIPS OF UNCUT GRASS BETWEEN CUTTING PATHS 	Not enough overlapping between rows	Increase the overlap of each pass

TROUBLESHOOTING CUTTING CONDITIONS (CONT'D)

CONDITION	CAUSE	CURE
UNEVEN CUT ON FLAT GROUND - WAVY HIGH-LOW APPEARANCE, SCALLOPED CUT, OR ROUGH CONTOUR 	Lift worn from blade	Replace blade
	Blade upside down	Mount with cutting edge toward ground
	Deck plugged, grass accumulation	Clean underside of deck
	Too much blade angle (deck pitch)	Adjust pitch and level
	Deck mounted improperly	See your authorized SCAG dealer
	Bent spindle area	See your authorized SCAG dealer
	Dull blade	Sharpen blade
UNEVEN CUT ON UNEVEN GROUND - WAVY APPEARANCE, HIGH-LOW SCALLOPED CUT, OR ROUGH CONTOUR 	Uneven ground	May need to reduce ground speed, raise cutting height, and/or change direction of cut
SLOPING RIDGE ACROSS WIDTH OF CUTTING PATH 	Tire pressures not equal	Check and adjust tire pressure
	Wheels uneven	Check and adjust tire pressure
	Deck mounted incorrectly	See your authorized SCAG dealer
	Deck not level side-to-side	Check for level and correct

TROUBLESHOOTING CUTTING CONDITIONS (CONT'D)

CONDITION	CAUSE	CURE
SCALPING - BLADES HITTING DIRT OR CUTTING VERY CLOSE TO THE GROUND 	Low tire pressures	Check and adjust pressures
	Ground speed too fast	Slow speed to adjust for conditions
	Cutting too low	May need to reduce ground speed, raise cutting height, change direction of cut, and/or change pitch and level
	Rough terrain	May need to reduce ground speed, raise cutting height, and/or change direction of cut
	Wet grass	Cut grass after it has dried out
STEP CUT - RIDGE IN CENTER OF CUTTING PATH 	Blades not mounted evenly	Adjust pitch and level
	Bent blade	Replace blade
	Internal spindle failure	See your authorized SCAG dealer
	Mounting of spindle incorrect	See your authorized SCAG dealer
SLOPE CUT - SLOPING RIDGES ACROSS WIDTH OF CUTTING PATH 	Bent spindle mounting area	See your authorized SCAG dealer
	Internal spindle failure	See your authorized SCAG dealer
	Bent deck housing	See your authorized SCAG dealer

ADJUSTMENTS

6.1 PARKING BRAKE ADJUSTMENT

WARNING

Do not operate the mower if the parking brake is not operable. Possible severe injury could result.

The parking brake linkage should be adjusted whenever the parking brake lock latch is placed in the "ENGAGE" position and the parking brake will not prevent the mower from moving. If the following procedures do not allow you to engage the parking brake properly, contact your Scag dealer for further brake adjustments.

1. Park the machine on a flat surface and block the caster wheels to prevent the machine from moving. Remove the ignition key.
2. Engage the parking brake. Fully depress the brake pedal and pull the parking brake lock latch back to lock the parking brake. See Figure 6-1.
3. Loosen the jam nut at the front of the brake linkage. See Figure 6-2.
4. With the parking brake in the locked position, turn the adjustment nut until the brake spring has an overall length of 2". See Figure 6-2.
5. Repeat steps 3 and 4 on the other side of the machine.
6. Test the parking brake.

- NOTE -

If this procedure does not achieve proper brake adjustment, please contact your authorized Scag dealer.

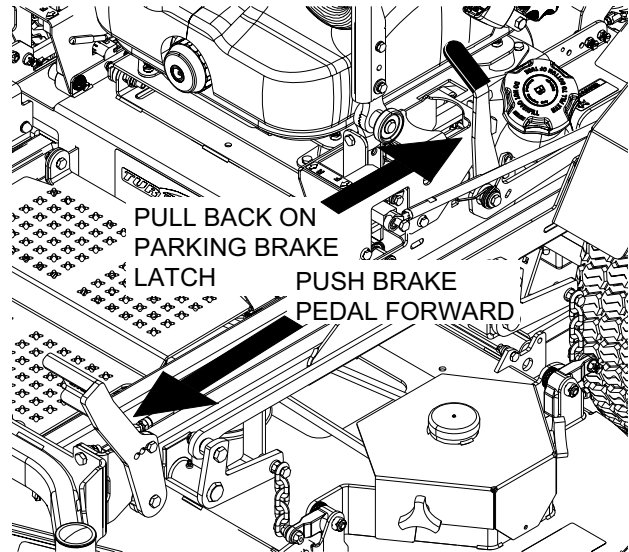


Figure 6-1. Brake Adjustment

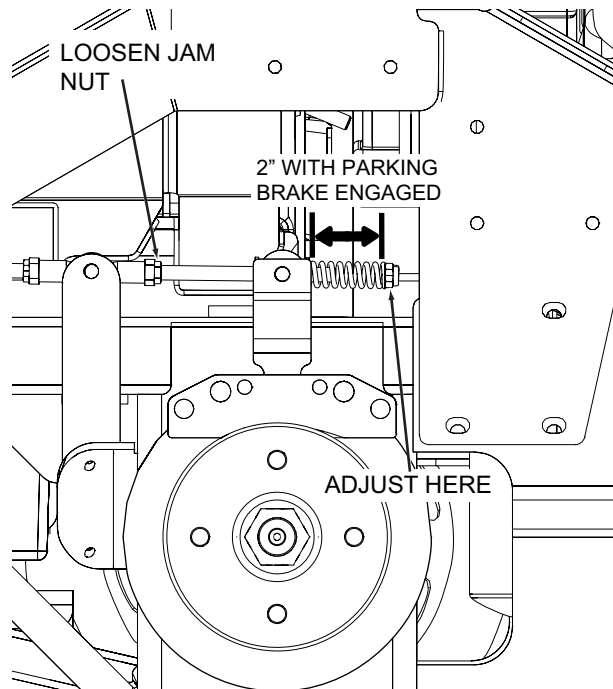


Figure 6-2. Brake Rod Adjustment

6.2 TRAVEL ADJUSTMENTS

Neutral or tracking adjustments will need to be made if:

A. The steering control levers are in the neutral position and the machine creeps forward or backward. See Neutral Adjustment (next procedure).

B. The steering control levers are in the full forward position and the mower pulls to one side or the other when traveling in a forward direction. See Tracking Adjustment.

NEUTRAL ADJUSTMENT

1. Be sure the dump valve levers are in the run position and the steering control levers are in the neutral lock position.
2. With an operator in the seat, start the engine and disengage the parking brake.
3. Run the engine at full operating speed and check if the machine creeps forward or backwards.
4. Adjust the RH wheel by loosening the jam nuts on the steering control rod and turning the rod until the drive wheel turns in the forward direction. Turn the rod back until the drive wheel stops moving. Turn the rod an additional 1/2 turn. See Figure 6-3.

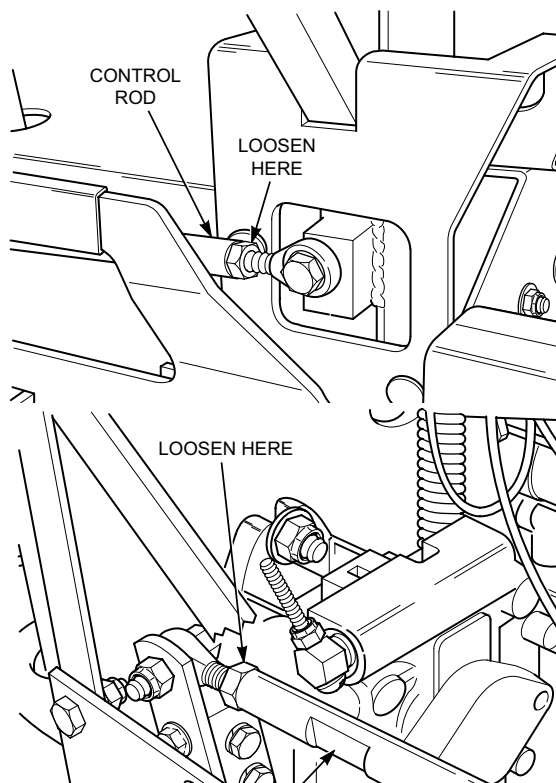


Figure 6-3. RH Steering Control Rod Adjustment

5. Tighten the jam nuts and repeat for the LH wheel. See Figure 6-4.

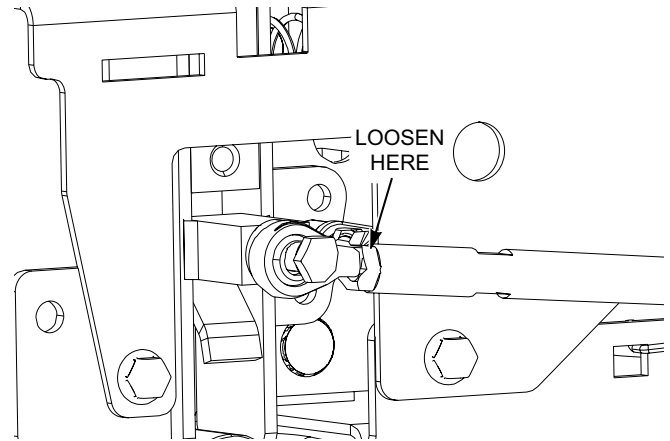
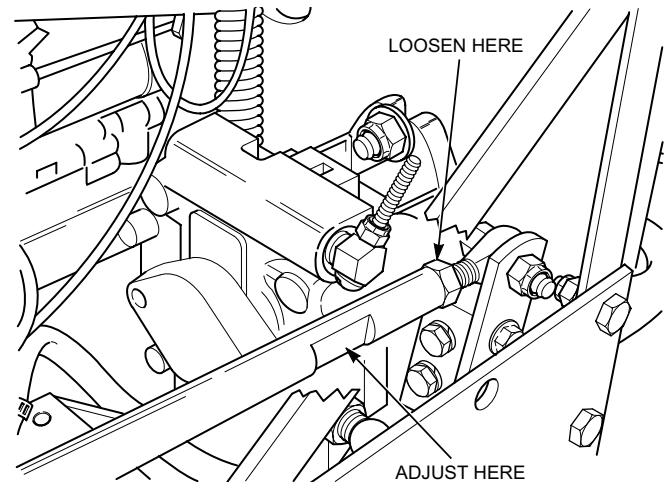


Figure 6-4. LH Steering Control Rod Adjustment

6. Actuate the steering control levers forward and reverse several times and return them to the neutral position.
7. Check that the drive wheels remained in neutral and re-adjust if necessary.
8. Check that the steering control levers hit the stop before the pumps reach full stroke. Adjust as needed.

TRACKING ADJUSTMENT

CAUTION

Stop the engine and remove the key from the ignition before making any adjustments. Wait for all moving parts to come to a complete stop before beginning work.

CAUTION

The engine and drive unit can get hot during operation causing burn injuries. Allow engine and drive components to cool before making any adjustments.

- NOTE -

Before proceeding with this adjustment, be sure that the caster wheels turn plus pivot freely and that the tire pressure in the drive wheels is correct. If the tire pressure is not correct, the machine will pull to the side with the lower pressure.

1. If at full speed the mower pulls right, it is an indication that the left wheel is turning faster than the right wheel. To adjust this condition, proceed as follows:

A. Stop the machine and place the steering control levers in the neutral position. Loosen the lock nuts securing the ball joints at each end of the LH steering control rod. Rotate the control rod to lengthen the rod and tighten the lock nuts. This will cause the control rod to stroke the LH pump less, slowing down the LH wheel. See Figure 6-4.

- NOTE -

If after making the adjustment as outlined in step 1A, the machine creeps forward or backward, perform the neutral adjustment. See Neutral Adjustment.

2. If at full speed the mower pulls left, it is an indication that the right wheel is turning faster than the left wheel. To adjust this condition, proceed as follows:

A. Stop the machine and place the steering control levers in the neutral position. Loosen the lock nuts securing the ball joints at each end of the RH steering control rod. Rotate the control rod to lengthen the rod and tighten the lock nuts. This will cause the control rod to stroke the RH pump less, slowing down the RH wheel. See Figure 6-3.

- NOTE -

If after making the adjustment as outlined in step 2A, the machine creeps forward or backward, perform the neutral adjustment. See Neutral Adjustment.

6.3 THROTTLE CONTROL AND CHOKE ADJUSTMENTS

These adjustments must be performed by your Scag dealer to insure proper and efficient running of the engine. Should either need adjustment, contact your Authorized Scag Power Equipment service center.

6.4 BELT ADJUSTMENT

WARNING

Before removing any guards, shut the engine off and remove the ignition key.

All drive belts are spring loaded and self-tensioning, however after the first 2, 4, 8 and 10 hours of operation, the belts should be checked for proper alignment and wear. Thereafter, check the belts after every 40 hours of operation or weekly, whichever occurs first.

WARNING

If the pump drive belt fails, steering control will be lost which could result in serious injury or death. Replace the pump drive belt as needed or every 400 hours / 2 years, whichever occurs first.

6.5 BELT ALIGNMENT

Belt alignment is important for proper performance of your Scag mower. If you experience frequent belt wear or breakage, see your Authorized Scag Power Equipment service center for belt adjustment.

6.6 CUTTER DECK ADJUSTMENTS

Cutter deck level, pitch and height are set at the factory. However, if these adjustments should ever need to be made, the following procedures will aid in obtaining the proper cutter deck adjustment.

- NOTE -

Before proceeding with the cutter deck adjustments, be sure that all tires are properly inflated.

CUTTER DECK LEVEL

The cutter deck should be level from side-to-side for proper cutting performance. To check for level, be sure that the mower is on a flat, level surface, the tires are properly inflated and the cutter deck is set at the most common cutting height that you will use. On the RH side of the machine, check the distance from the top of the cutter deck to the floor. Next check the distance from the top of the cutter deck to the floor on the LH side of the machine. Both measurements should be the same. If the two measurements are different, the cutter deck level must be adjusted as follows:

1. If the cutter deck is lower on one side, loosen the elastic stop nuts securing the deck level links on the front and rear of the lower side. See Figure 6-5.

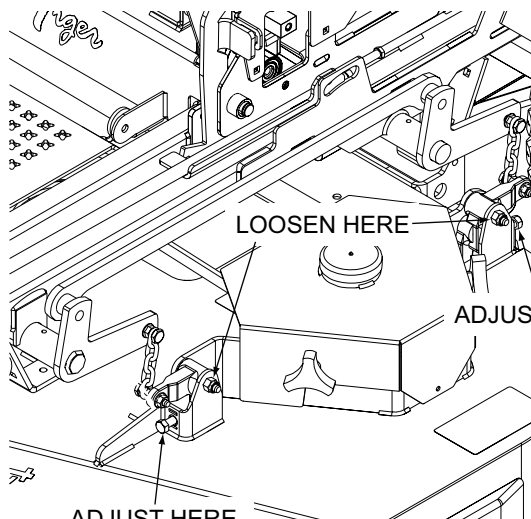


Figure 6-5. Cutter Deck Level Adjustment

2. Turn the adjustment bolts on the front and rear deck level links clockwise until the cutter deck is level between both sides. See Figure 6-5
3. Tighten the two (2) elastic stop nuts to secure the cutter deck in the proper position.

CUTTER DECK PITCH

The pitch of the cutter deck should be equal between the front and rear of the cutter deck for proper cutting performance. To check for proper deck pitch, be sure that the mower is on a flat, level surface and the tires are properly inflated.

Check the distance from the top of the cutter deck to the floor at the rear RH side of the cutter deck directly behind the cutter deck hanging chains. Next check the distance from the top of the cutter deck to the floor at the front RH side of the cutter deck directly in front of the cutter deck hanging chains. The measurement at the front of the cutter deck should be the same as the rear of the deck. Make these measurements at the LH side of the cutter deck also. If the measurement at the front of the deck is not the same, the cutter deck pitch must be adjusted as follows:

1. Loosen the elastic stop nuts securing the deck level links on the front of the cutter deck on both sides. See Figure 6-6 and 6-7.

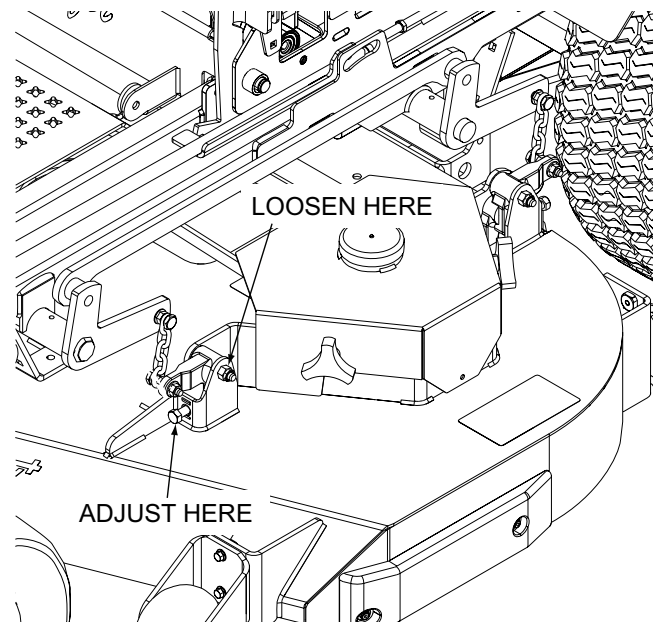


Figure 6-6. Cutter Deck Pitch Adjustment

2. Turn the adjustment bolts on both sides either clockwise to raise or counter-clockwise to lower the front of the cutter deck until the measurements are equal. Tighten the elastic stop nuts.

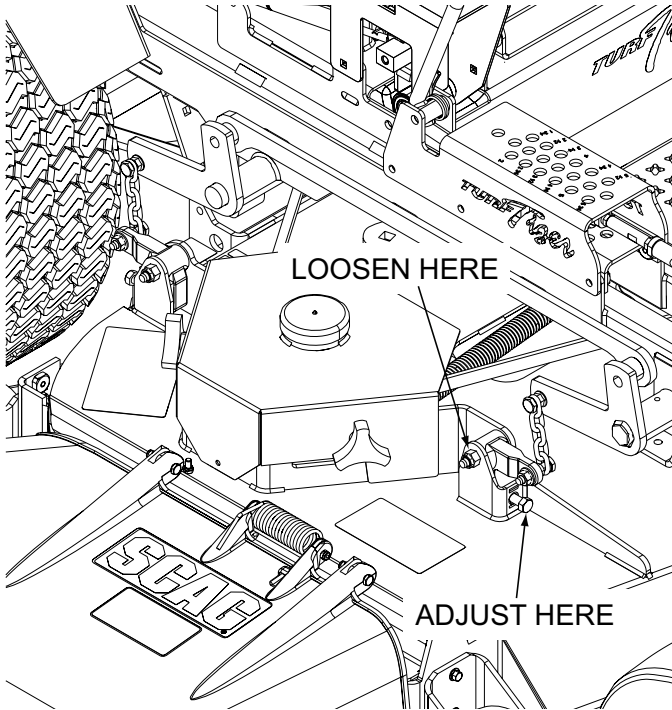


Figure 6-7. Cutter Deck Pitch Adjustment

- NOTE -

To prevent the cutter deck from teetering, all four (4) cutter deck hanging chains must have tension on them. If all four chains do not have tension on them and the deck teeters, you must re-adjust the cutter deck as outlined in the procedures above. All measurements should be taken from the top edge of the deck as the deck has an uneven bottom edge.

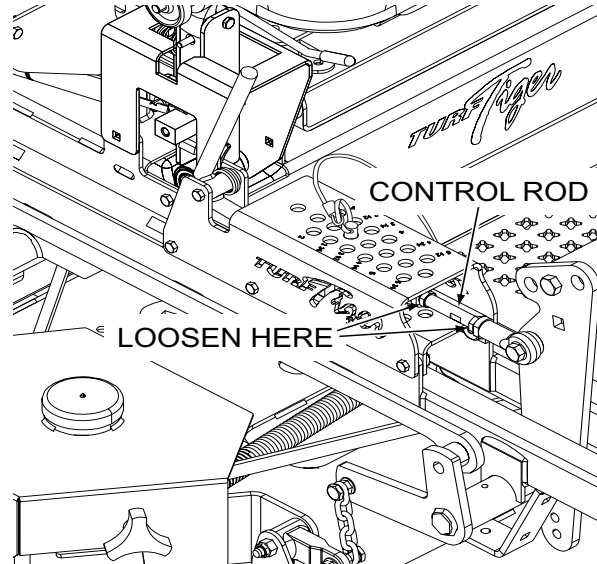


Figure 6-8. Cutter Deck Height Adjustment

4. Turn the control rod (See Figure 6-8) until the measurement from the floor to the cutter blade tip is at 4-1/2". Tighten the jam nuts on the control rod.

- NOTE -

If an adjustment had to be made, be sure that the cutter deck can easily be locked into the transport position.

CUTTER DECK HEIGHT

The cutter deck height adjustment is made to insure that the cutter deck is cutting at the height indicated on the cutting height index gauge. To check for proper deck height, be sure that the mower is on a flat, level surface and the tires are properly inflated.

1. Check the cutter deck cutting height by placing the lanyard pin in the 4-1/2" position on the cutting height index. Release the deck from the transport position and allow the deck to move to the 4-1/2" cutting height position.
2. Check the measurement from the floor to the cutter blade tip. If the measurement is not at 4-1/2", an adjustment can be made using the deck height control rod.
3. Loosen the jam nuts on both ends of the deck height control rod. See Figure 6-8.

Section 6

6.7 CUSTOM-CUT BAFFLE ADJUSTMENT

The Custom-Cut Baffle is designed to deliver optimum airflow and superior cutting performance in any type of grass. The Custom-Cut Baffle can be raised or lowered to precisely tailor the deck's performance for the type of grass being cut. The baffle can be set in seven (7) different positions for optimum performance.

A. 3-1/2" or 3-3/4" Position - (See Figure 6-9). For very tall, wiry or tough-to-cut grass.

B. 4" (factory setting), 4-1/4" or 4-1/2" Position - (See Figure 6-9). For general purpose cutting. This gives the best mix of cutting performance in all types of grass.

C. 4-3/4" or 5-1/4" Position - (See Figure 6-9). Placing the baffle in either the 4-3/4" or 5-1/4" setting will enhance fall cutting (leaf pickup) and reduce cutter deck "blowout".

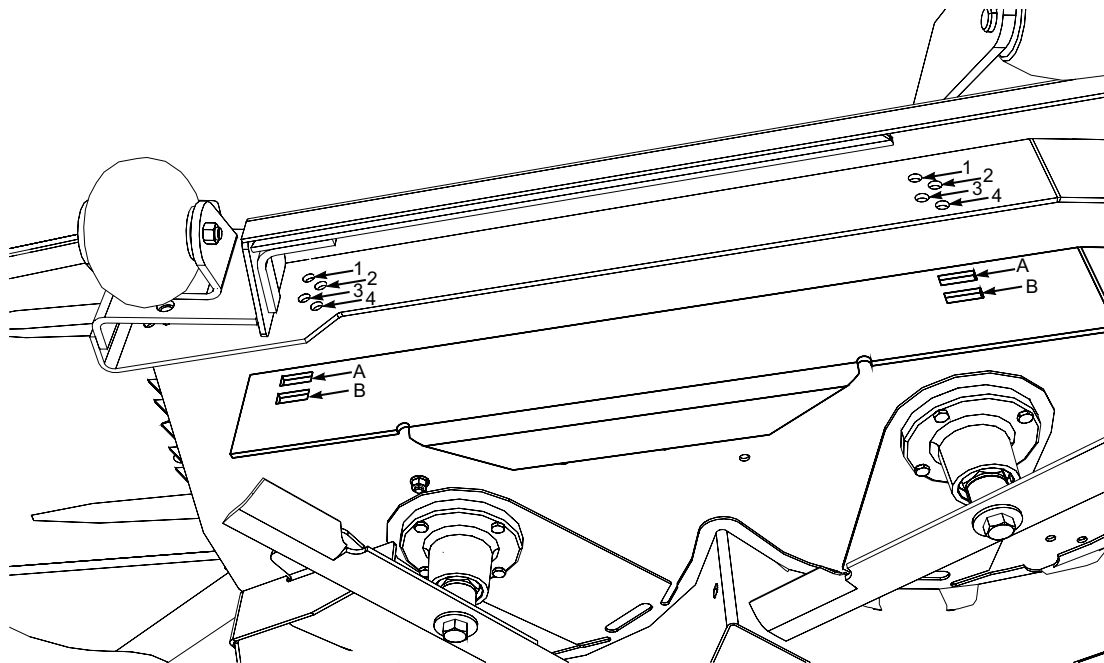
To adjust the Custom-Cut Baffle height:

1. Place the cutter deck in the transport position.
2. Remove the hardware securing the Custom-Cut Baffle to the cutter deck.

- NOTE -

Hardware location used in the illustrations are for reference only. Location of hardware may vary depending on cutter deck size.

3. Move the Custom-Cut Baffle to desired position. See Figure 6-9.
4. Reinstall the mounting hardware. Torque hardware to 39 lb-ft.



Custom-Cut Baffle Adjustment

Mounting Slot Selected		Mounting Hardware Location			
Slot "A"	Hole 1	Hole 2	Hole 3	Hole 4	
Height (inches)	3-3/4"	4-1/4"	4-3/4"	5-1/4"	
Slot "B"		Hole 2	Hole 3	Hole 4	
Height (inches)		3-1/2"	4"	4-1/2"	

Figure 6-9. 7-Position Custom-Cut Baffle Adjustment

6.8 ADJUSTING THE STEERING DAMPERS

The steering dampener adjustment can be made to increase or decrease the dampening affect for smooth, precise steering control. There are three locations on the steering control levers that allow the operator to adjust the dampening affect of the steering control based on cutting conditions.

1. **Top Mounting Location (Figure 6-10).** Used for the highest dampening affect on the steering controls.
2. **Middle Mounting Location (Figure 6-10).** Used for average dampening affect on the steering controls.
3. **Bottom Mounting Location (Figure 6-10).** Used for the lowest dampening affect on the steering controls.

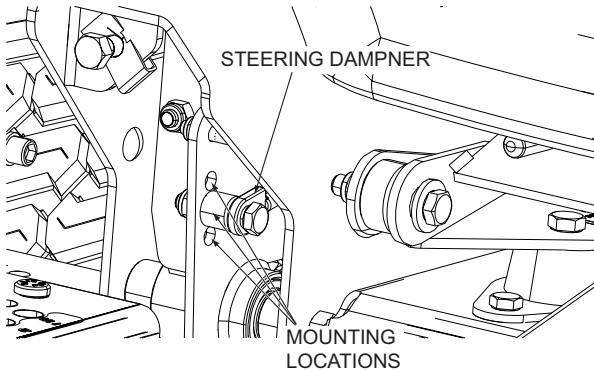


Figure 6-10. Steering Dampener Adjustment

6.9 ELECTRIC CLUTCH ADJUSTMENT

The electric clutch serves two functions in the operation of the mower. In addition to starting and stopping the power flow to the cutter blades, the clutch also acts as a brake to assist in stopping blade rotation when the PTO is switched off or the operator presence circuit is interrupted.

When the clutch is disengaged, the air gap between the armature and rotor must be adjusted to fifteen thousandths of an inch, 0.015, for proper operation. The air gap adjustment is made at three bolts on the clutch. There are three inspection windows, one next to each adjusting bolt. See Figure 6-11.

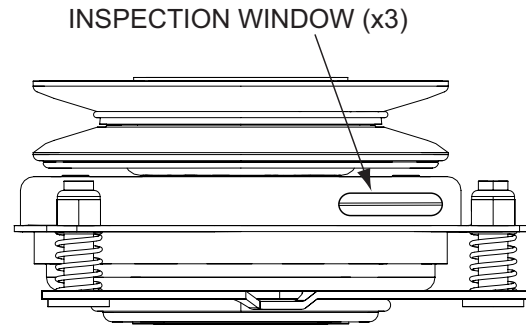


Figure 6-11. Clutch Air Gap Adjustment

1. Locate the inspection windows on the clutch.
2. Place a 0.015 feeler gauge in the slot between the rotor and the armature.
3. Tighten or loosen the adjusting bolt as needed to achieve the 0.015 inch air gap. See Figure 6-12. Perform this operation at all three inspection windows.

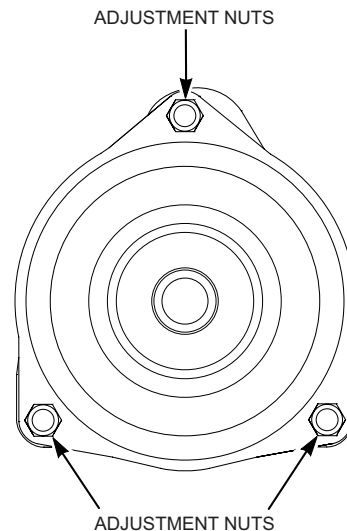


Figure 6-12. Clutch Air Gap Adjustment

This adjustment should be done every 500 hours of operation or annually, whichever comes first. In cases where the machine is heavily used, air gap settings should be checked more often.

If the air gap is too narrow, the clutch armature may drag when disengaged, resulting in premature failure.

If the air gap is too wide, the clutch may be slow to engage as the magnet must pull the armature in from a greater distance.

MAINTENANCE

7.1 MAINTENANCE CHART - RECOMMENDED SERVICE INTERVALS

BREAK-IN (FIRST 10)	HOURS						PROCEDURE	COMMENTS
	8	20	40	100	200	500		
X							Check all hardware for tightness	
X							Check hydraulic oil level	See Section 7.3
X							Check all belts for proper alignment	See Section 7.9
X							Check coolant level	See Section 7.13
	X						Check hydraulic fittings and hoses for leaks	Use extreme caution when checking the hydraulic hoses. See Section 2.7
	X						Check LPG fuel system for leaks	See Engine Owners Manual
	X						Check engine oil level	See Section 7.4
	X						*Clean mower	See Section 7.14
	X						Check condition of blades	See Section 7.10
	X						Apply grease to fittings	See Section 7.2
	X						Check tire pressure	See Section 7.11
	X						Inspect seat belt for wear or damage	See Section 2.6
	X						Check the operator interlock system	See Section 4.3
	X						Check coolant level	See Section 7.13
		X					Change engine oil and filter	See Section 7.4
			X				Check battery electrolyte level clean battery posts and cables	See Section 7.8
			X				Inspect pump drive belt. Replace every 400 hours or 2 years, whichever occurs first	See Section 6.4 & 7.9
			X				Check belts for proper alignment	See Section 7.9
				X			Apply grease to fittings	See Section 7.2
				X			Change engine oil	See Section 7.4
				X			*Clean air cleaner element	See Section 7.7
				X			Check lubricant in cutter deck gearbox	See Section 7.12
				X			Check condition of fuel lines	

* Perform these maintenance procedures more frequently under extreme dusty or dirty conditions

MAINTENANCE CHART - RECOMMENDED SERVICE INTERVALS (CONT'D)

HOURS						PROCEDURE	COMMENTS
BREAK-IN (FIRST 10)	8	40	100	200	500		
				X		Apply grease to fittings	See Section 7.2
				X		Check hardware for tightness	
				X		Change engine oil filter	See Section 7.4
				X		Check hydraulic oil level	See Section 7.3
					X	Replace engine fuel filter	See Section 7.5
					X	Service LPG fuel system	See Section 7.6
					X	Drain hydraulic system and replace hydraulic oil	Use SAE 20W50 Motor Oil. See Section 7.3
					X	Replace hydraulic oil filter	See Section 7.3
					X	Replace cutter deck gearbox lubricant	See Section 7.12
					X	Adjust electric PTO clutch	See Section 6.8
					X	Change coolant	See Section 7.13

7.2 LUBRICATION

GREASE FITTING LUBRICATION CHART (SEE FIGURE 7-1)

LOCATION	LUBRICATION INTERVAL	LUBRICANT	NO. OF PLACES
1 Caster Wheel Pivot *	500 Hours/Yearly	Chassis Grease	2
2 Caster Wheel Bearings	100 Hours/Monthly	Chassis Grease	2
3 Cutter Deck Drive Shaft Slip Sleeve	40 Hours/Weekly	Spindle Grease	1
4 Cutter Deck Bell cranks	100 Hours/Bi-Weekly	Chassis Grease	4
5 Cutter Deck Push arms	100 Hours/Bi-Weekly	Chassis Grease	2
6 PTO Spindle	40 Hours/Weekly	Spindle Grease	1
7 Cutter Deck Spindle	40 Hours/Weekly	Spindle Grease	3
8 Cutter Deck Drive Shaft U-Joints	200 Hours/Monthly	Chassis Grease	2

+ Compatible Greases: Scag Premium Chassis Grease p/n 486257
Scag Premium Spindle Grease p/n 486258

* PROCEDURE: Remove grease cap, part number 484195. Remove plug, part number 482028-01, and install grease zerk. Apply grease to the fitting until new grease appears at the top of the caster extension. Remove the grease zerk and reinstall the plug. Reinstall the grease cap. Special tool, part number 47007, is recommended for use in the installation of the grease cap.

GREASE FITTING LUBRICATION Lubricant Interval

-  Spindle Grease
(40 Hours/Weekly)
-  Chassis Grease
(100 Hours/Bi-monthly)
-  Chassis Grease
(200 Hours/Monthly)
-  Chassis Grease
(500 Hours/Yearly)

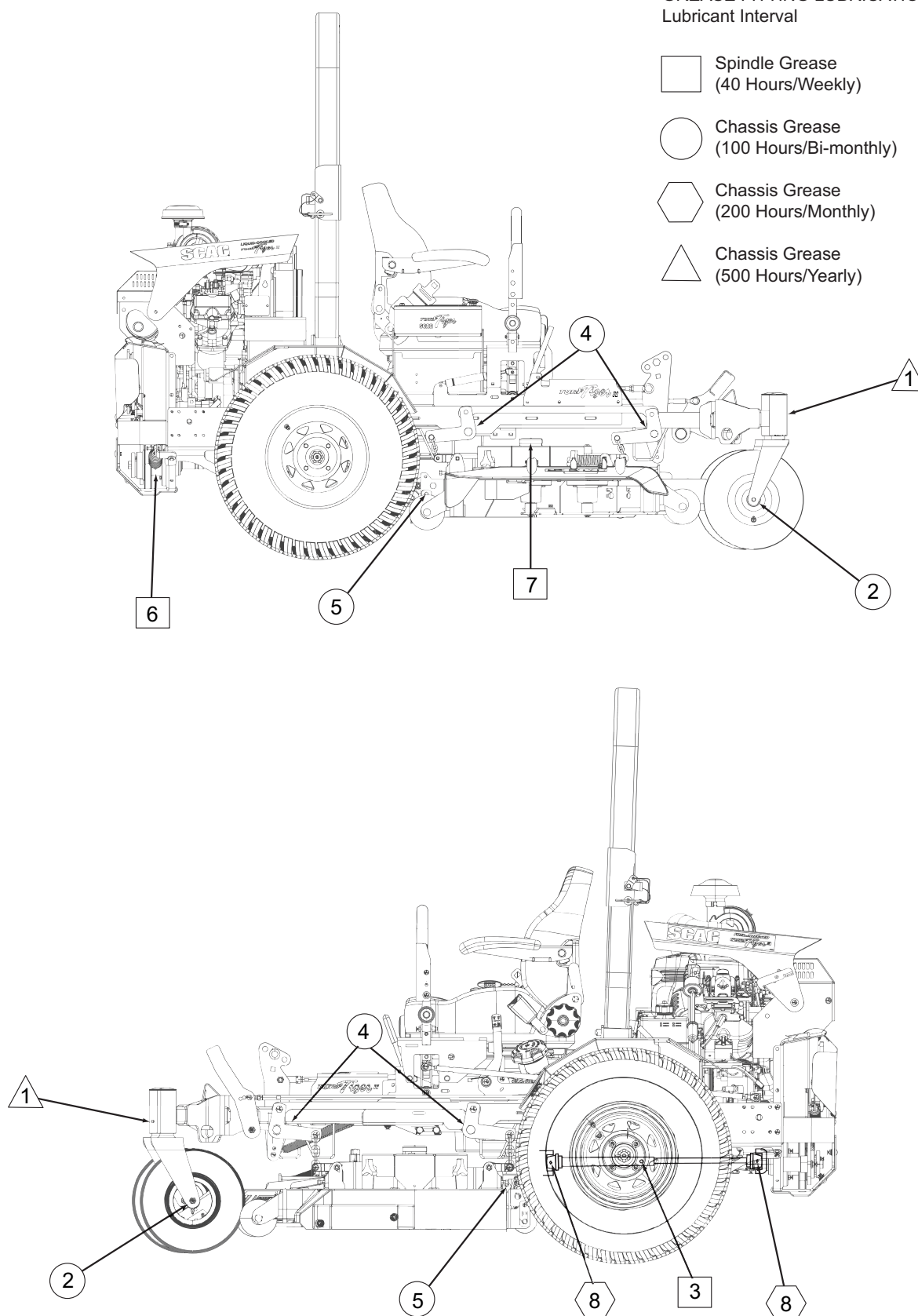


Figure 7-1. Lubrication Fitting Points

7.3 HYDRAULIC SYSTEM

A. CHECKING HYDRAULIC OIL LEVEL

The hydraulic oil level should be checked after the first 10 hours of operation. Thereafter, check the oil after every 200 hours of machine operation or monthly, whichever occurs first.

- IMPORTANT -

If the oil level is consistently low, check for leaks and correct immediately.

1. Wipe dirt and contaminants from around the reservoir cap. Remove the cap from the hydraulic oil reservoir.
2. Visually check the level of hydraulic oil. Hydraulic oil must be at least 3" inches from top of the filler neck. If the level cannot be determined visually, use a clean tape measure to check the level. If the fluid is low, add 20W50 oil (Scag p/n 486255 - 1 Quart or p/n 486254 - 1 Gallon). DO NOT overfill; (overfilling the oil reservoir may cause oil seepage around the cap area).
3. Clean the fill cap and install it onto the reservoir.

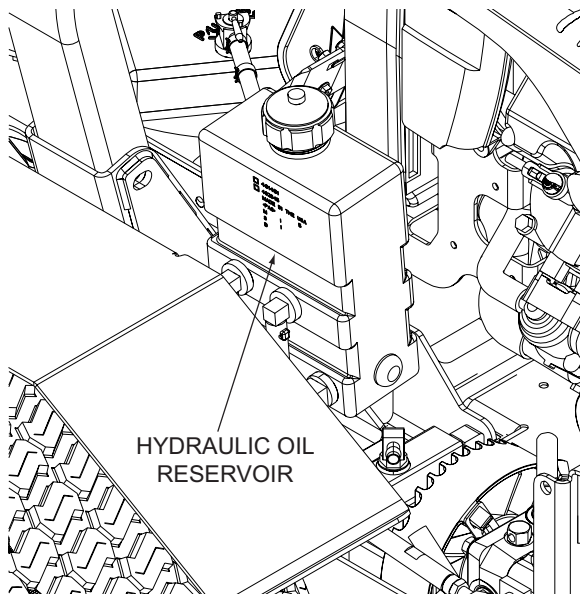


Figure 7-2. Hydraulic Oil Reservoir

B. CHANGING HYDRAULIC OIL

The hydraulic oil should be changed after every 500 hours or annually, whichever occurs first. The oil should also be changed if the color of the fluid has become black or milky. A black color and/or a rancid odor usually indicates possible overheating of the oil, and a milky color usually indicates water in the hydraulic oil.

- IMPORTANT -

The hydraulic oil should be changed if you notice the presence of water or a rancid odor to the hydraulic oil.

1. Park the mower on a level surface and stop the engine.
2. Place a suitable container under the hydraulic oil filter. Remove the fill cap from the reservoir and the drain plug from the bottom of the drain tee fitting on the filter base. See Figure 7-3. Allow the fluid to drain into the container and properly discard it.

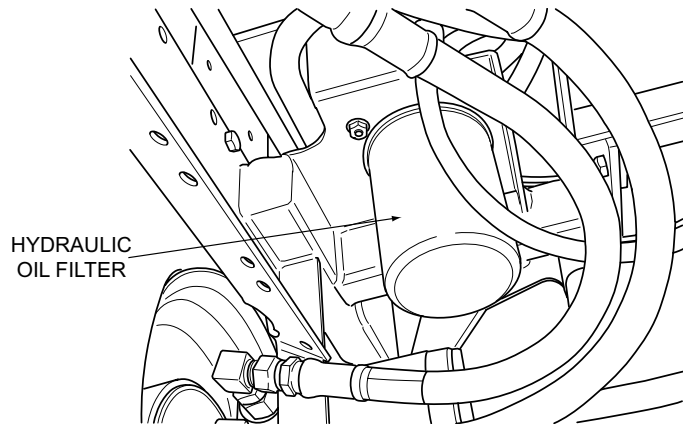


Figure 7-3. Hydraulic Oil Filter

3. Re-install the drain plug into the tee fitting and be sure it is tight.

- NOTE -

Before refilling the hydraulic oil reservoir the hydraulic oil filter should be changed as outlined in Procedure C "Changing Hydraulic Oil Filter Element."

4. Fill the reservoir to 3-1/4" inches from the top of the filler neck with 20W50 oil (Scag p/n 486255 - 1 Quart or p/n 486254 - 1 Gallon).

5. Replace the reservoir fill cap. Start the engine and drive forward and backward for two minutes. Check the oil level in the reservoir. If necessary, add oil to the reservoir.

C. CHANGING HYDRAULIC OIL FILTER ELEMENT

The hydraulic oil filter should be changed after every 500 hours of operation or annually, whichever occurs first.

1. Remove the oil filter element and properly discard it. See Figure 7-3. Fill the new filter with clean oil and install the filter. Hand tighten only.
2. Run the engine at idle speed with the speed control lever in neutral for five minutes.
3. Check the oil level in the hydraulic tank. It must be 3" inches from the top of the filler neck. If necessary, add SAE 20W50 oil (Scag p/n 486255 - 1 Quart or p/n 486254 - 1 Gallon).

7.4 ENGINE OIL

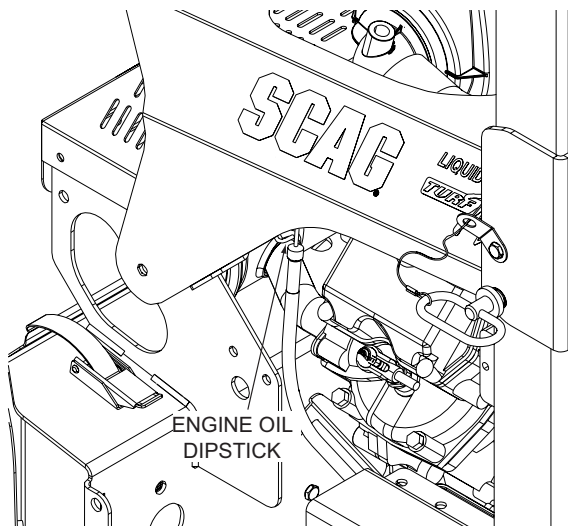


Figure 7-4. Engine Oil Fill/Dipstick Location
Gasoline Engine Shown

A. CHECKING ENGINE CRANKCASE OIL LEVEL

The engine oil level should be checked after every 8 hours of operation or daily as instructed in the Engine Operator's Manual furnished with this mower. Refer to the Engine Operators Manual for details regarding your specific engine.

B. CHANGING ENGINE CRANKCASE OIL

After the first 20 hours of operation, change the engine crankcase oil and replace the oil filter. Thereafter, change the engine crankcase oil after every 100 hours of operation or bi-weekly, whichever occurs first. See Figure 7-5. Refer to the Engine Operator's Manual for instructions regarding your specific engine.

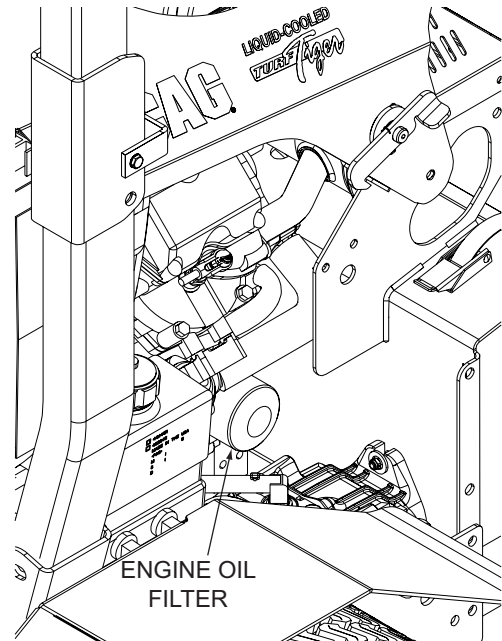


Figure 7-5. Oil Filter Location
Gasoline Engine Shown

C. CHANGING ENGINE OIL FILTER

After the first 20 hours of operation, replace the engine oil filter. Thereafter, replace the oil filter after every 200 hours of operation or every month, whichever occurs first. See Figure 7-5. Refer to the Engine Operator's Manual for instructions regarding your specific engine.

7.5 ENGINE FUEL SYSTEM (GASOLINE & DIESEL MODELS)

! DANGER

To avoid injury from burns, allow the mower to cool before removing the fuel tank cap and refueling.

A. FILLING THE FUEL TANK (GASOLINE ENGINE)

Fill to the bottom of the filler neck insert (approximately 12 gallons indicating Full (F) on the fuel gauge) at the beginning of each operating day. See Figure 7-6. Do not overfill. Use clean, fresh unleaded gasoline with a minimum octane rating of 87 and a maximum of 10% Ethanol.

DO NOT use E85 Fuel. Using E85 Fuel will cause severe damage to the engine.

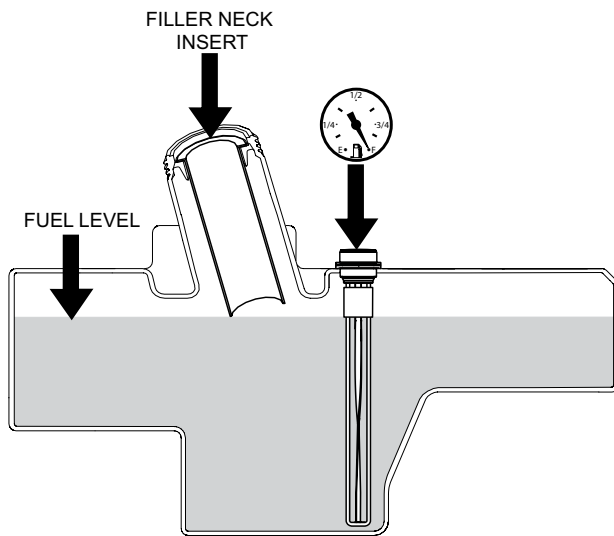


Figure 7-6. C.A.R.B. / EPA Phase 3 Fuel Level

To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.

1. Extinguish all cigarettes, cigars, pipes and other sources of ignition.
2. Use only an approved gasoline container.
3. Never remove the gas cap or add fuel with the engine running. Allow the engine to completely cool before fueling.
4. Never fuel the machine indoors or in an enclosed trailer.
5. DO NOT start the engine until any spilled fuel has been cleaned up or has evaporated.
6. Never store the machine or fuel container where there is an open flame, spark or pilot light such as on a water heater or other appliances.
7. Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
8. Remove the machine from the truck or trailer and fuel on the ground. If this is not possible, then refuel the machine with a portable container, rather than from a gasoline dispenser nozzle.
9. Keep the nozzle in contact with the rim of fuel tank or container opening at all times until fueling is complete. Do not use a nozzle lock-open device.
10. If fuel is spilled on clothing, change clothing immediately and wash affected skin.
11. Replace gas cap and tighten the fuel cap until it ratchets.

B. FILLING THE FUEL TANK (DIESEL ENGINE)

Fill the fuel tank at the beginning of each operating day to within one inch below the filler neck. Do not overfill. Use clean, fresh diesel fuel with a minimum cetane rating of 40.

C. REPLACING IN-LINE FUEL FILTER ELEMENTS (GASOLINE & DIESEL MODELS ONLY)

The engine fuel filter should be replaced after every 500 hours of operation or annually, whichever occurs first. See Figure 7-7.

1. Close the shut-off valve.
2. Remove the two clamps securing the fuel filter to the fuel hose. Remove the fuel filter.
3. Install a new fuel filter. Be sure it is installed in the proper direction. Secure to the fuel hose using the two clamps.
4. Open the fuel shut-off valve.

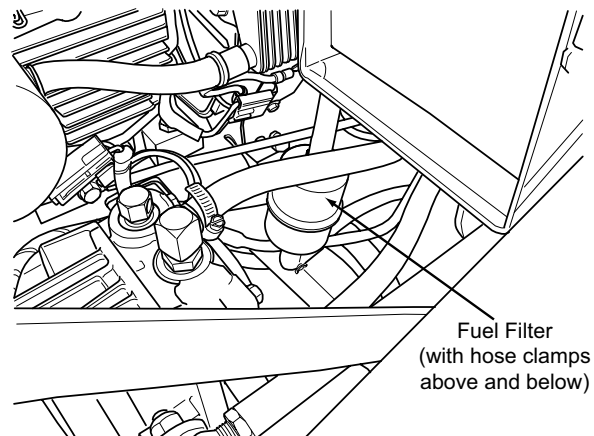


Figure 7-7. Fuel Filter

7.6 LPG ENGINE FUEL SYSTEM

**DANGER**

To avoid injury from burns, allow the mower to cool before removing the LP fuel tank.

Maintenance must be performed to the LPG fuel system after 1000 hours of operation or annually, whichever occurs first. Contact your authorized Scag service center for details and maintenance. See Engine Owner's manual for service information

1. Secure loose cylinders when transporting. Transport in the upright position.
2. Fill at a reputable dealer.
3. Do not store tanks (empty or filled) inside any building or enclosed trailer.
4. Turn off valve at tank during machine storage.

**WARNING**

DO NOT overfill. Follow approved procedures for filling.

This cylinder is designed to contain LP Gas; a flammable liquid and gas under pressure.

DO NOT expose to fire or heat above 120 degrees Fahrenheit.

Be sure all fittings are tight and leak proof.

DO NOT attempt repairs. Contact an authorized LP Gas Dealer.

Cylinder must be retested within 12 years of manufacture date.

**CAUTION**

It is important that anyone who changes or uses this cylinder be aware of its dangerous potential and use it only in compliance with all applicable governmental regulations including NFPA No.58

5. Cylinders that show excessive denting, bulging, gouging or corrosion shall be removed from service.
6. Do not dispose of cylinders without assistance of qualified propane personnel.

- NOTE -

LP cylinders must be vapor withdrawal type (identified by green band on tank) designed for horizontal mounting on machine with LH threaded disconnect coupler.

7. Replacement cylinders must meet requirements of original cylinders.
8. Refuel outdoors.

7.7 ENGINE AIR CLEANER

A. CLEANING AND/OR REPLACING AIR CLEANER ELEMENT

For any air cleaner, the operating environment dictates the air cleaner service periods. Inspect and clean the air cleaner element after every 100 hours of operation or bi-weekly, whichever occurs first and replace the element if required. See Engine Owner's Manual for service information.

- NOTE -

In extremely dusty conditions it may be necessary to check the element once or twice daily to prevent engine damage.

1. Unhook the clamps securing the air cleaner cover to the air filter canister. Remove the air cleaner cover and set aside.
2. Remove the air cleaner and inspect.
3. Clean or replace the air cleaner and foam pre-cleaner as recommended by the engine manufacturer.
4. Replace the air cleaner cover and be sure to snap the latches closed.

7.8 BATTERY

WARNING

Lead-acid batteries produce flammable and explosive gases. To avoid personal injury when checking, testing or charging batteries, **DO NOT** use smoking materials near batteries. Keep arcs, sparks and flames away from batteries. Provide proper ventilation and wear safety glasses.

WARNING

Battery posts, terminals, and related accessories contain lead and lead compounds, chemicals known to cause cancer and reproductive harm. Wash hands after handling.

WARNING

Electric storage battery fluid contains sulfuric acid which is **POISON** and can cause **SEVERE CHEMICAL BURNS**. Avoid contact of fluid with eyes, skin, or clothing. Use proper protective gear when handling batteries. **DO NOT** tip any battery beyond 45° angle in any direction. If fluid contact does occur, follow first aid suggestions below.

BATTERY ELECTROLYTE FIRST AID

External Contact — Flush with water.

Eyes — Flush with water for at least 15 minutes and get medical attention immediately.

Internal — Drink large quantities of water. Follow with Milk Of Magnesia, beaten egg, or vegetable oil. Get medical attention immediately. In case of internal contact, DO NOT give fluids that would induce vomiting.

A. CHARGING THE BATTERY

Refer to the battery charger's manual for specific instructions.

Under normal conditions the engine's alternator will have no problem keeping a charge on the battery. If the battery has been completely discharged for a long period of time, the alternator may not be able to recharge the battery, and a battery charger will be required.

DO NOT charge a frozen battery. It may explode and cause injury. Let the battery warm before attaching a charger.

Whenever possible, remove the battery from the mower before charging and make sure the electrolyte covers the plates in all cells.

WARNING

BATTERIES PRODUCE EXPLOSIVE GASES. Charge the battery in a well ventilated space so gases produced while charging can dissipate.

Charging rates between 3 and 50 amperes are satisfactory if excessive gassing or spewing of electrolyte does not occur or the battery does not feel excessively hot (over 125°F). If spewing or gassing occurs or the temperature exceeds 125°F, the charging rate must be reduced or temporarily stopped to permit cooling.

B. JUMP STARTING

1. The booster battery must be a 12 volt type. If a vehicle is used for jump starting, it must have a negative ground system.
2. When connecting the jumper cables, connect the positive cable to the positive battery post, then connect the negative cable to the negative battery post.

7.9 DRIVE BELTS

All drive belts are spring-loaded and self-tensioning, however after the first 2, 4, 8 and 10 hours of operation, the belts should be checked for proper alignment and wear. Thereafter, check the belts after every 40 hours of operation or weekly, whichever occurs first.

- NOTE -

If you experience frequent belt wear or breakage, see your Authorized Scag Power Equipment service center for belt adjustment.

WARNING

If the pump drive belt fails, steering control will be lost which could result in serious injury or death. Replace the pump drive belt as needed or every 400 hours / 2 years, whichever occurs first.

7.10 CUTTER BLADES

A. BLADE INSPECTION

1. Remove the ignition key before servicing the blades.
2. Raise the mower deck to the highest position. Place the lanyard pin in the highest cutting height position to prevent the cutter deck from falling.

WARNING

Always wear proper hand and eye protection when working with cutter blades.

3. Check the cutter blades for straightness. If the cutter blades appear bent, they will need to be replaced.
4. Check the cutter blades for wear. If any part of the cutter blade is worn to 1/2 its original thickness, replace the cutter blade.

WARNING

Do not attempt to straighten a bent blade, and never weld a broken or cracked blade. Always replace it with a new blade to assure safety.

5. Check the cutter blades for gouges. If there are gouges on the top or bottom surfaces of the cutter blade, replace the cutter blade.
6. If a blade cutting edge is dull or nicked, it should be sharpened. Remove the blades for sharpening. See "Blade Replacement," Section 7.9.)

- NOTE -

Keep the blades sharp. Cutting with dull blades not only yields a poor mowing job, but slows the cutting speed of the mower and causes extra wear on the engine and the blade drive by pulling hard.

B. BLADE SHARPENING

- NOTE -

If possible, use a file to sharpen the blade. Using a wheel grinder may burn the blade.

- NOTE -

DO NOT sharpen the blades beyond 1/3 of the width of the blade. See Figure 7-8.

1. Sharpen the cutting edge at the same bevel as the original. See Figure 7-8. Sharpen only the top of the cutting edge to maintain sharpness.

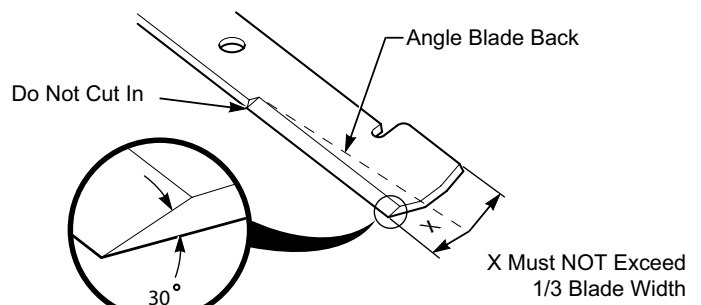


Figure 7-8. Blade Sharpening

2. Check the balance of the blade. If the blades are out of balance, vibration and premature wear can occur. The cutter blades should be balanced to 1-1/2 oz-in. See your authorized Scag dealer for blade balancing or special tools, if you choose to balance your own blades.

C. BLADE REPLACEMENT

WARNING

Always wear proper hand and eye protection when working with cutter blades.

1. Remove the ignition key before replacing the blades.

2. Raise the mower deck to the highest position. Place the lanyard pin in the highest cutting height position to prevent the cutter deck from falling.
3. Secure the cutter blades to prevent them from rotating, (use the optional Blade Buddy tool P/N 9212, to assist in securing the cutter blades), remove the nut from the blade attaching bolt. Remove the cutter blade, bolt and spacer from the spindle shaft. See Figure 7-9.

- NOTE -

The front of the machine will have to be raised slightly to remove the blade bolt from the cutter spindle.



CAUTION

Inspect the cutter blade spacer(s) and washer for wear and/or cupping. Replace the worn parts. Worn spacer(s) and/or washer will not allow proper tightening of the cutter blade and can lead to cutter blade failure, personal injury or property damage.

4. To install the new cutter blade, put the flat washer onto the blade bolt and slide the bolt into the hole in the cutter blade.

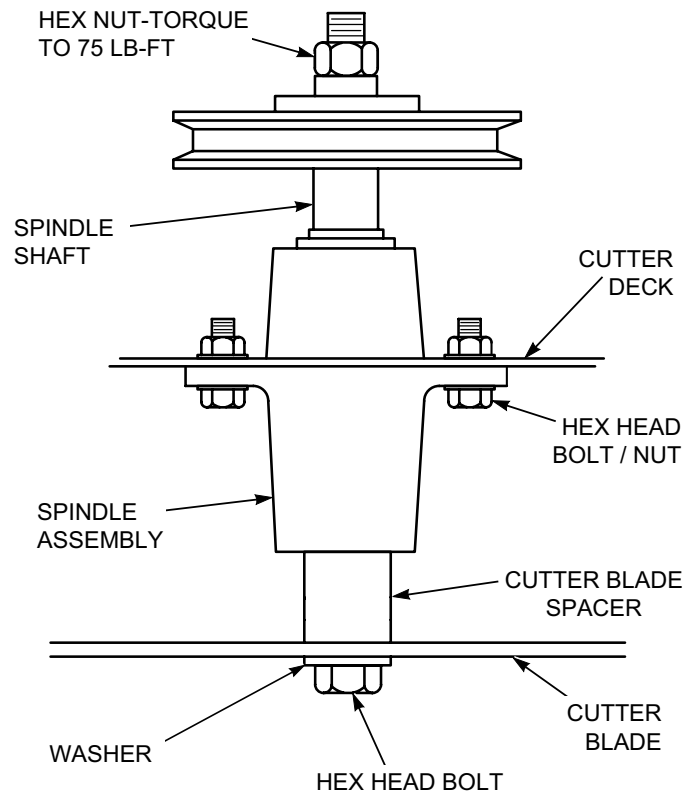


Figure 7-9. Blade Replacement

- NOTE -

Be sure that the blade is installed with the lift wing toward the top.

5. Install the spacer onto the blade bolt and insert the bolt into the cutter spindle shaft.
6. Install the hex nut to the blade bolt at the top of the cutter spindle. Secure the blades from rotating and torque to 75 lb-ft. See Figure 7-9.

7.11 TIRES

Check the tire pressures after every 8 hours of operation or daily.

Caster Wheels
Drive Wheels

Flat Free
8 PSI

7.12 CUTTER DECK GEARBOX

A. CHECKING LUBRICANT LEVEL

CAUTION

The cutter deck gearbox can reach high operating temperatures. Allow the cutter deck gearbox to cool before servicing.

The fluid level in the cutter deck gearbox should be checked after every 100 hours of operation or bi-weekly, whichever occurs first.

1. Lower the cutter deck to its lowest position to gain access to the cutter deck gearbox.
2. Clean and remove the check plug from the side of the gearbox. See Figure 7-10.

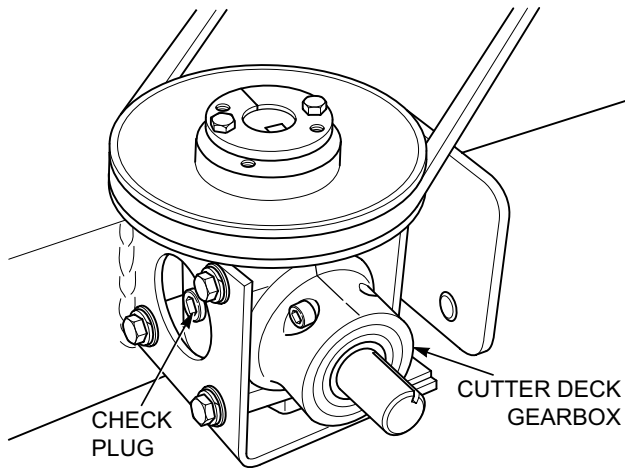


Figure 7-10. Cutter Deck Gearbox

3. Visually check that the lubricant level is up to the bottom edge of the check plug hole. If lubricant is low, add SAE 80W90 or if replaced with Scag 75W90 lubricant (p/n 486578) add 75W90 lubricant (p/n 486578) through the check plug hole in the gearbox until it is level with the bottom of the check plug hole. Install the check plug and tighten securely.

B. CHANGING LUBRICANT

The lubricant in the cutter deck gearbox should be changed after every 500 hours of operation or yearly, whichever occurs first.

1. Place a suitable container beneath the cutter deck gearbox and locate the gearbox drain plug.
2. Remove the drain plug, drain the lubricant into the container and properly discard it.
3. Re-install the drain plug and add Scag 75W90 lubricant (p/n 486578) through the check plug hole in the gearbox until it is level with the bottom of the check plug hole. Install the check plug and tighten securely.

7.13 COOLING SYSTEM

(LIQUID-COOLED MACHINES ONLY)

WARNING

To avoid burns, always allow the engine to cool before removing the radiator cap.

A. CHECKING COOLANT LEVEL

The coolant level should be checked before each day of operation.

1. Remove the radiator cap by turning it slowly counterclockwise to the first stop and allow any pressure to be released. Push down on the cap and turn counterclockwise to remove.
2. Visually check the coolant level. The coolant level should be up to the bottom of the filler neck as shown in Figure 7-11. Add a mixture of coolant and soft water as needed.

- NOTE -

Refer to the coolant manufacturer's instructions for the proper coolant mixture ratio.

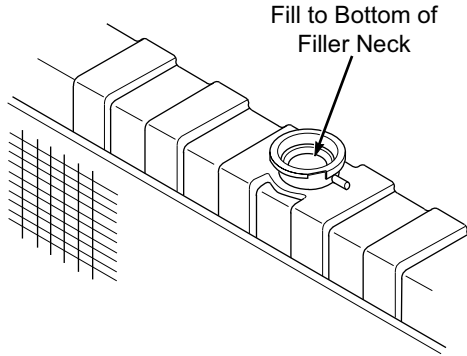


Figure 7-11. Coolant Level

3. Replace the radiator cap. Push down on the cap and turn clockwise until it stops.

- NOTE -

The cooling system should be flushed and the coolant replaced every 500 hours of operation or annually. See your Scag dealer for proper coolant replacement.

B. CLEANING THE RADIATOR DEBRIS SCREEN

After each day of operation, remove and clean the radiator debris screen.

CAUTION

To avoid personal injury, always wear safety glasses when using compressed air.

1. Pull the debris screen up to remove.
2. Clean the debris screen with compressed air or a water hose.

- NOTE -

Check the radiator for excessive debris and clean with compressed air. Never spray a hot engine with water, use only compressed air to remove debris.

3. Re-install the debris screen to the radiator.

C. CHECKING THE FAN BELT TENSION (LIQUID-COOLED ENGINES ONLY)

Periodically check the fan belt tension. The belt should deflect 1/2" with 10 pounds of pressure. See your Authorized Scag Power Equipment Dealer if the belt is in need of adjustment or replacement.

7.14 BODY, DECK, AND UPHOLSTERY

CAUTION

Do not wash any portion of the equipment while it is hot. Do not wash the engine; use compressed air.

1. After each use, wash the mower and cutter deck. Use cold water and automotive cleaners. Do not use pressure cleaners.
2. Do not spray electrical components.
3. Use a mild soap solution or a vinyl/rubber cleaner to clean the seat.
4. Repair damaged metal surfaces using Scag touch-up paint available from your authorized Scag dealer. Wax the mower for maximum paint protection.

ILLUSTRATED PARTS LIST

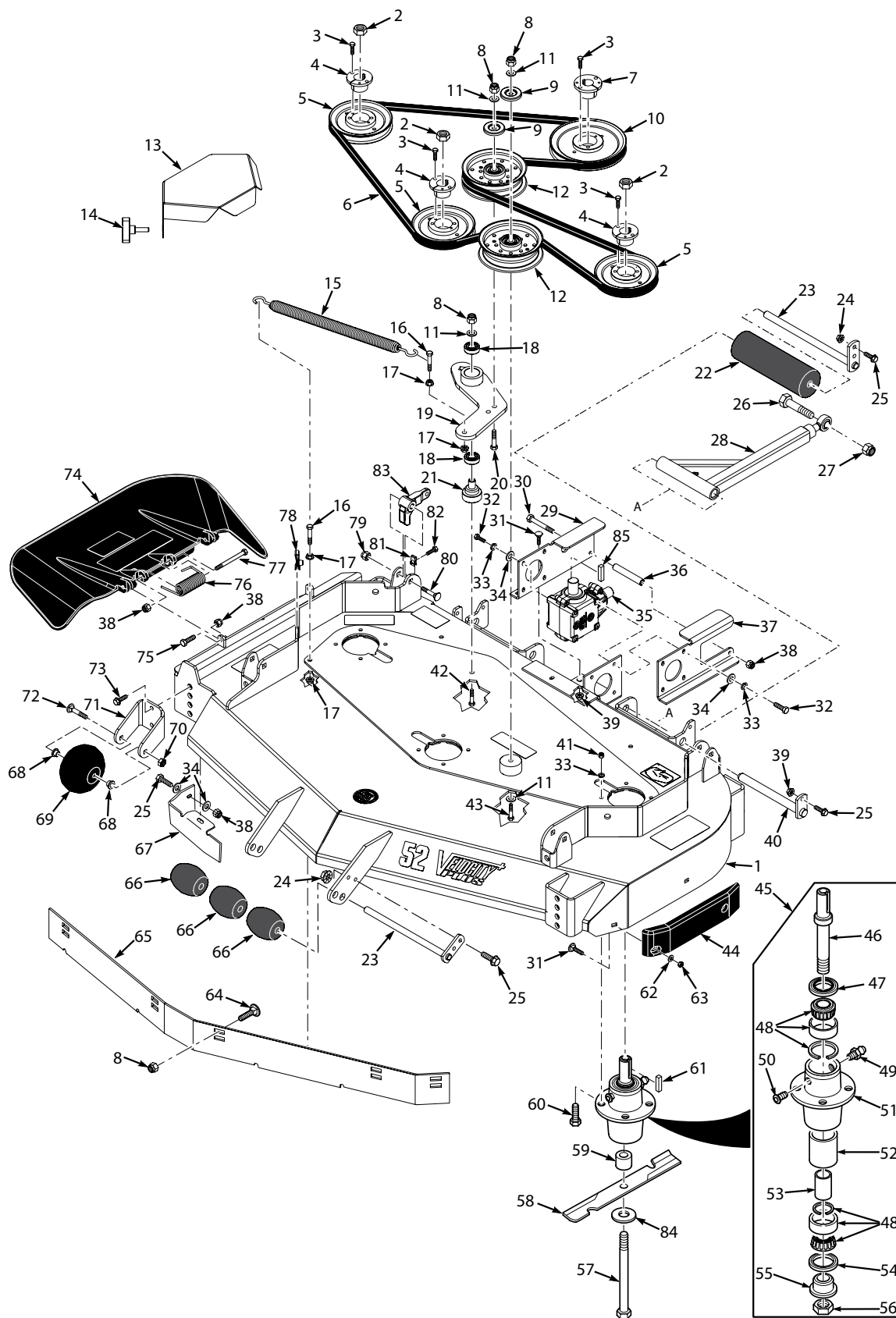
8.1 SCAG APPROVED ATTACHMENTS AND ACCESSORIES

Attachments and accessories manufactured by companies other than Scag Power Equipment are not approved for use on this machine.

Scag approved attachments and accessories:

<u>Accessories</u>	<u>P/N</u>	<u>Accessories</u>	<u>P/N</u>
<u>Grass Collection Systems</u>		<u>Scag Premium Lubricants</u>	
GC-3B Three-Bag catcher	901S	Chassis Grease	486257
GC-CS "Clam Shell" catcher	901T	Spindle Grease	486258
Install Kit for 52V	901R	Hydraulic System Oil (1 gal)	486254
Install Kit for 61V	901X	Hydraulic System Oil (1 qt)	486255
		Gearbox Lubricant	486578
<u>Mulching Accessories</u>			
Mulch Plate (52)	9287		
Mulch Plate (61)	9288		
Mulch Plate (72)	920F		
Hurricane Plus Mulch System (52)	9284		
Hurricane Plus Mulch System (61)	9285		
Hurricane Plus Mulch System (72)	920E		
<u>Micellaneous</u>			
Blade Buddy	9212		
LED Light Kit	923Y		
OCDG, Electric (52 Velocity Plus)	925C		
OCDG, Electric (61 Velocity Plus)	925D		
OCDG, Electric (72 Velocity Plus)	924J		
Trailer Hitch	9242		
Tiger Bumper	9256		
Tiger Stripe Kit	923G		
-STT Striper Install Kit	923H		
Chrome Wheel Cover (12")	920J		
Tiger Eye Air Filter Monitor	922U		
Quik Fit Controls	9289		

STTII 52V CUTTER DECK



STTII 52V CD

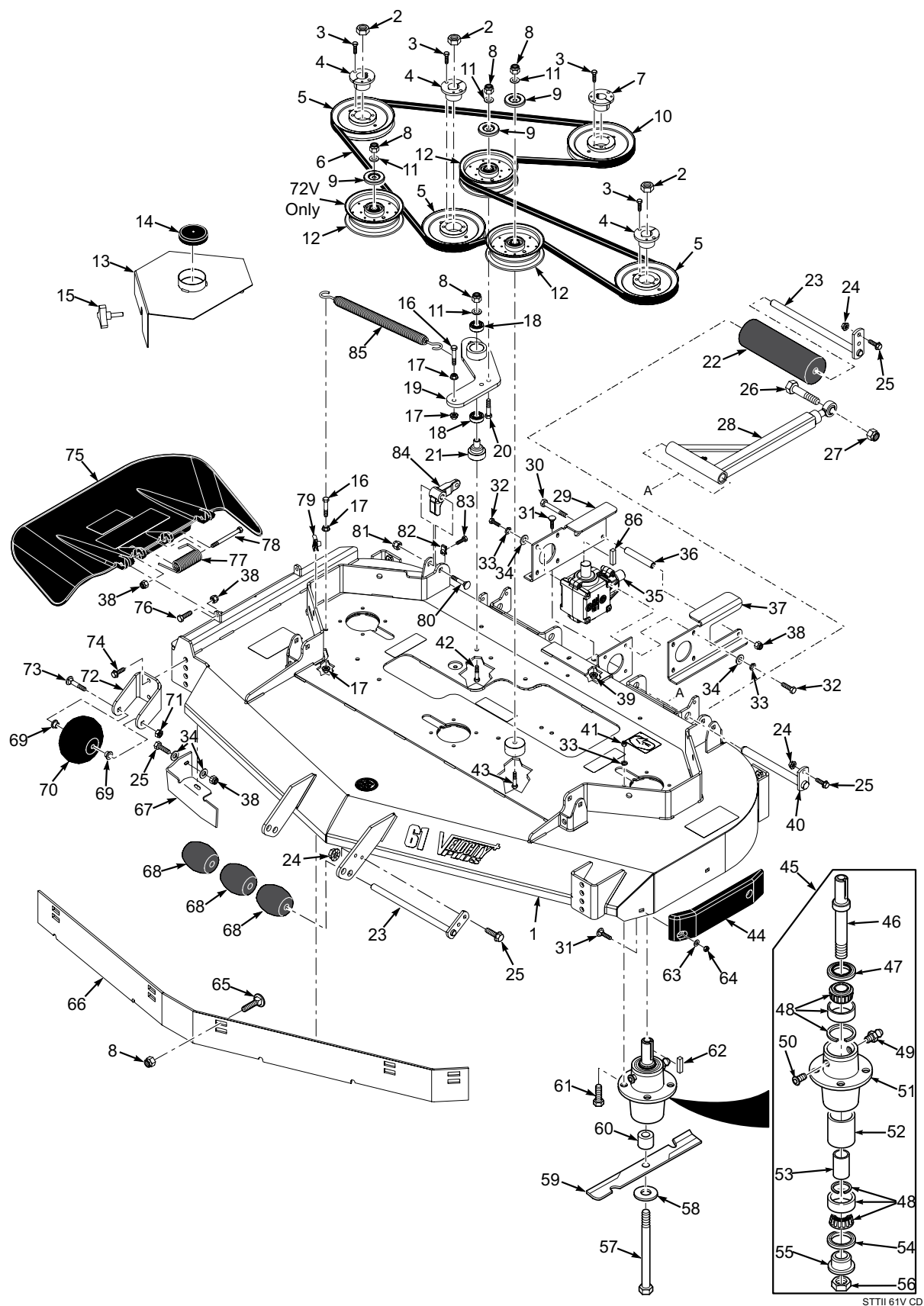
STTII 52V CUTTER DECK

Ref. No.	Part No.	Description
1	463226	Cutter Deck w/Decals - 52V
2	04020-09	Nut, 5/8-11 UNC
3	04001-172	Bolt, Hex Head 1/4-20 x 1" Grade 8
4	48926	Tapered Hub, 1-1/8" Bore
5	482744	Pulley, 5.75 O.D.
6	482281	Belt, Cutter Deck Drive
7	48141	Tapered Hub, 1" Bore
8	04021-09	Nut, Elastic Stop 3/8-16
9	424367	Dust Shield
10	482747	Pulley, 6.95 O.D.
11	04043-04	Flat washer, 3-8/391 x .938 x .105 HD
12	483215	Pulley, Idler
13	428245	Belt Cover LH
	428246	Belt Cover RH
14	481625-01	Knob w/Stud
15	483704	Spring
16	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
17	04019-04	Nut, Serrated Flange 3/8-16
18	48224	Bearing
19	461842	Idler Arm Weldment (incl.#18)
20	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
21	43681	Pivot, Idler
22	48038	Guide Roller
23	45944	Roller Shaft
24	04117-01	Nut, Elastic Stop Flange 5/16-18
25	04001-09	Bolt, Hex Head 5/16-18 x 1"
26	04001-79	Bolt, Hex Head 5/8-11 x 4-1/2"
27	04021-13	Nut, Elastic Stop 5/8-11
28	461516	Push arm Assy.
29	428027	Mounting Plate
30	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"
31	04003-12	Bolt, Carriage 5/16-18 x 3/4"
32	04001-09	Bolt, Hex Head 5/16-18 x 1"
33	04030-03	Lock washer, 5/16"
34	04040-15	Flat washer, 5/16-.375 x .875 x .083
35	482486	Gearbox
36	43763	Spacer
37	428026	Mounting Plate
38	04021-10	Nut, Elastic Stop 5/16-18
39	04019-03	Nut, Serrated Flange 5/16-18
40	451240	Shaft Weldment, Push arm
41	04021-22	Nut, Elastic Stop 5/16-18 Grade 8
42	04001-54	Bolt, Hex Head 3/8-16 x 3"
43	04001-51	Bolt, Hex Head 3/8-16 x 3-3/4"
44	483176	Pad, Deck Wear

Ref. No.	Part No.	Description
45	461663	Spindle Assembly (INCL 33,41,60)
46	43589	Shaft, Spindle
47	481024	Seal, Top
48	481022	Bearing Assembly
49	48114-04	Grease Fitting
50	48677	Relief Fitting, Tapered Spindle
51	43644	Spindle Housing
52	43312	Spacer, Outside
53	43296	Spacer, Inside
54	481025	Seal Bottom
55	43297	Spindle Bushing, Bottom
56	481035	Nut, Special 1-1/16 - 18
57	04001-41	Bolt, Hex Head 5/8-11 x 9-1/2"
58	482878	Cutter Blade, 18"
59	43590	Spacer, Spindle Bottom
60	04001-176	Bolt, 5/16-18 x 1-3/4" Grade 8
61	04063-08	Key, 1/4 x 1/4 x 2"
62	04040-04	Flat washer, 5/16-.344 x .688 x .065
63	04021-04	Nut, Center Lock 5/16-18
64	04003-23	Bolt, Carriage 3/8-16 x 1"
65	424840	Baffle, Custom Cut - 52V
66	482295	Wheel, Anti-Scalp
67	424677	Baffle, Turbo
68	48100-15	Bushing, .376 I.D. Oilite
69	481632	Anti-Scalp Wheel
70	04021-05	Nut, Center Lock 3/8-16
71	422478	Bracket, Anti-Scalp
72	04003-26	Bolt, Carriage 3/8-16 x 4"
73	04017-27	Bolt, Hex Head Serrated Flange 3/8-16 x 1"
74	461845	Discharge Chute Assy.
	*462475	Discharge Chute Assy. (CA)
75	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4"
76	483378	Spring, Discharge Chute
77	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"
78	04110-04	U-Nut, 3/8-16
79	04021-11	Nut, Elastic Stop 7/16-14
80	04003-42	Bolt, Carriage 7/16-14 x 2-1/4"
81	04110-03	U-Nut, 3/8-16 (short)
82	04107-04	Bolt, Hex Head 3/8-16 x 2" Special
83	485528	Lever, Deck Level
84	04043-06	Flat washer, 5/8-.688 x 1.75 x .134 HD
85	04063-01	Key, 1/4 x 1/4 x 1-1/4"

* = California Models Only (not shown)

STTII 61V & 72V CUTTER DECKS



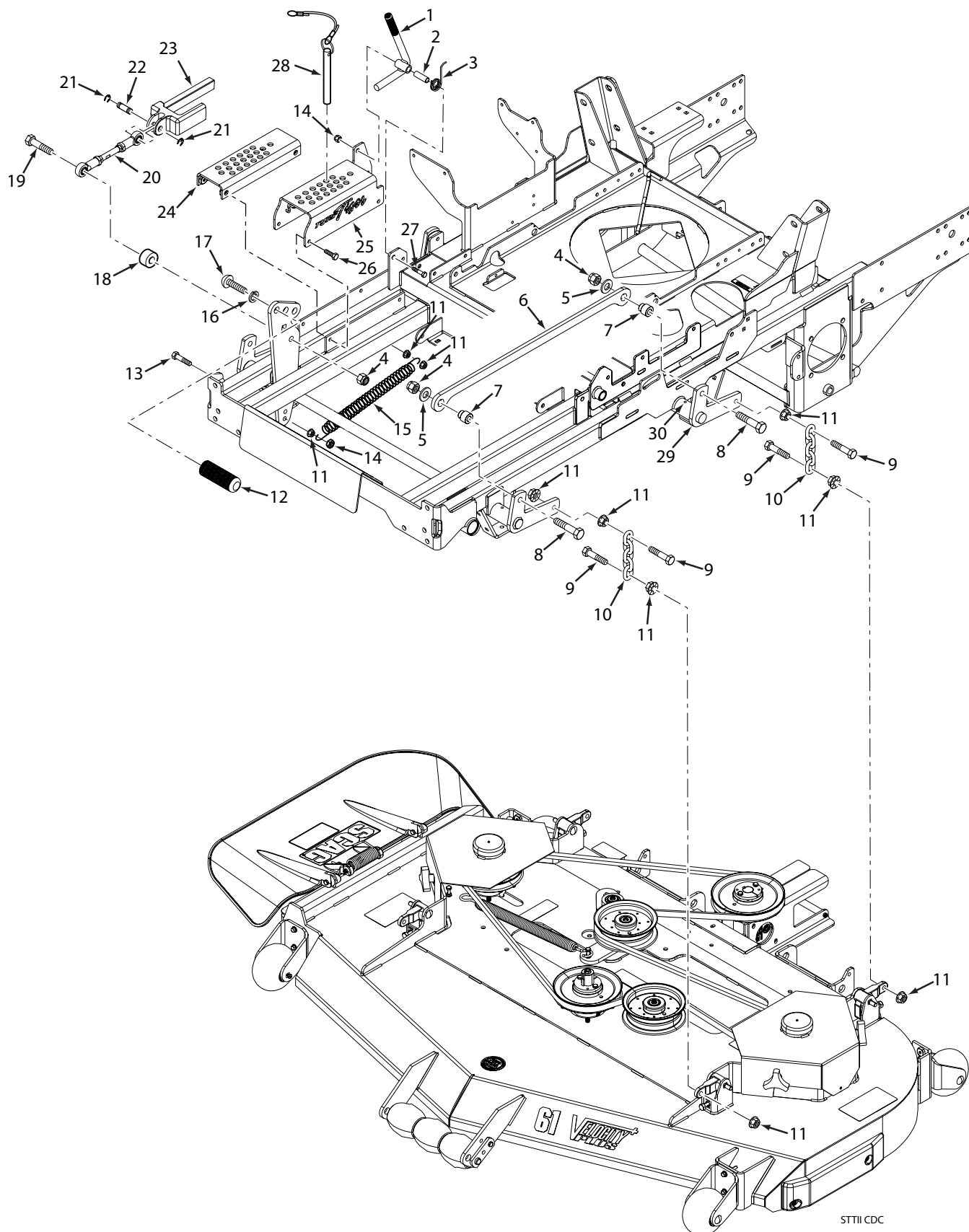
STTII 61V & 72V CUTTER DECKS

Ref. No.	Part No.	Description	61	72
1	463227	Cutter Deck w/Decals - 61V	x	
	463228	Cutter Deck w/Decals - 72V		x
2	04020-09	Nut, 5/8-11 UNC	x	x
3	04001-172	Bolt, Hex Head 1/4-20 x 1" Grade 8	x	x
4	48926	Tapered Hub, 1-1/8" Bore	x	x
5	482745	Pulley, 6.35 O.D.	x	
	482747	Pulley, 6.95 O.D.		x
6	481558	Belt, Deck Drive - 61V	x	
	481980	Belt, Deck Drive - 72V		x
7	48141	Tapered Hub, 1" Bore	x	x
8	04021-09	Nut, Elastic Stop 3/8-16	x	x
9	424367	Dust Shield	x	x
10	482746	Pulley, 6.75 O.D.	x	
	482745	Pulley, 6.35 O.D.		x
	482744	Pulley, 5.75 O.D. (72V-25KBD)		x
11	04043-04	Flat washer, 3/8-.391 x .938 x .105 HD	x	x
12	483215	Pulley, Idler	x	x
13	463175	Belt Cover, 61V (incl. #14)	x	
	463176	Belt Cover, LH 72V (inc.#14)		x
	463177	Belt Cover, RH 72V (inc.#14)		x
14	484368	Cap, Spindle	x	x
15	481625-01	Knob w/Stud	x	x
16	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8	x	x
17	04019-04	Nut, Serrated Flange 3/8-16	x	x
18	48224	Bearing	x	x
19	461842	Idler Arm Assy. (incl. #18)	x	x
20	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"	x	x
21	43681	Pivot, Idler	x	x
22	48038	Guide Roller	x	x
23	45944	Roller Shaft	x	x
24	04117-01	Nut, Lock w/ Flange 5/16-18	x	x
25	04001-09	Bolt, Hex Head 5/16-18 x 1"	x	x
26	04001-79	Bolt, Hex Head 5/8-11 x 4-1/2"	x	x
27	04021-13	Nut, Elastic Stop 5/8-11	x	x
28	461516	Pusharm Assy.	x	x
29	428027	Mounting Plate	x	x
30	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"	x	x
31	04003-12	Bolt, Carriage 5/16-18 x 3/4"	x	x
32	04001-09	Bolt, Hex Head 5/16-18 x 1"	x	x
33	04030-03	Lock washer, 5/16"	x	x
34	04040-15	Flat washer, 5/16-.375 x .875 x .083	x	x
35	482486	Gearbox		
36	43763	Spacer	x	x
37	428026	Mounting Plate	x	x
38	04021-10	Nut, Elastic Stop 5/16-18	x	x
39	04019-03	Nut, Serr. Flange 5/16-18	x	x
40	451240	Shaft Weldment, Pusharm	x	x
41	04021-22	Nut, Elastic Stop 5/16-18 Grade 8	x	x
42	04001-54	Bolt, Hex Head 3/8-16 x 3"	x	x
43	04001-51	Bolt, Hex Head 3/8-16 x 3-3/4"	x	x

Ref. No.	Part No.	Description	61	72
44	483176	Pad, Deck Wear	x	
	483174	Pad, Deck Wear		x
45	461663	Spindle Assembly (INCL 33,41,61)	x	x
46	43589	Shaft, Spindle	x	x
47	481024	Seal, Top	x	x
48	481022	Bearing Assembly	x	x
49	48114-04	Grease Fitting	x	x
50	48677	Relief Fitting, Tapered Spindle	x	x
51	43644	Spindle Housing	x	x
52	43312	Spacer, Outside	x	x
53	43296	Spacer, Inside	x	x
54	481025	Seal, Bottom	x	x
55	43297	Spindle Bushing, Bottom	x	x
56	481035	Nut, Special 1-1/16 - 18	x	x
57	04001-41	Bolt, Hex Head 5/8-11 x 9-1/2"		
58	04043-06	Flat washer, 5/8-.688 x 1.75 x .134 HD	x	x
59	482879	Cutter Blade, 21"	x	
	482881	Cutter Blade, 21" (31BV, 35BV, 37BV-EFI & 40BV-EFI)	x	
	482882	Cutter Blade, 24-1/2"		x
60	43590	Spacer, Spindle Bottom		
61	04001-176	Bolt, Hex Head 5/16-18 x 1-3/4" Grade 8	x	x
62	04063-08	Key, 1/4 x 1/4 x 2"		
63	04040-04	Flat washer, 5/16-.344 x .688 x .065	x	x
64	04021-04	Nut, Center Lock 5/16-18	x	x
65	04003-23	Bolt, Carriage 3/8-16 x 1"	x	
66	424841	Baffle, Custom Cut - 61V		x
	424917	Baffle, Custom Cut - 72V	x	
67	424209	Baffle, Turbo - 61V	x	
	*425625	Baffle, Turbo - 61V (CA)		x
	424856	Baffle, Turbo - 72V		x
	*423958	Baffle, Turbo - 72V (CA)	x	x
68	482295	Wheel, Anti-Scalp	x	x
69	48100-15	Bushing, .376 I.D. Oilite	x	x
70	481632	Anti-Scalp Wheel	x	x
71	04021-05	Nut, Center Lock 3/8-16	x	x
72	422478	Bracket, Anti-Scalp	x	x
73	04003-26	Bolt, Carriage 3/8-16 x 4"		
74	04017-27	Bolt, Hex Head Serr. Flange 3/8-16 x 1"	x	x
75	461846	Discharge Chute Assy.	x	
	*462477	Discharge Chute Assy. (CA)		x
	462132	Discharge Chute Assy.		x
	*462478	Discharge Chute Assy. (CA)	x	x
76	04001-12	Bolt, Hex Head 5/16-18 x 1-3/4"	x	x
77	483378	Spring, Discharge Chute	x	x
78	04001-154	Bolt, Hex Head 5/16-18 x 4-3/4"	x	x
79	04110-04	U-Nut, 3/8-16	x	x
80	04003-42	Bolt, Carriage 7/16-14 x 2-1/4"	x	x
81	04021-11	Nut, Elastic Stop 7/16-14	x	x
82	04110-03	U-Nut, 3/8-16 (short)		
83	04107-04	Bolt, Hex Head 3/8-16 x 2"	x	x
		Special	x	x
84	485528	Lever, Deck Level	x	x
85	483704	Spring	x	x
86	04063-01	Key, 1/4 x 1/4 x 1-1/4"	x	x

* = California Models Only (not shown)

STTII CUTTER DECK CONTROLS



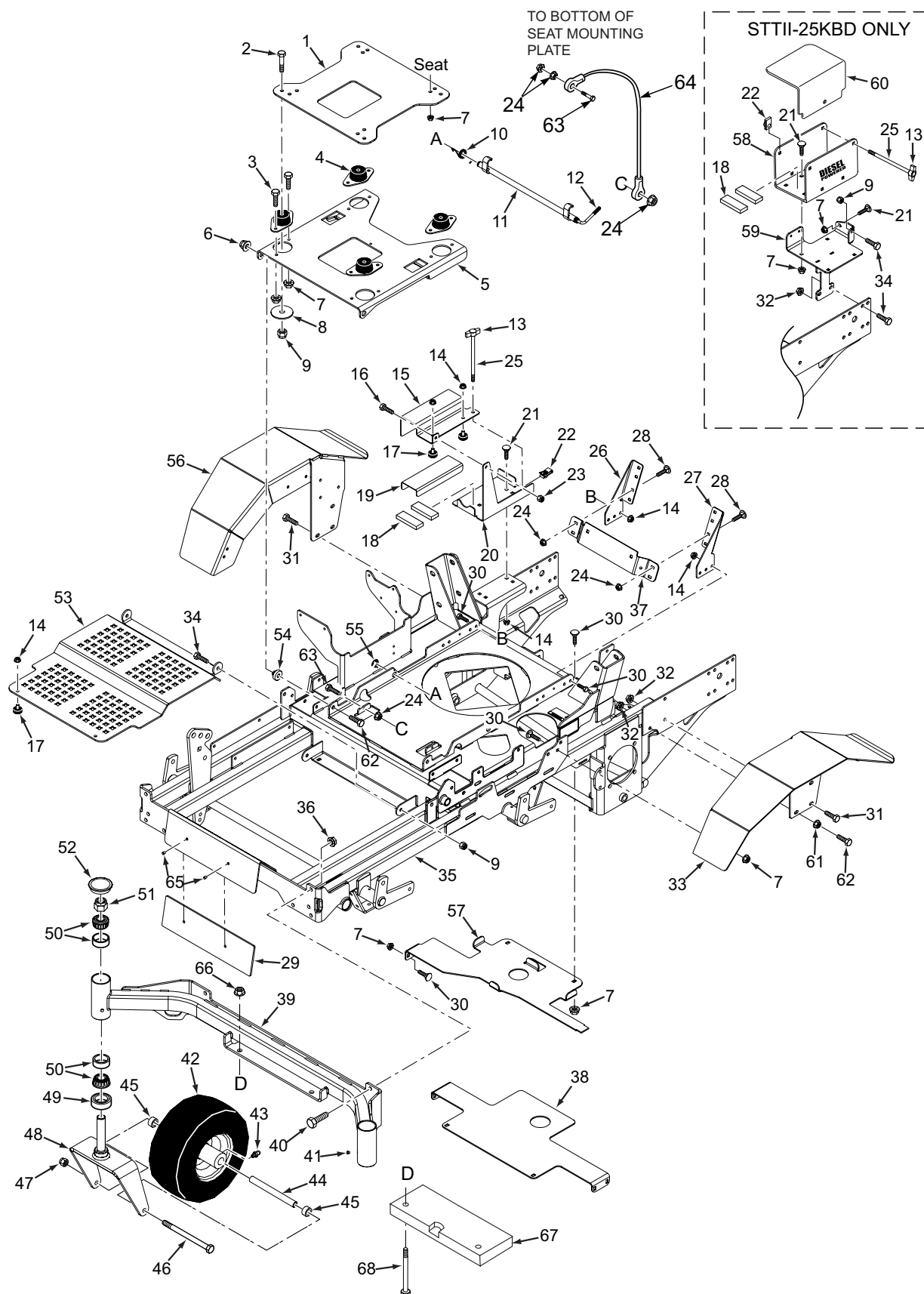
STTII CDC

STTII CUTTER DECK CONTROLS

Ref. No.	Part No.	Description
1	462856	Deck Latch Weldment w/Grip
	481477	Grip
2	43668	Spacer, Deck Latch
3	484191	Spring, Torsion Lever Return
4	04021-07	Nut, Elastic Stop 1/2-13
5	04040-13	Flat washer, 1/2-.562 x 1.375 x .109
6	428108	Link, Deck Lift
7	431018	Pivot, Deck Link
8	04001-153	Bolt, Hex Head 1/2-13 x 2-1/4"
9	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
10	48540	Chain
11	04019-04	Nut, Serrated Flange 3/8-16
12	424504	Pedal, Foot
13	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
14	04021-05	Nut, Center Lock 3/8-16
15	486474	Spring, Ext. Deck Lift
16	04030-07	Lock washer, 5/8"
17	04108-04	Cap screw, 5/8-11 x 1-1/2"
18	43508	Spacer
19	04001-72	Bolt, Hex Head 1/2-13 x 2"
20	482534	Linkage, Deck Lift
21	04050-18	Retaining Ring, 1/2" Ext. "E"
22	43487	Pin, Deck Lift
23	462872	Slide Assembly (INCL. #20,21,22)
	485570	Slide, Height Adjust
24	453099	Weldment, Lower Cutting Height
25	428237	Adjustment Bracket, Cutting Height Upper
26	04006-02	Bolt, Hex Head 5/16-18 x 1-1/4"
	04013-03	Bolt, Hex Head 5/16-18 x 3/4" (Outside Rear)
	04019-03	Nut, Serrated Flange 5/16-18 (Outside Rear)
27	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
28	483345	Ring Pin Assy., w/Lanyard
29	452744	Lift Bell crank, LH Rear
	452745	Lift Bell crank, RH Rear
*	04041-14	Flat washer, 1", 1.062 x 1.5 x .0478 (Rear Bell crank Mounting)
*	04050-08	Ret Ring 1" (Rear Bell crank Mounting)
30	48114-04	Grease Fitting 1/4-28 Self Tap

* = Item Not Shown

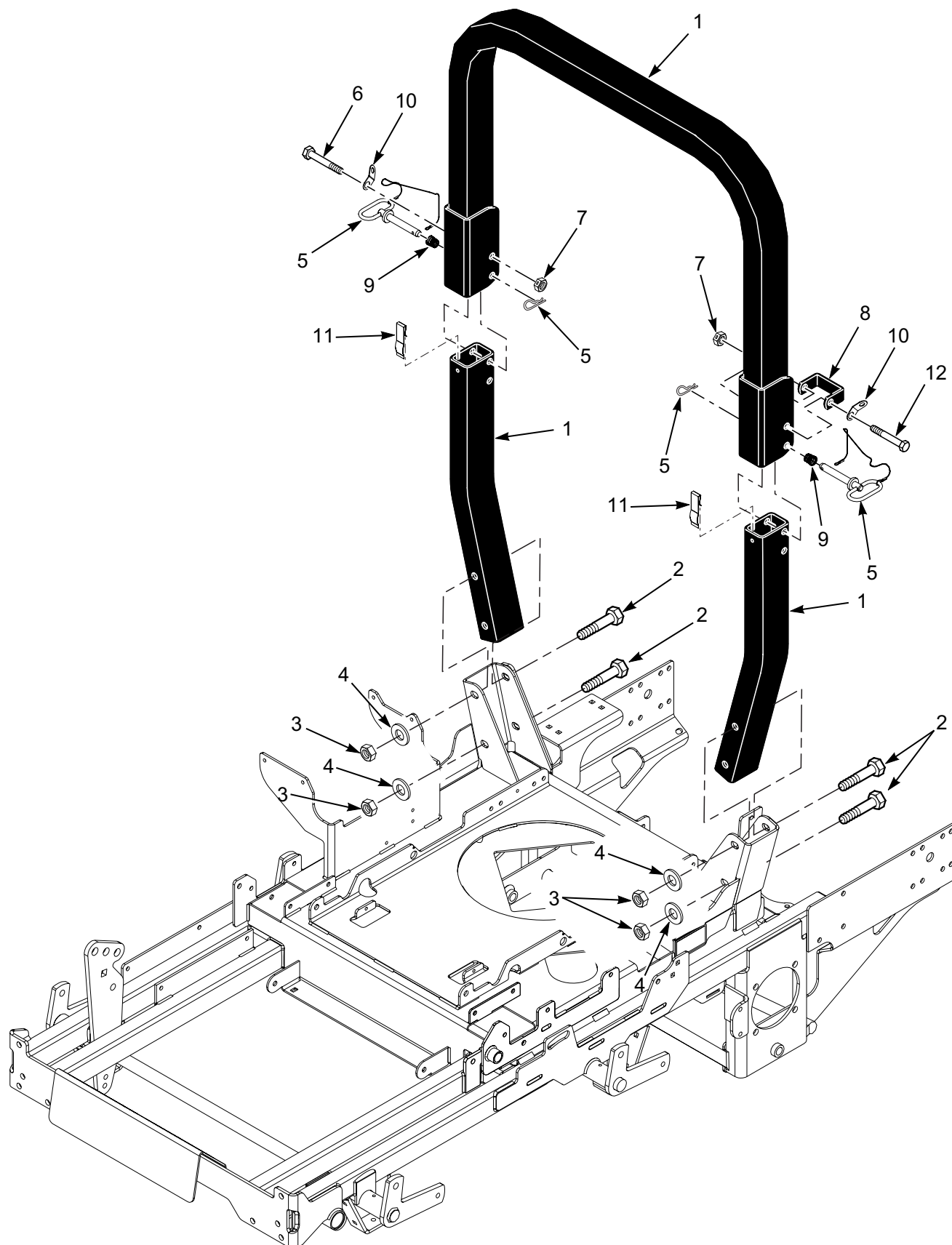
STTII SHEET METAL COMPONENTS



STTII SHEET METAL COMPONENTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	463224	Mounting Plate, Seat w/Decal	41	482028-01	Plug, Grease Hole
2	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"	42	9278	Wheel Assembly (incl. #43)
3	04001-08	Bolt, Hex Head 5/16-18 x 3/4"		482621	Bearing
4	484148	Isolator, Seat		482622	Seal
5	463225	Seat Mounting Plate, Lower w/Decals	43	48114-07	Grease Fitting
6	04117-02	Nut, Flange Elastic Stop Nut, 3/8-16	44	43583	Sleeve, Caster Wheel
7	04019-03	Nut, Serrated Flange 5/16-18	45	43584	Spacer, Caster Wheel
8	04041-38	Flat washer, 3/8-.406 x 2.25 x .1875	46	04001-167	Bolt, Hex Head 1/2-13 x 9-1/2"
9	04021-09	Nut, Elastic Stop 3/8-16	47	04021-07	Nut, Elastic Stop 1/2-13
10	485599	Spring, Seat Latch	48	453110	Yoke Weldment
11	462841	Lever Assy., Seat Release (incl. #12)	49	481025	Seal, 2" O.D. x 1.625 Bore
12	484341	Grip	50	48668	Bearing Assembly
13	485698-01	Knob, 1/4" Wing	51	04021-20	Nut, Jam 1" - 14
14	04019-03	Nut, Serrated Flange 5/16-18	52	484195	Cap, Grease
15	463232	Cover, Battery Box w/ Decal (Gas & LP)	53	428025	Foot Plate
16	04001-08	Bolt, Hex Head 5/16-18 x 3/4"	54	431013	Sleeve, Seat Base Mounting
17	481284	Bumper, Rubber	55	04050-01	Retaining Ring, .625 Ext. "E"
18	48661	Pad, Rubber	56	452734	Fender, RH
19	485692	Insulation, Battery Cover (Gas & LP Only)	57	428024	Rear Support, Fuel Tank
20	427098	Battery Box (Gas & LP Only)	58	463320	Battery Box w/Decal (Diesel Only)
21	04003-12	Bolt, Carriage 5/16-18 x 3/4"	59	453112	Battery Bracket Weldment (Diesel Only)
22	04110-01	U-Nut, 1/4-20	60	428257	Cover, Battery (Diesel Only)
23	04021-10	Nut, Elastic Stop 5/16-18		481780	Insulation, Battery Cover (Not Shown)
24	04019-02	Nut, Serrated Flange 1/4-20	61	04019-04	Nut, Elastic Stop 3/8-16
25	04001-221	Bolt, Hex Head 1/4-20 x 8"	62	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
26	428197	Mounting Bracket, Cooler - RH	63	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
27	428196	Mounting Bracket, Cooler - LH	64	48566	Seat Stop Cable
28	04003-02	Bolt, Carriage 1/4-20 x 3/4"	65	04090-03	Pop Rivet, 3/16 x .402
29	428191	Backing Plate	66	04019-06	Nut, Serrated Flange 1/2-13
30	04003-12	Bolt, Carriage 5/16-18 x 3/4"	67	41020	Weight (x1 61V-25CH-EFI-LP & 72V-KBD) (x2 52V-25CH-EFI-LP & 61V-KBD)
31	04017-27	Bolt, Hex Head Serrated Flange 3/8-16 x 1"	68	04014-06	Cap screw, Hex socket 1/2-13 x 4"
32	04132-02	Threaded Insert, 3/8-16		04001-52	Cap screw, Hex head 1/2-13 x 2.5"
33	452733	Fender, LH			
34	04001-19	Bolt, Hex Head 3/8-16 x 1"			
35	463223	Mainframe Assy., w/Decals			
36	04117-05	Nut, 7/16-14 Flange Elastic Stop			
37	4291240	Bracket, Carbon Canister			
	428203	Bracket, Carbon Canister (31DFI)			
38	428023	Front Support, Fuel Tank			
39	453102	Caster Support Weldment - 52V			
	453103	Caster Support Weldment - 61V			
	453104	Caster Support Weldment - 72V			
40	04001-28	Bolt, Hex Head 7/16-14 x 1-1/4"			

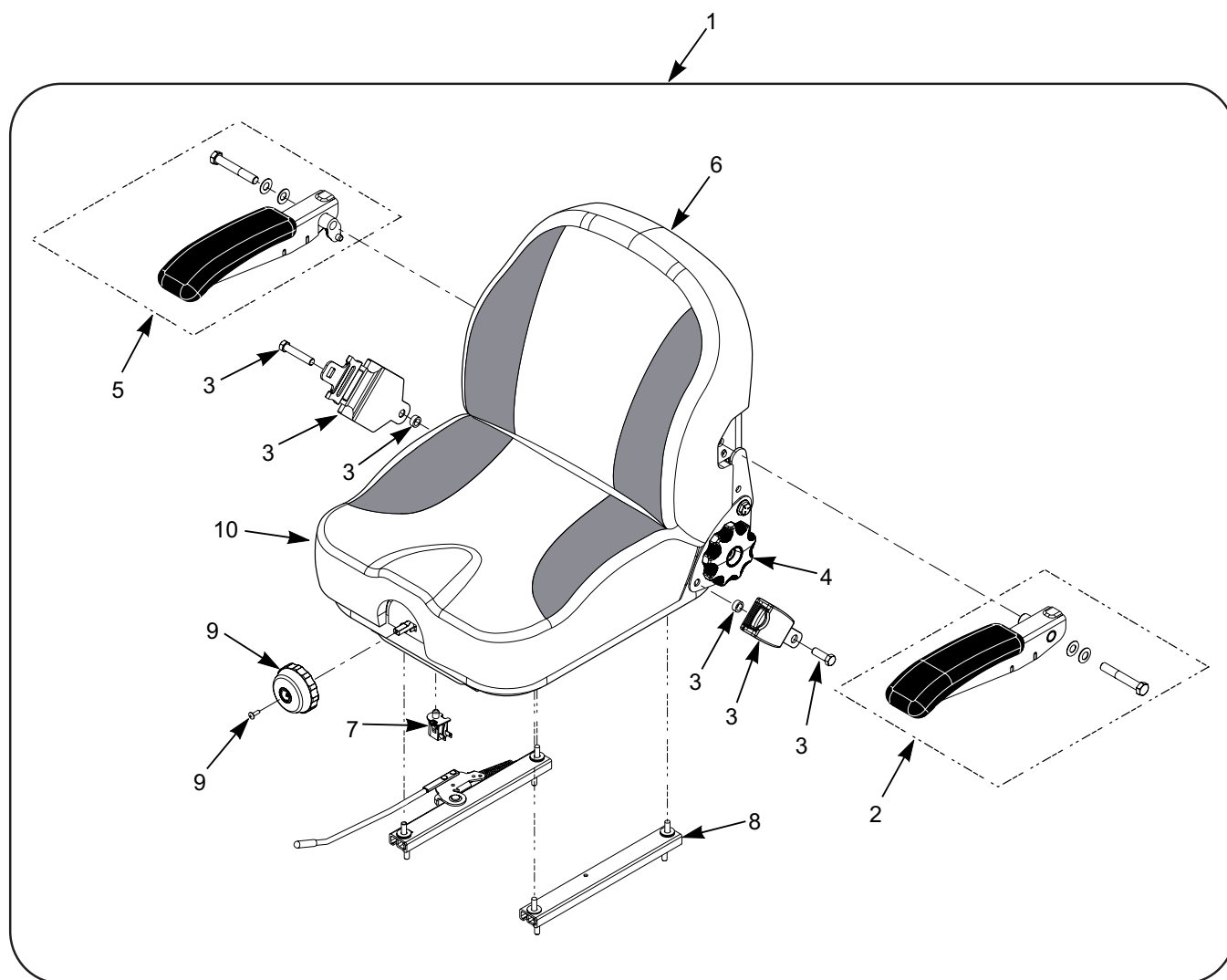
STTII ROLL-OVER PROTECTION STRUCTURE



STTII ROLL-OVER PROTECTION STRUCTURE

Ref. No.	Part No.	Description
1	462210	STT, ROPS Assembly
2	04001-194	Bolt, Hex Head 1/2-13 x 4-1/4"
3	04021-19	Nut, Center Lock 1/2-13
4	04040-13	Flat washer, 1/2-.562 x 1.375 x .109
5	484168	Pin Assembly, ROPS Hinge (incl. #9, #10)
6	04001-90	Bolt, Hex Head 1/2-13 x 3-1/4"
7	04021-07	Nut, Elastic Stop 1/2-13
8	426952	Stop, ROPS
9	484170	Spring, ROPS
10	484169	Clip, ROPS
11	484167	Spring, ROPS
12	04001-163	Bolt, Hex Head 1/2-13 x 3-3/4"

STTII SUSPENSION SEAT



STTII SUSPENSION SEAT

Ref. No.	Part No.	Description
1	486591	Suspension Seat Assembly w/seat belt
2	484709	Armrest Kit, LH
3	484717	Seat Belt Kit
4	485652	Recliner Knob Kit
5	484710	Armrest Kit, RH
6	486596	Cover, Back Cushion
7	481638	Seat Switch
8	485594	Track Kit, (Includes Handle Kit p/n 485717)
9	484714	Suspension Knob Kit
10	486597	Cover, Seat Cushion
11	*484719	Bellows (Track Cover)

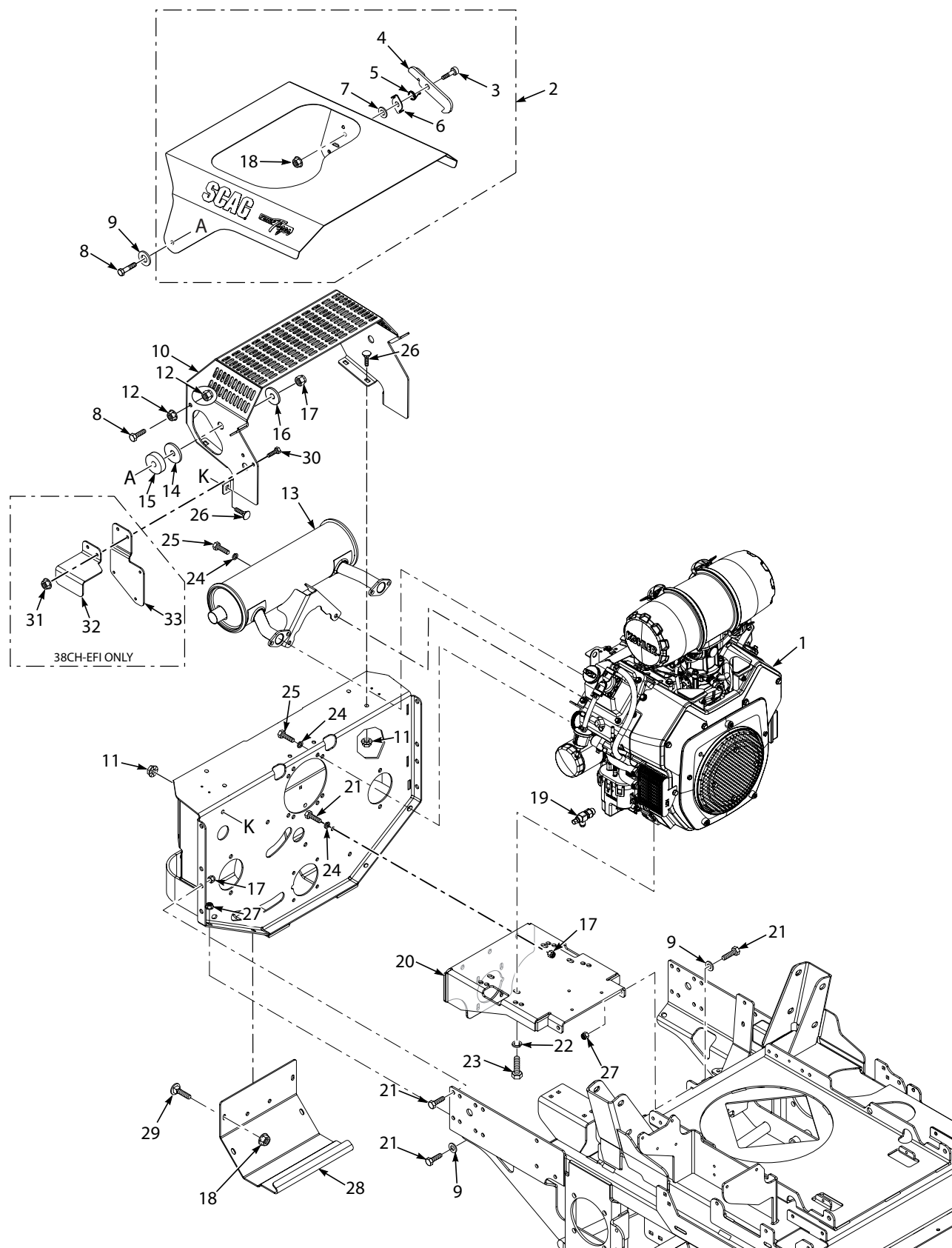
* = Item Not Shown

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STTII DECK DRIVE COMPONENTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	427106	Cover, Rear	46	04019-03	Nut, Serrated Flange 5/16-18
2	04003-07	Bolt, Carriage 1/4-20 x 1/2"	47	04001-19	Bolt, Hex Head 3/8-16 x 1"
3	04003-02	Bolt, Carriage 1/4-20 x 3/4"	48	04063-06	Key, 1/4 x 1/4 x 1-1/2"
4	425214	Bracket, Idler Stop	49	04001-176	Bolt, Hex Head 5/16-18 x 1-3/4" Grade 8
5	04019-02	Nut, Serrated Flange 1/4-20	50	461697	Spindle Assy., PTO
6	04041-11	Flat washer, 3/8-.406 x 1.50 x 7 Gauge	51	43534	Shaft, Deck Drive
7	04021-09	Nut, Elastic Stop 3/8-16	52	481024	Seal
8	482744	Pulley, 5.75 O.D. (Gas & LP Engines)	53	481022	Bearing Assembly, Tapered
	482745	Pulley, 6.35 O.D. (Diesel Engine)	54	43644	Spindle Housing
9	485909	Belt, STTII Pump Drive (Gas & LP Engines)	55	48677	Relief Fitting
	485928	Belt, STTII Pump Drive (Diesel Engine)	56	48114-04	Grease Fitting, 1/4-28
10	04063-27	Key, 5mm x 5mm x 30mm	57	43296	Spacer, Inside
11	481884	Tapered Hub, 17mm Bore	58	43312	Spacer, Outside
12	483675	Pulley, 5.67 O.D. (Kawasaki & Kohler Only)	59	481025	Seal, 2" O.D. x 1.625 Bore
	485867	Pulley, 5.67 O.D. (31BV, 37 & 40BV-EFI Only)	60	43297	Spindle Bushing, Bottom
	483829	Pulley, 5.67 O.D. (Kubota Diesel Only)	61	481035	Nut, 1.06 - 18
13	04021-05	Nut, Center Lock 3/8-16	62	482424	Drive shaft
14	04043-04	Flat washer, 3/8-.391 x .938 x .105 HD	63	04063-20	Key, 1/4 x 1/4 x 1"
15	483214	Pulley, Idler 4"	64	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
16	48224	Bearing	65	04021-05	Nut, Center Lock 3/8-16
17	462989	Idler Arm Assy. (incl. #16 & #73)	66	04012-06	Set Screw, 3/8-16 x 1/2" Internal Hex
18	04019-06	Nut, Serrated Flange 1/2-13	67	452864	Pump Mounting Plate Weldment (Gas & LP)
19	04001-185	Bolt, Hex Head 1/2-13 x 2" Grade 8		452886	Pump Mounting Plate Weldment (Diesel)
20	04001-172	Bolt, Hex Head 1/4-20 x 1" Grade 8	68	481309	Latch, Hood
21	482949	Pulley, 6.70 O.D.	69	04011-11	Screw, #10-32 x .563 Shake proof
22	43651	Stud, Anti-Rotation	70	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
23	04069-01	Pin, Rue Cotter	71	431051	Spacer, Spring Anchor
24	482845	Rod Assembly	72	431049	Spacer, Controls
25	04040-12	Flat washer, 3/8-.438 x 1.00 x .083	73	431050	Spacer, Bearing
26	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"	74	04030-03	Lock washer, 5/16"
27	461661	Clutch Assembly, GT3.5	75	04021-22	Nut, Elastic Stop 5/16-18 Grade 8
	462011	Clutch Assembly, GT3.5 (Diesel Engine)	76	04040-15	Flat washer, 5/16-.375 x .875 x .083
	461826	Clutch Assy, GT5 (31BV, 37 & 40BV-EFI Only)	77	481531	Hinge, Belt Cover
28	04041-28	Flat washer, 7/16-.469 x 1.50 x .1793	78	484754	Spring Pump Drive
29	04030-05	Lock washer, 7/16"	79	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
30	04102-04	Bolt, Hex Head 7/16-20 x 2-1/2" (Kohler)			
	04102-03	Bolt, Hex Head 7/16-20 x 2-1/4"			
		(31BV,35BV, 37BV-EFI & 40BV-EFI)			
	04102-03	Bolt, Hex Head 7/16-20 x 2-1/4" (Kubota)			
	04103-02	Bolt, Hex Head M10-1.5 x 50 (Kawasaki)			
31	04063-23	Key, 1/4 x 1/4 x 3-1/4"			
32	04001-170	Bolt, Hex Head 3/8-16 x 2-1/2" Grade 8			
33	481536	Tapered Hub, 1" Bore			
34	04001-109	Bolt, Hex Head 1/4-20 x 1.375 Full Thread			
35	04030-02	Lock washer, 1/4"			
36	48181	Pulley, Idler			
37	482876	Belt, Deck Drive			
38	04019-04	Nut, Serrated Flange 3/8-16			
39	04021-05	Nut, Center Lock 3/8-16			
40	484754	Spring, PTO (Gas & LP Engines)			
	483430	Spring, PTO (Diesel Engine)			
41	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8			
42	04001-171	Bolt, Hex Head 3/8-16 x 4-1/2"			
43	461609	Idler Arm Assy., PTO Drive (incl. #16)			
44	43632	Pivot, Idler - PTO			
45	481284	Bumper, Rubber			

STTII ENGINE AND ATTACHING PARTS - AIR COOLED (GASOLINE)



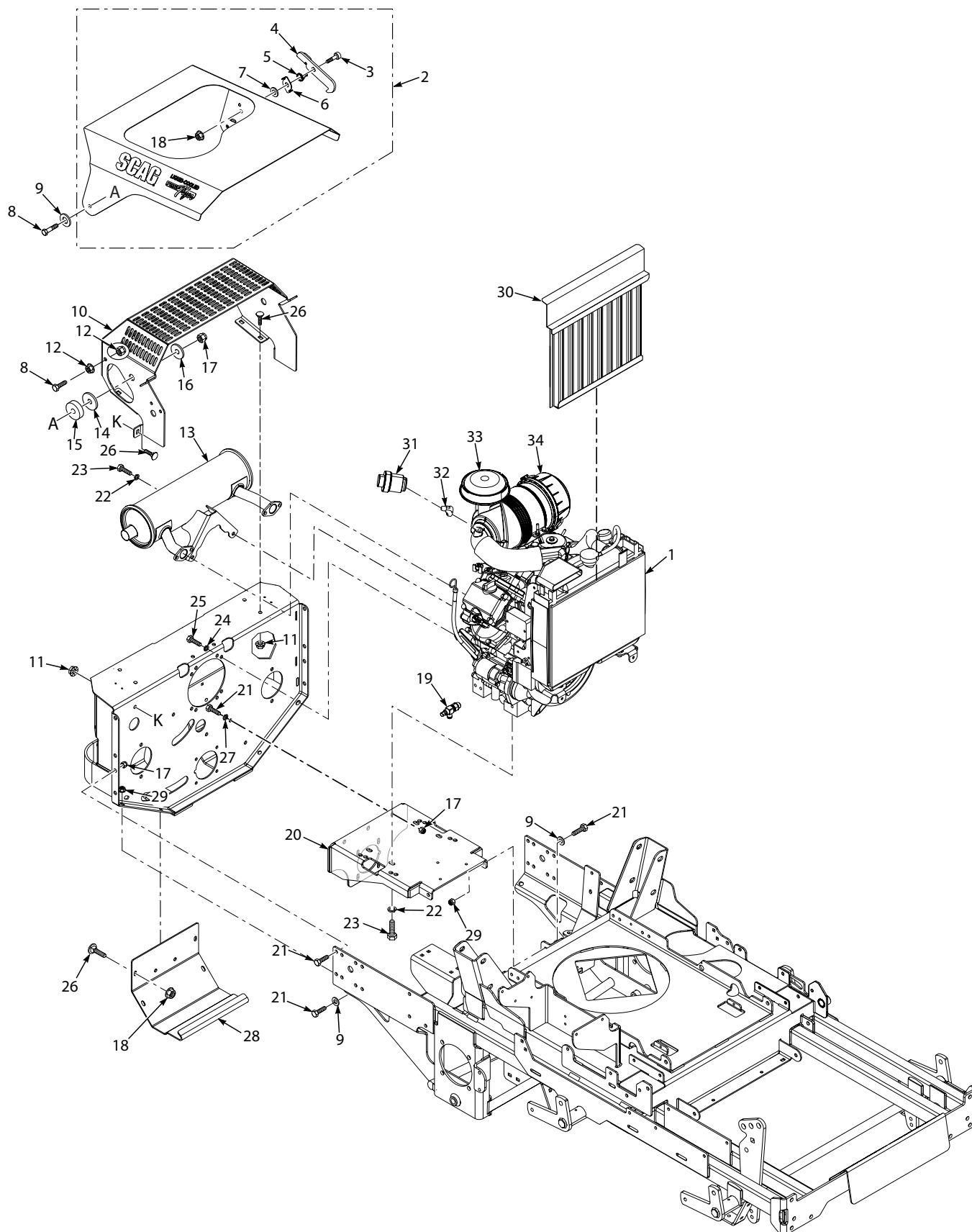
STTII ENGINE AND ATTACHING PARTS - AIR COOLED (GASOLINE)

Ref. No.	Part No.	Description
1	487614*	Engine, 33BV - Briggs & Stratton
	485894*	Engine, 37BV-EFI - Briggs & Stratton
	487295*	Engine, 38CH-EFI - Kohler
	487035*	Engine, 40BV-EFI - Briggs & Stratton
2	463491	Hood Assy., STTII (31BV & 38CH-EFI)
	462963	Hood Assy., STTII (37BV-EFI & 40BV-EFI)
3	04009-07	Bolt, Shoulder 3/8-1/2
4	424633	Latch, Hood
5	483507	Spring, Hood
6	424634	Lock, Hood
7	04040-05	Flat washer, 3/8-.406 x .812 x .065
8	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
9	04041-07	Flat washer, 3/8-.391 x .938 x .105
10	429112	Guard, Muffler
11	04117-01	Nut, Elastic Stop Flange, 5/16-18
12	04019-04	Nut, Serrated Flange 3/8-16
13	**	Muffler, 31BV - Briggs & Stratton
	**	Muffler, 38CH-EFI - Kohler
	**	Muffler, 37BV-EFI & 40BV-EFI - Briggs & Stratton
14	483471	Disc, Anti-Friction
15	43740	Spacer, Hood
16	04041-11	Flat washer, 3/8-.406 x 1.50 x 7 Gauge
17	04021-09	Nut, Elastic Stop 3/8-16
18	04019-03	Nut, Serrated Flange 5/16-18
19	483017	Oil Drain, 31BV, 35BV, 37BV-EFI & 40BV-EFI - Briggs & Stratton
	487359	Oil Drain 38CH-EFI - Kohler
20	453380	Plate Weldment, Engine Mounting
21	04001-19	Bolt, Hex Head 3/8-16 x 1"
22	04030-04	Lock washer, 3/8"
	04040-15	Flat washer, 5/16-.375 x .875 x .083 (31BV,35BV, 37BV-EFI & 40BV-EFI)
23	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4" (Kohler 26CH-EFI)
	04001-17	Bolt, Hex Head 5/16-18 x 2-1/2" (x3) (31BV,35BV, 37BV-EFI, 38CH-EFI & 40BV-EFI)
	04001-53	Bolt, Hex Head 5/16-18 x 2-1/2" (31BV,35BV, 37BV-EFI & 40BV-EFI)
	04001-45	Bolt, Hex Head 3/8-16 x 2" (38CH-EFI)
	04021-22	Nut, Elastic Stop, 5/16-18 (x3) (31BV,35BV, 37BV-EFI & 40BV-EFI)
	04019-03	Nut, Serrated Flange 5/16-18
	04019-04	Nut, Serrated Flange 3/8-16 (38CH-EFI)
24	04030-04	Lock washer, 3/8"
25	04001-19	Bolt, Hex Head 3/16-1"
26	04003-12	Bolt, Carriage 5/16-18 x 3/4"
27	04117-02	Nut, Elastic Stop Flange 3/8-16
28	427071	Cover, Rear
29	04003-12	Bolt, Carriage 5/16-18 x 3/4"
30	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
31	04019-03	Nut, 5/16-18
32	427301	Guard, Fuel Pump
33	427300	Bracket, Fuel Pump

* Not available through Scag.

** Available through the individual engine manufacturer.

STTII ENGINE & ATTACHING PARTS - LIQUID COOLED (GASOLINE)

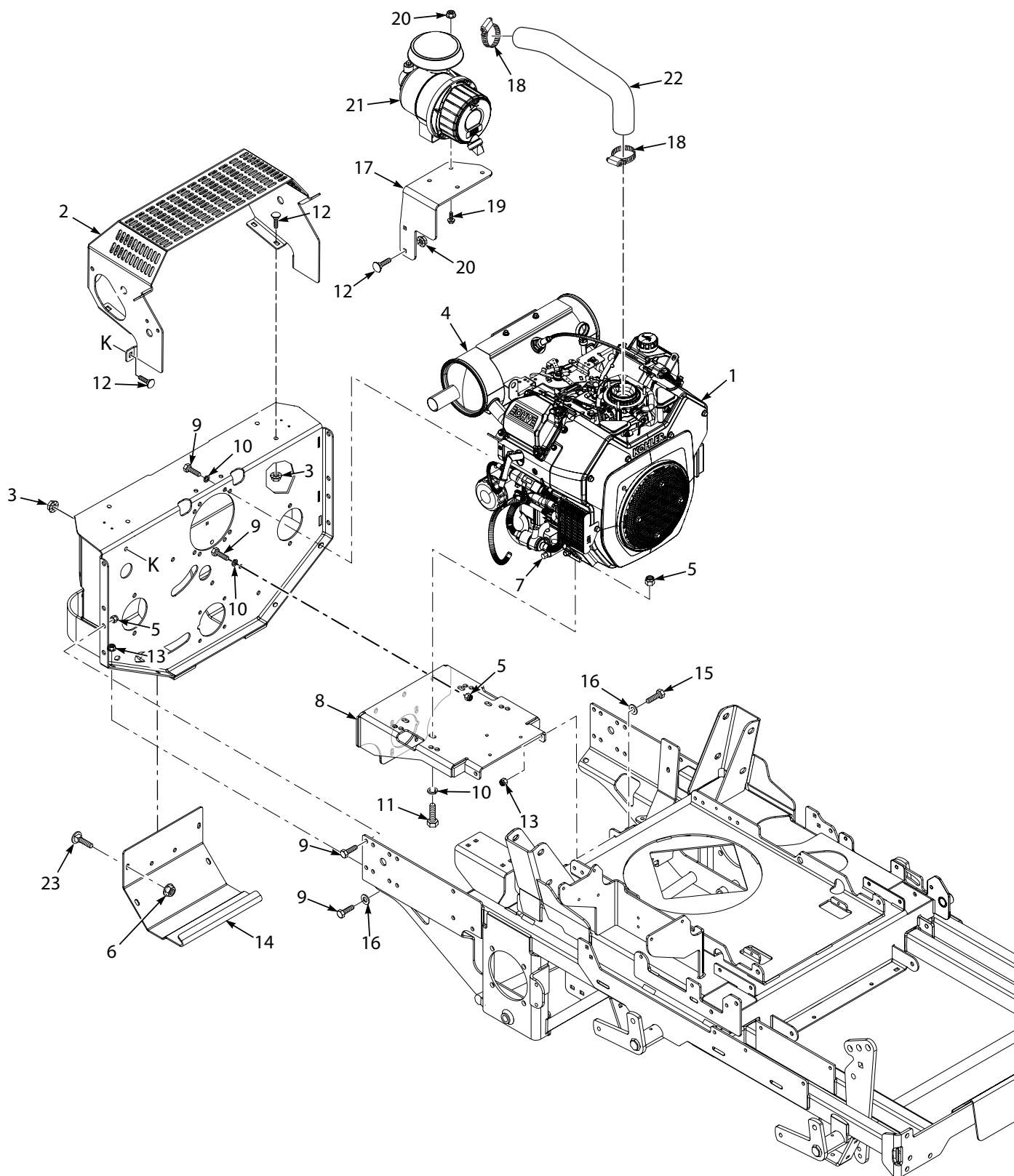


STTII ENGINE & ATTACHING PARTS - LIQUID COOLED (GASOLINE)

Ref. No.	Part No.	Description
1	485395*	Engine, FD851 - Kawasaki
2	462904	Hood Assy., STTII (FD851) - Fuel Injected
3	04009-07	Bolt, Shoulder 3/8 x 1/2
4	424633	Latch, Hood
5	483507	Spring, Hood Latch
6	424634	Lock, Hood Latch
7	04040-05	Flat washer, 3/8-.406 x .812 x .065
8	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
9	04041-07	Flat washer, 3/8-.406 x .812 x .065
10	427561	Guard, Muffler
11	04117-01	Nut, Elastic Stop Flange, 5/16-18
12	04019-04	Nut, Serrated Flange 3/8-16
13	482699	Muffler, Kawasaki
14	483471	Disc, Anti-Friction
15	43740	Spacer, Hood
16	04041-11	Flat washer, 3/8-.406 x 1.50 x 7 Gauge
17	04021-09	Nut, Elastic Stop 3/8-16
18	04019-03	Nut, Serrated Flange 5/16-18
19	482351	Oil Drain, Kawasaki
20	452726	Plate Weldment, Engine Mount
21	04001-19	Bolt, Hex Head 3/8-16 x 1"
22	04030-05	Lock washer, 7/16
23	04002-18	Bolt, Hex Head M10-1.5 x 25 Full Thread
24	04030-03	Lock washer, 5/16
25	04002-12	Bolt, Hex Head M8-1.25 x 20
26	04003-12	Bolt, Carriage 5/16-18 x 3/4"
27	04030-04	Lock washer, 3/8
28	427071	Cover, Rear
29	04117-02	Nut, Elastic Stop Flange 3/8-16
30	452243	Screen Weldment, Radiator
31	485760	Gauge, Pressure Indicator
32	483517-01	Elbow, 90 Degree
33	485759	Rain Bonnet
34	482914	Air Cleaner Assy. KA/DFI (INCL. 31,32,33)

* Not available through Scag.

STTII ENGINE & ATTACHING PARTS - KOHLER 25CH-LP-EFI



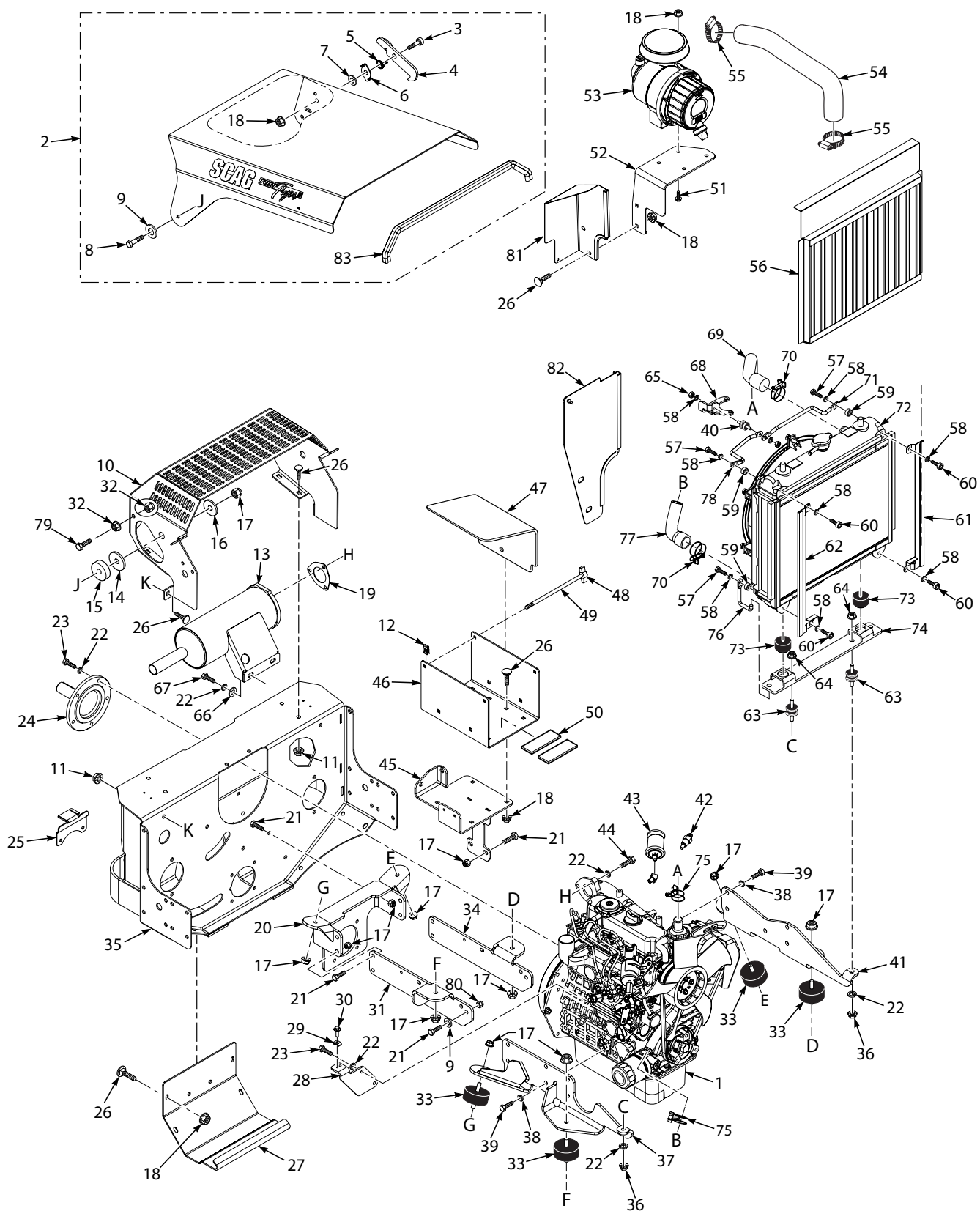
STTII ENGINE & ATTACHING PARTS - KOHLER 25CH-LP-EFI

Ref. No.	Part No.	Description
1	485380*	Engine, 25 LP-EFI - Kohler
2	427561	Guard, Muffler
3	04117-01	Nut, Flange Elastic Stop Nut, 5/16-18
4	**	Muffler, 25 LP-EFI - Kohler
5	04021-09	Nut, Elastic Stop 3/8-16
6	04019-03	Nut, Serr. Flng. 5/16-18
7	**	Oil Drain, Kohler 25 LP-EFI
8	452726	Plate Weldment, Engine Mounting
9	04001-19	Bolt, Hex Head 3/8-16 x 1"
10	04030-04	Lock washer, 3/8"
11	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
12	04003-12	Bolt, Carriage 5/16-18 x 3/4"
13	04117-02	Nut, Elastic Stop Flange 3/8-16
14	427071	Cover, Rear
15	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
16	04041-07	Flat washer, 3/8-.391 x .938 x .105
17	427909	Bracket, Air Cleaner Mount
18	48136-25	Clamp, 2-3/4" Max. Dia.
19	04017-17	Bolt, Hex Head Serr. Flng 5/16-18 x 1"
20	04019-03	Nut, Serr. Flng. 5/16-18
21	**	Air Filter Assembly
22	486043	Hose, Air Intake
23	04003-07	Bolt, Carriage 1/4-20 x 1/2"

* Not available through Scag.

** Available through the engine manufacturer.

STTII ENGINE & ATTACHING PARTS - KUBOTA DIESEL



STTII ENGINE & ATTACHING PARTS - KUBOTA DIESEL

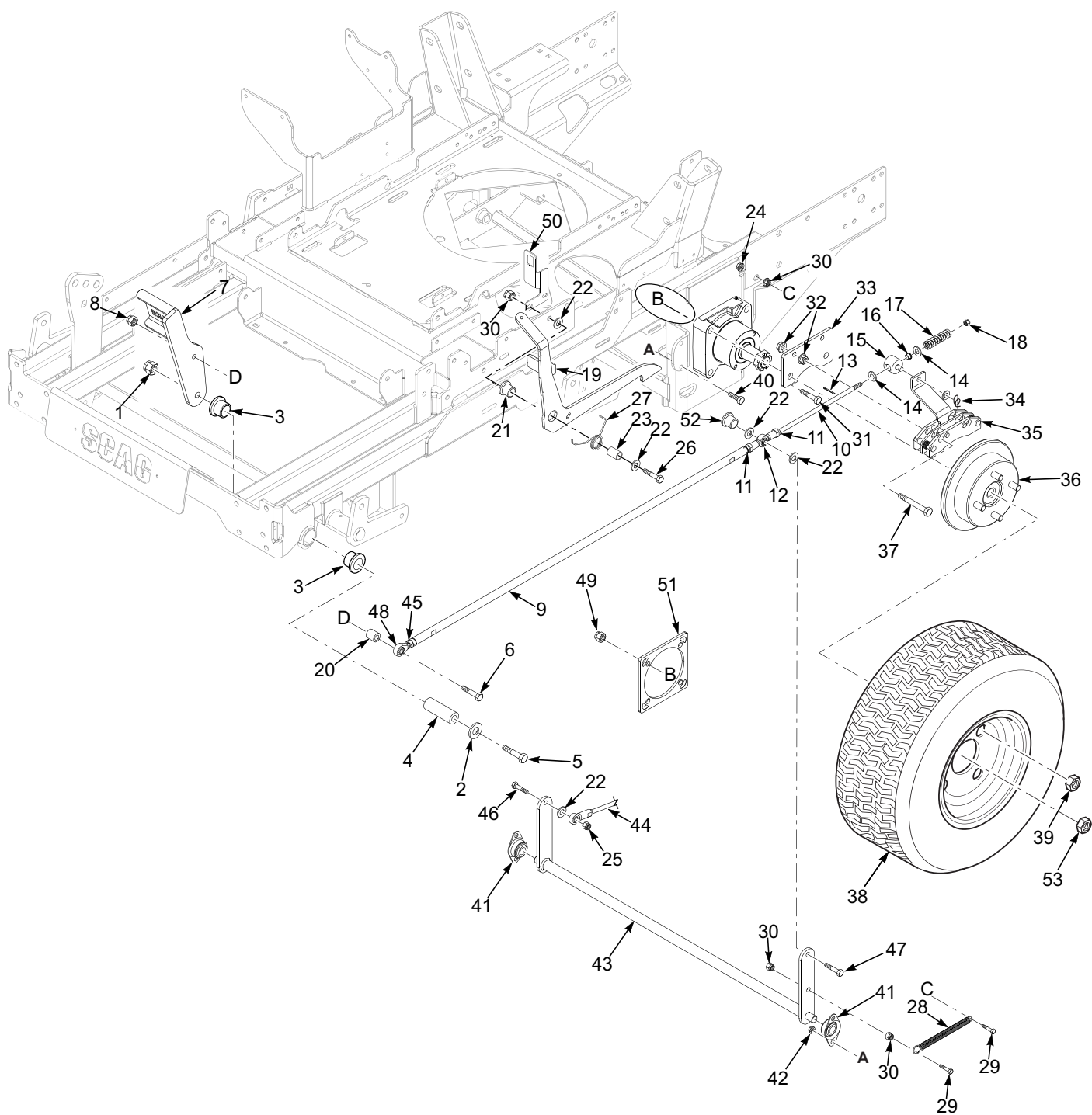
Ref. No.	Part No.	Description
1	485749*	Engine, D902 - Kubota
2	462917	Hood Assy., STTII (Kubota Diesel)
3	04009-07	Bolt, Shoulder 5/16-18 x 1/2"
4	424633	Latch, Hood
5	483507	Spring, Hood Latch
6	424634	Lock, Hood Latch
7	04040-05	Flat washer, 3/8-.406 x .812 x .065
8	04001-21	Bolt, Hex Head, 3/8-16 x 1-3/4"
9	04041-07	Flat washer, 3/8-.391 x .938 x .105
10	427561	Guard, Muffler
11	04117-01	Nut, Flange Elastic Stop Nut, 5/16-18
12	04110-01	U-Nut 1/4-20
13	483811	Muffler, Kubota
14	483471	Disc, Anti-Friction
15	43740	Spacer, Hood
16	04041-11	Flat washer, 3/8 (.406 x 1.50 x 7 Ga.)
17	04021-09	Nut, Elastic Stop 3/8-16
18	04019-03	Nut, Serr. Flng. 5/16-18
19	483387	Gasket, Muffler
20	424452	Plate, Rear Engine Mount
21	04001-19	Bolt, Hex Hd. 3/8-16 x 1"
22	04030-03	Lock washer, 5/16" Spring
23	04002-12	Bolt, Metric Hex Hd. M8-1.25 x 20mm
24	482334	Stub Shaft, (Kubota)
25	426054	Bracket, Belt Guide
26	04003-12	Bolt, Carriage 5/16-18 x 3/4"
27	427071	Cover, Rear
28	424485	Bracket, Control Mount
29	424580	Clamp
30	04011-06	Screw, Self Tapping
31	427137	Plate, Engine Mount RH
32	04019-04	Nut, Serr. Flng. 5/16-18
33	483351	ISO Mount
34	427136	Plate, Engine Mount LH
35	452886	Pump Mounting Plate Weldment
36	04025-02	Nut, Metric Hex M8-1.25mm
37	452792	Mounting Bracket Weldment RH
38	04030-05	Lock washer, 7/16" Spring
39	04002-10	Bolt, Metric Hex Hd. M10-1.25 x 25mm
40	484069	ISO Mount, Upper Radiator
41	452791	Mounting Bracket Weldment LH
42	483360	Sender Unit, Water Temperature
43	481811	Sender Unit, Oil Pressure
44	04002-01	Bolt, Metric Hex Hd. M8-1.25 x 30mm
45	453112	Battery Bracket Weldment

Ref. No.	Part No.	Description
46	463320	Battery Box w/Decal
47	428257	Cover, Battery
	481780	Insulation, Battery Cover (Not Shown)
48	485698-01	Knob, 1/4" Wing
49	04001-221	Bolt, Hex Head 1/4-20 x 8"
50	48661	Rubber Pad
51	04017-17	Bolt, Hex Head Serr. Flng 5/16-18 x 1"
52	427140	Bracket, Air Cleaner Mount
53	485322	Air Filter Assembly (Enginaire p/n 67150)
54	484697	Hose, Air Intake
55	48136-25	Clamp, 2-3/4" Max. Dia.
56	463423	Debris Screen Assembly (With Upper Foam)
57	04002-20	Bolt, Metric Hex Hd. M6-1.0 x 30mm
58	04030-02	Lock washer, 1/4" Spring
59	43714	Spacer, Radiator
60	04106-01	Capscrew, Metric M6-1.0 x 16mm
61	424623	Debris Screen Track RH
62	424624	Debris Screen Track LH
63	483928	ISO Mount, Lower Radiator
64	04111-04	Nut, Metric Serr. Flng. M8 x 1.25
65	04025-01	Nut, Metric Hex M6 x 1
66	04040-04	Flat washer, SAE 5/16 (.344 x .688 x .065")
67	04002-03	Bolt, Metric Hex Hd. M8-1.25 x 25mm
68	**	Mount, Hose - (Kubota p/n 1G930-72191)
69	**	Hose, Upper - (Kubota p/n 1G952-72851)
70	**	Clamp, Large - (Kubota p/n 09318-89030)
71	**	Brace, LH - (Kubota p/n1G960-72141)
72	**	Radiator Assy - (Kubota p/n 1G952-72001)
		Includes Items #40, #63 and #68 thru #78
73	**	Cushion, Radiator - (Kubota p/n 1G952-72181)
74	**	Brkt, Rad Mount - (Kubota p/n 1G952-72151)
75	**	Clamp, Small - (Kubota p/n 09318-89039)
76	**	Mount, Lwr Rad - (Kubota p/n 1G952-30821)
77	**	Hose, Lower - (Kubota p/n 1G952-72941)
78	**	Brace, RH - (Kubota p/n 1G960-72131)
79	04001-21	Bolt, Hex Head, 3/8-16 x 1-3/4"
80	04117-02	Nut, Elastic Stop Flange, 3/8-16
81	463417	Heatshield Assembly, Air Filter
	481017-03	Trim Seal
	486388-03	Edge Trim, Trim Lock
82	463418	Heatshield Assembly, Engine
	486388-03	Edge Trim, Trim Loc
	481017-03	Trim Seal
	485846	Bumper, Plug
83	481017-02	Trim Seal

* Not available through Scag.

** Available through the engine manufacturer.

STTII BRAKE COMPONENTS

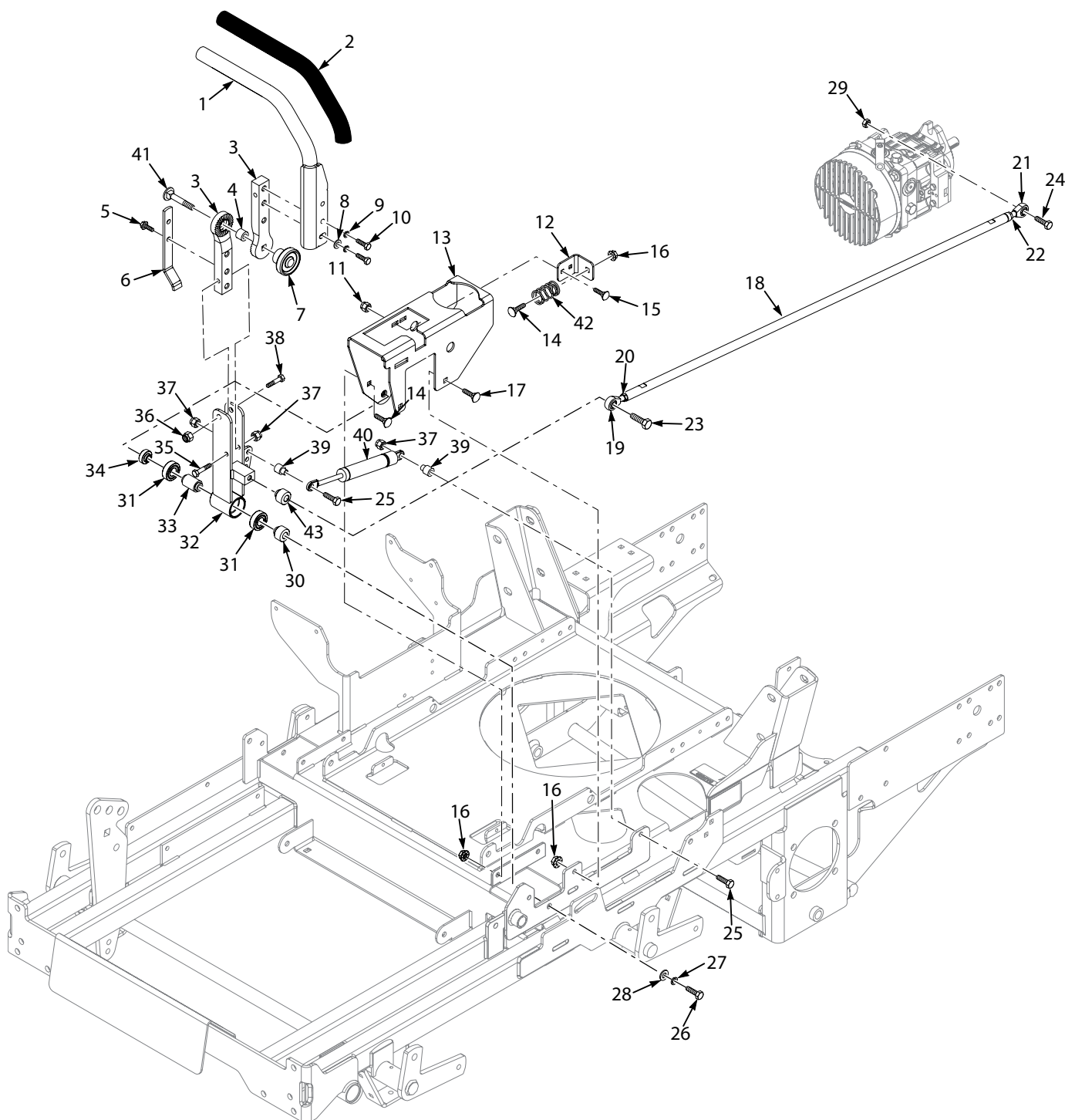


STTII BRAKE COMPONENTS

Ref. No.	Part No.	Description
1	04021-07	Nut, Elastic Stop 1/2-13
2	04040-13	Flat washer, 1/2-.562 x 1.375 x .109
3	483453-03	Bearing
4	43872	Sleeve, Brake Pivot
5	04001-194	Bolt, Hex Head 1/2-13 x 4-1/4"
6	04001-22	Bolt, Hex Head 3/8-16 x 2-3/4"
7	453055	Foot Pedal, Brake
8	04021-09	Nut, Elastic Stop 3/8-16
9	486523	Link, Brake
10	486524	Linkage Assy., LH Brake (incl. #9, 11 - 18,45,48)
	462844	Linkage Assy., RH Brake
11	04020-25	Nut, Jam 3/8-24 UNF
12	486491	Rod End w/Trunion
13	04061-02	Cotter Pin, 3/32 x .75
14	04040-05	Flat washer, 3/8-.406 x .812 x .065
15	462452	Swivel Assy., Brake (incl. #16)
16	483453-23	Bearing
17	484535	Spring, Brake
18	04021-18	Nut, Elastic Stop 3/8-24 Grade 8
19	463174	Brake Handle w/Grip (includes #21)
	481548	Grip
20	43572	Spacer
21	483453-14	Bearing
22	04041-07	Flat washer, 3/8-.391 x .938 x .105
23	431105	Pivot, Brake Lever
24	04132-02	Threaded Insert, 3/8-16
25	04021-05	Nut, Center Lock 3/8-16
26	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
27	486485	Spring, Torsion, Brake Handle
28	485831	Spring, Brake Return
29	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2" Grade 8
30	04019-04	Nut, Serrated Flange 3/8-16

Ref. No.	Part No.	Description
31	04001-190	Bolt, Hex Head 1/2-13 x 2-3/4"
32	04019-06	Nut, Serrated Flange 1/2-13
33	428482	Mounting Bracket, Brakes
34	04069-01	Pin, Rue Cotter - 3/8
35	485595	Brake Caliper
36	462808	Wheel Hub w/Disc
37	04001-87	Bolt, Hex Head 1/2-13 x 4"
38	485607	Wheel Assy., 26 x 9.5-12 (52V)
	481659	Rim w/ Valve Stem (52V)
	485608	Tire, 26 x 9.5-12 (52V)
	486159	Wheel Assy., 26 x 12-12 (61V & 72V)
	481851	Rim w/Valve Stem (61V & 72V)
	486162	Tire, 26 x 12-12 (61V & 72V)
39	04028-02	Wheel Nut, 1/2-20
40	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
41	48796	Bearing, Self Aligning - 5/8 I.D.
42	04021-10	Nut, Elastic Stop 5/16-18
43	453094	Bellcrank Weldment, Brake Actuator
44	462844	Linkage Assy., RH Brake (incl. #13 - #18)
45	04020-26	Nut, 3/8-24 UNF LH Jam
46	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
47	04102-14	Bolt, Hex Head w/ Patch 3/8-16 x 1-3/4"
48	482585	Rod End, Male - LH, 3/8-24 Thread
49	04021-19	Nut, Lock, 1/2-13
50	428092	Bracket, Brake Switch
51	423279	Plate, Motor Backing
52	431094	Bushing, Brake
53	48680	Nut, Castle 1" - 20 UNEF

STTII STEERING COMPONENTS

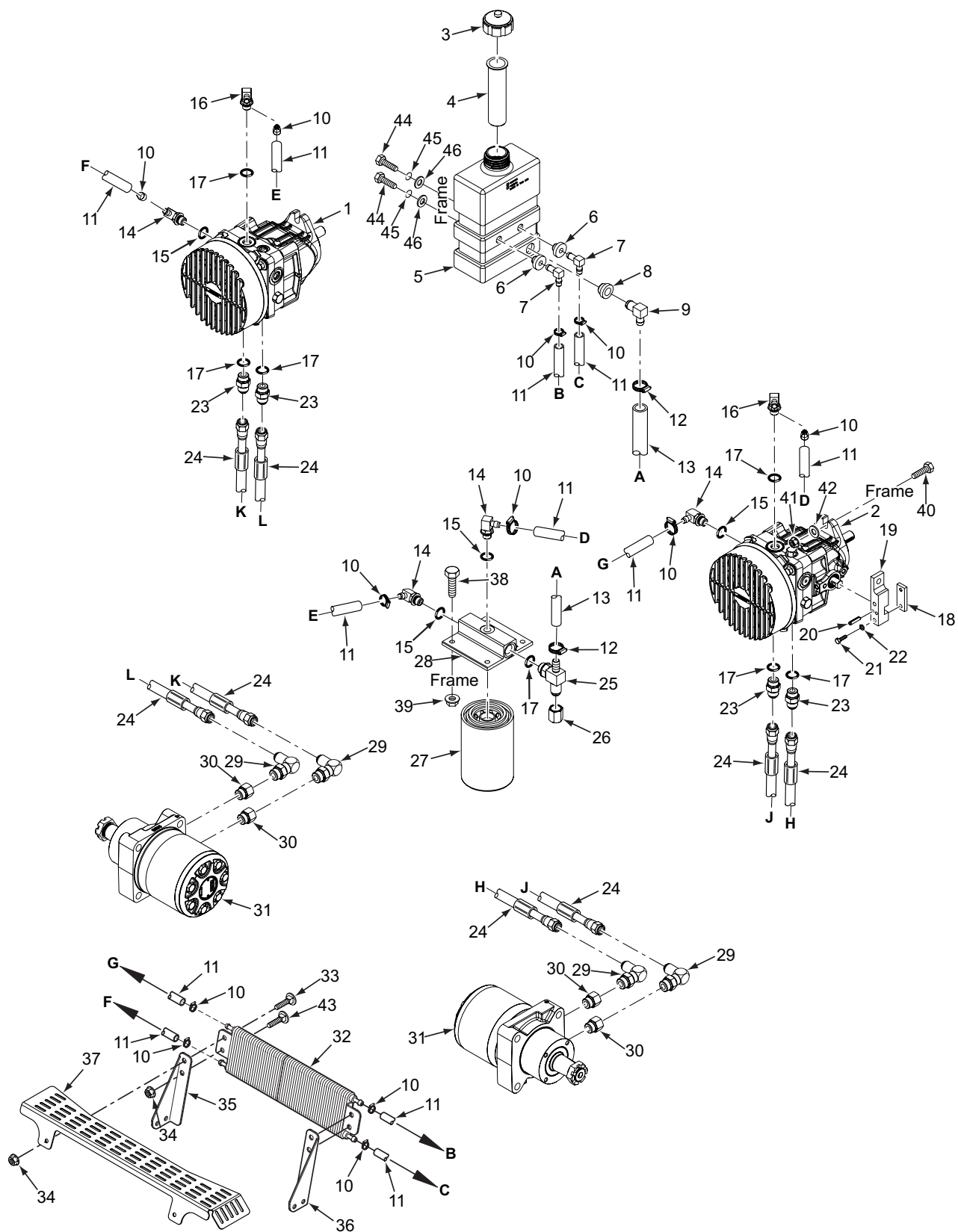


STTII STEERING COMPONENTS

Ref. No.	Part No.	Description
1	462804	Handle Bar w/Grip - LH (INCL #2)
	462805	Handle Bar w/Grip - RH (INCL #2)
2	484376	Grip, Control Lever
3	461938	Pivot, Control Lever (INCL #4,5,6,7,41)
4	483250	Spacer, Rubber
5	04017-16	Bolt, Hex Head Serrated Flange 5/16-18 x 3/4"
6	423491	Actuator, Switch
7	483269	Knob, Control Handle
8	04040-15	Flat washer, 5/16-.375 x .875 x .083
9	04030-03	Lock washer, 5/16
10	04001-09	Bolt, Hex Head 5/16-18 x 1"
11	04117-03	Nut, Flange Elastic Stop 1/4-20
12	427108	Mounting Bracket, Spring Return
13	463221	Control Plate w/Decals LH
	463222	Control Plate w/Decals RH
14	04003-12	Bolt, Carriage 5/16-18 x 3/4"
15	04003-02	Bolt, Carriage 1/4-20 3/4"
16	04019-03	Nut, Serrated Flange 5/16-18
17	04013-03	Cap screw, Flange 5/16-18 x 3/4"
18	486479	Linkage Assy., Pump Control (incl. #19 - #22)
19	482585	Rod End, Male - LH
20	04026-26	Nut, 3/8-24 UNF LH Jam
21	482586	Rod End, Male - RH
22	04020-25	Nut, 3/8-24 UNF Jam
23	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
24	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
25	04001-11	Bolt, Hex Head 5/16-18 x 1-1/2"
26	04001-152	Bolt, Hex Head 3/8-16 x 4-1/4"
27	04030-04	Lock washer, 3/8"
28	04041-07	Flat washer, 3/8-.391 x .938 x .105
29	04021-05	Nut, Center Lock 3/8-16
30	43607	Spacer, Controls
31	48224	Bearing

Ref. No.	Part No.	Description
32	452718	Control Lever Weldment, RH
	452717	Control Lever Weldment, LH
33	43600	Spacer, Bearing
34	431024	Spacer, Controls
35	04001-17	Bolt, Hex Head 5/16-18 x 2"
36	04021-09	Nut, Elastic Stop 3/8-16
37	04021-10	Nut, Elastic Stop 5/16-18
38	04001-45	Bolt, Hex Head 3/8-16 x 2"
39	43602	Spacer, Dampener
40	484151	Dampener
41	04003-05	Bolt, Carriage 3/8-16 x 1-1/2"
42	485970	Return Spring, Control Arm
43	43123	Spacer, Cam Pivot

STTII HYDRAULIC SYSTEM - DUAL CORE COOLER



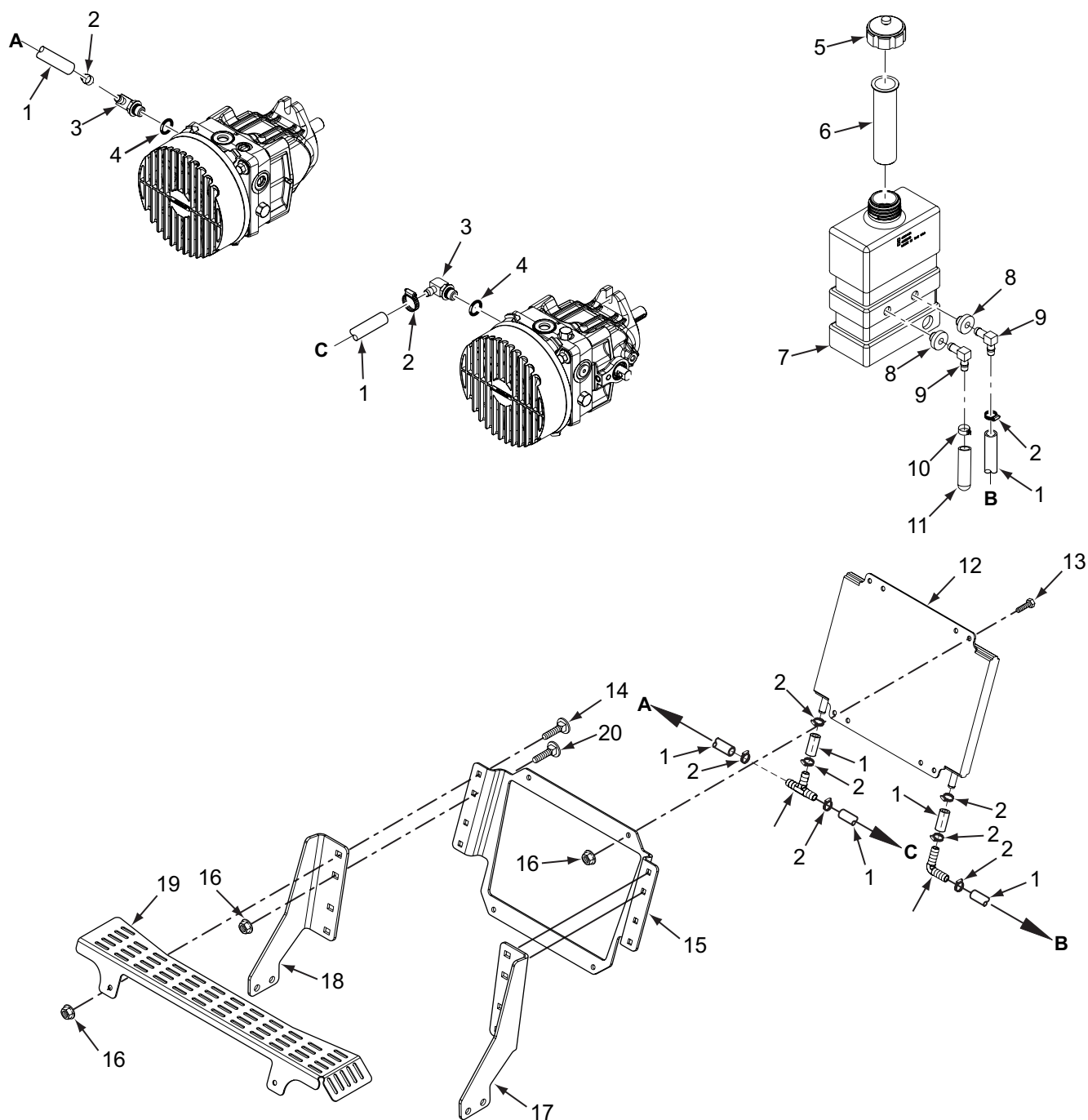
STTII HYDRAULIC SYSTEM - DUAL CORE COOLER

Ref. No.	Part No.	Description
1	483100	Pump, RH w/Fan
	462954	Pump, RH w/Fan (25LP Only)
2	483101	Pump, LH, w/Fan
3	481164	Cap, Hydraulic Tank
4	481507	Insert, Filler Neck
5	463046	Hydraulic Tank Assy., STTII (incl. #4, #6 - #9)
6	482571	Bushing, .56 Dia. Viton
7	482572	Fitting, 90 Degree - .38 Hose
8	482573	Bushing, .78 Dia Viton
9	482574	Fitting, 90 Degree - .50 Hose
10	48136-13	Clamp, Hose
11	48811	Hose, 3/8 Pushlock (order by inch)
12	48136-05	Clamp, Hose
13	48351	Hose, 1/2 Pushlock (order by inch)
14	482266-01	Elbow, 90 Degree - 9/16 O-Ring (incl. #15)
15	48603-06	O-Ring, 9/16-18 Thread
16	482266-02	Elbow, 90 Degree - 3/4 O-Ring (incl. #17)
17	48603-02	O-Ring, 3/4-16 Thread
18	422694	Plate, Pump Control Clamp
19	485969	Block, RH Pump Control
	485968	Block, LH Pump Control
20	04060-09	Pin, 7/32 x 1"
21	04001-04	Bolt, Hex Head 1/4-20 x 1-1/2"
22	04030-02	Lock washer, 1/4
23	48572-06	Fitting, Union 3/4-16 JIC X O-Ring (incl. #17)
24	484458	Hose Assembly
	485767	Hose Assembly (Diesel Only)
25	482477	Tee Fitting, 3/4 - O-Ring (incl. #17)
26	48571-02	Cap, JIC
27	48758	Filter, Spin-On
28	482417	Filter Head Assembly

Ref. No.	Part No.	Description
29	48350-05	Elbow, 90 Degree - 5/8 Tube
30	48938-02	O-Ring Bushing, 5/8 Tube
31	484108	Wheel Motor, Parker TG - 18ci.
32	482505	Cooler, Transmission
33	04003-02	Bolt, Carriage 1/4-20 x 3/4
34	04019-02	Nut, Serrated Flange 1/4-20
35	428197	Mounting Bracket, Cooler - RH
	428209	Mounting Bracket, Cooler - RH (Diesel)
36	428196	Mounting Bracket, Cooler - LH
	428210	Mounting Bracket, Cooler - LH (Diesel)
37	*428252	Screen Guard, Kohler EFI (LP)
	*428199	Screen Guard, Briggs & Stratton 31BV
	*428200	Screen Guard, B&S 37BV-EFI & 40BV-EFI
38	04001-09	Bolt, Hex Head, 5/16-18 x 1"
39	04019-03	Nut, Serrated Flange, 5/16-18
40	04001-20	Bolt, Hex Head, 3/8-16 x 1-1/2"
41	04021-09	Nut, Lock, 3/8-16
42	04043-04	Flat washer, 3/8
43	04003-07	Bolt, Carriage, 1/4-20 x 1/2"
44	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
45	04030-03	Lock washer, 5/16
46	04040-15	Flat washer, 5/16, .375 x .875 x .083

* Air Cooled Models Only.

STTII HYDRAULIC SYSTEM - SINGLE CORE COOLER



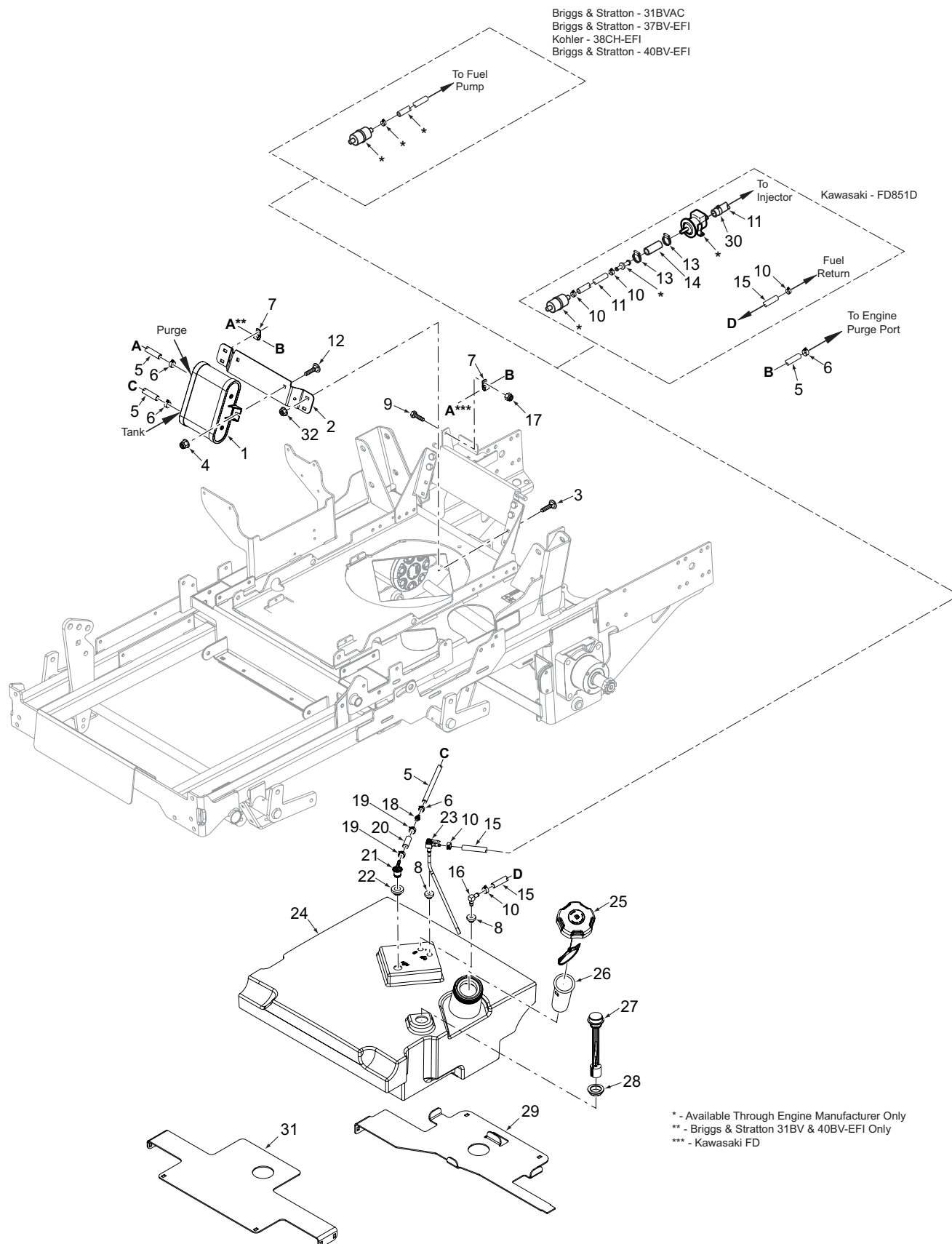
STTII HYDRAULIC SYSTEM - SINGLE CORE COOLER

Ref. No.	Part No.	Description
1	48811	Hose, 3/8 Pushlock (order by inch)
2	48136-13	Clamp, Hose
3	482266-01	Elbow, 90 Degree - 9/16 O-Ring (incl. #15)
4	48603-06	O-Ring, 9/16-18 Thread
5	481164	Cap, Hydraulic Tank
6	481507	Cap, Hydraulic Tank Insert, Filler Neck
7	482572	Hydraulic Tank Assy., STTII (incl. #4, #6 - #9)
8	482571	Bushing, .56 Dia. Viton
9	482572	Fitting, 90 Degree - .50 Hose
10	48059-01	Clamp
11	484352-03	Cap Plug, .375 x 1.50
12	484317	Cooler, Transmission - Single Core
13	04001-01	Bolt, Hex Head 1/4-20 x 3/4"
14	04003-02	Bolt, Carriage 1/4-20 x 3/4
15	428492	Mounting Bracket, Oil Cooler (air cooled)
	428524	Mounting Bracket, Oil Cooler (liquid cooled)
16	04019-02	Nut, Serrated Flange 1/4-20
17	428196	Mounting Bracket, Cooler - LH
18	428197	Mounting Bracket, Cooler - RH
19	*428252	Screen Guard, Kohler EFI (LP)
	*428199	Screen Guard, Briggs & Stratton 31 & 35BV
	*428200	Screen Guard, Briggs & Stratton 37BV-EFI & 40BV-EFI
20	04003-07	Bolt, Carriage, 1/4-20 x 1/2"

NOTE - Components not shown are the same as the Dual Core Cooler Hydraulic System shown on the previous page.

* Air Cooled Models Only.

STTII FUEL SYSTEM - GASOLINE ENGINES



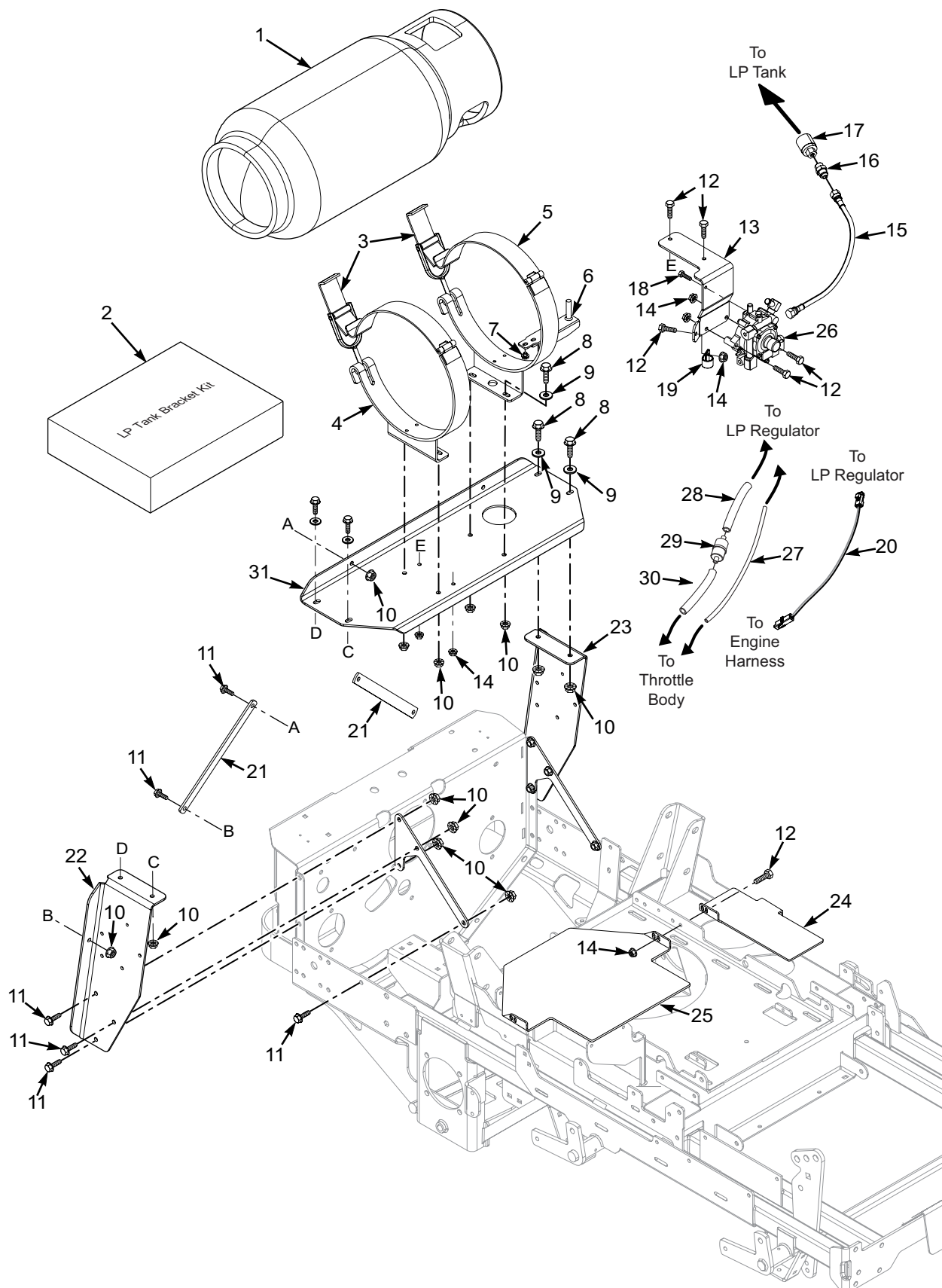
STTII FUEL SYSTEM - GASOLINE ENGINES

Ref. No.	Part No.	Description
1	485621	Canister, 1.0 Liter
2	427051	Bracket, Carbon Canister
	428203	Bracket, Carbon Canister (31DFI)
3	04003-02	Bolt, Carriage 1/4-20 x 3/4"
4	04117-01	Nut, Flange Elastic Stop 5/16-18
5	484345	Hose, 3/16 (order by inch)
6	48059-05	Clamp, Vapor Recovery Hose 3/16
7	48030-22	Clamp, Cable - .375 Dia.
8	482571	Bushing, .56 Dia. Viton
9	04001-14	Bolt, Hex Head 1/4-20 x 1"
10	48059-01	Clamp, Fuel Return
11	483620	Fuel Hose, 5/16 I.D. Non-Perm (order by inch)
12	04003-12	Bolt, Carriage 5/16-18 x 3/4"
13	48136-05	Clamp, .87 Max. Dia.
14	483622	Fuel Hose, 1/2 I.D. Non-Perm (order by inch)
15	483617	Fuel Hose, 1/4 I.D. Non-Perm (order by inch)
16	485683	Return Fitting
17	04117-03	Nut, Elastic Stop 1/4-20
18	484343-01	Mender, 1/4 x 3/16 w/.02 Hole
19	48059-02	Clamp, Fuel Hose 7/32 I.D.
20	484347	Hose, Vapor Recovery 1/4 (order by inch)
21	484333	Remote Vent
22	484285	Grommet, Viton
23	485701	Valve, Fuel Shutoff
24	463147	Fuel Tank Assy. - Kawasaki DFI
	463148	Fuel Tank Assy.
25	484286	Fuel Cap, Tethered
	*484297	Fuel Cap, Tethered (CA)
26	484279-02	Tube, Fuel Tank Insert - 8"
27	485687	Fuel Gauge Assy., 8" (incl. #28)
28	484242	Seal, Fuel Gauge
29	428024	Rear Support, Fuel Tank
30	48136-13	Clamp, .69 Dia.
31	428023	Front Support, Fuel Tank
32	04019-02	Nut, Serrated Flange 1/4-20
**	462840	Hose Assy, Vapor Recovery (INCL 5,6,18,19,20)
**	485742	Pad, Fuel Tank

* California Models Only.

** Item Not Shown

STTII FUEL SYSTEM - KOHLER 25CH-LP-EFI



STTII FUEL SYSTEM - KOHLER 25CH-LP-EFI

Ref. No.	Part No.	Description
1	485376	LP Tank - Vapor (INCL 17)
2	483903	Mounting Bracket Kit (INCL # 3, 4, 5, 6, 7)
3	483911	Handle, LP Tank Mounting Bracket
4	483910	Mounting Bracket, LP Tank Rear
5	483909	Mounting Bracket, LP Tank Front
6	483912	Bracket, LP Tank Locator
7	04001-07	Bolt, Hex Head 5-16-18 x 1/2" Locking
	04031-09	Lock washer, 5/16 Internal Tooth
	04040-04	Flat washer, 5/16 - .344 x .688 x .065
8	04001-19	Bolt, Hex Head 3/8-16 x 1"
9	04041-07	Flat washer, 3/8-.391 x .938 x .105
10	04019-04	Nut, Serrated Flange 3/8-16
11	04001-18	Bolt, Head Head 3/8-16 x 3/4"
12	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
13	427688	Mounting Bracket, Regulator
14	04019-03	Nut, Serrated Flange 5/16-18
15	486165	LP Fuel Line, 17"
16	483889-01	Adapter Fitting, 9/16-18 SAE x 1/4" Pipe
17	485377	LP Quick Coupler
18	04001-01	Bolt, Hex Head 1/4-20 x 3/4"
19	48030-10	Clamp, Cable
20	486164	Adapter, Wire Harness
21	422386	Brace, Engine Mounting
22	426741	Mounting Bracket, Tank Support - RH
23	426740	Mounting Bracket, Tank Support - LH
24	428221	Cover, Fuel Fill Hole
25	428222	Cover, Fuel Tank Hole
26	**	LP Regulator
27	**	Hose
28	**	Hose
29	**	Fuel Filter
30	**	Hose
31	427753	Support, LP Tank

** Available through the engine manufacturer.

STTII FUEL SYSTEM - KUBOTA DIESEL

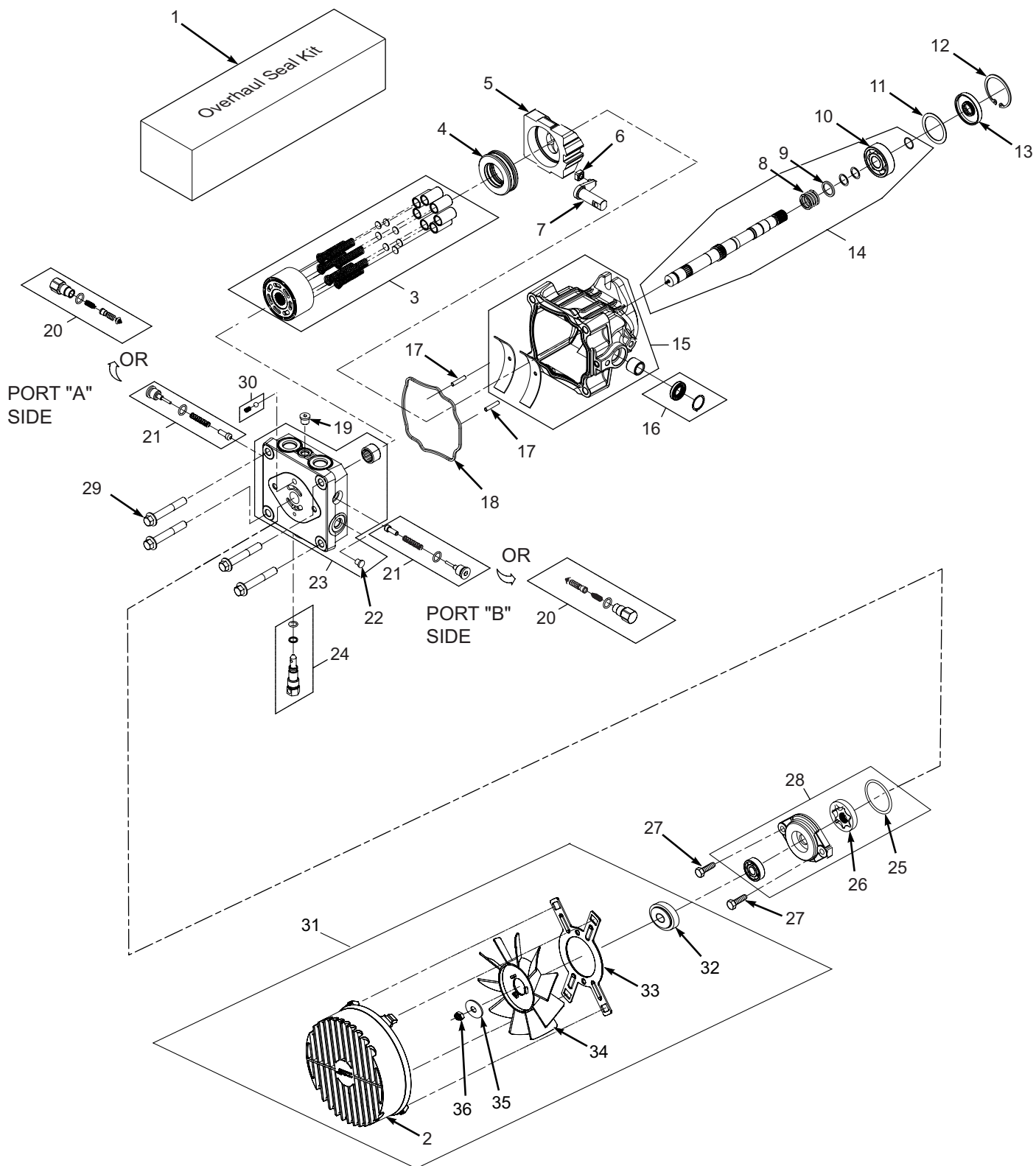
Ref. No.	Part No.	Description
1	48136-13	Hose Clamp, 0.69" Dia.
2	483620	** Fuel Hose, 5/16" ID. Non-Perm.
3	*	Fuel Filter, Kubota
4	427164	Bracket, Fuel Filter Mounting
5	04019-03	Nut, Serr. Flng. 5/16-18
6	04003-12	Bolt, Carriage 5/16-18 x 3/4"
7	04021-08	Nut, Hex Elastic Stop 1/4-20
8	*	Fuel Pump, Kubota
9	48059-04	Clamp, Fuel Supply Hose
10	*	Fuel Pre-Filter, Kubota
11	485701	Valve, Shutoff Assy
12	482571	Bushing, 0.56" Dia. Viton
13	485626	Fitting, Return
14	481179	** Fuel Return Hose, 3/16"
15	48059-03	Clamp, Fuel Return Hose
16	485687	Fuel Gauge Assy., 8" (incl. #17)
17	484242	Seal, Fuel Gauge
18	428024	Rear Support, Fuel Tank
19	428023	Front Support, Fuel Tank
20	463149	Fuel Tank Assembly (Incl. #11, 12, 15, 16)
21	04019-02	Nut, Serr. Flng. 1/4-20
22	428225	Mounting Bracket, Fuel Pump
23	04003-02	Bolt, Carriage, 1/4-20 x 3/4"
24	04003-04	Bolt, Carriage 5/16-18 x 1"
25	484294	Fuel Cap
26	04003-02	Bolt, Carriage 1/4-20 x 3/4"
27	04117-01	Nut, Flange Elastic Stop Nut, 5/16-18
28	48030-11	Clamp, Hose
29	04001-09	Bolt, Hex Head, 5/16-18 x 1"
***	485742	Pad, Fuel Tank

* Available Through Engine Manufacturer Only.

** Order by the inch.

*** Item Not Shown

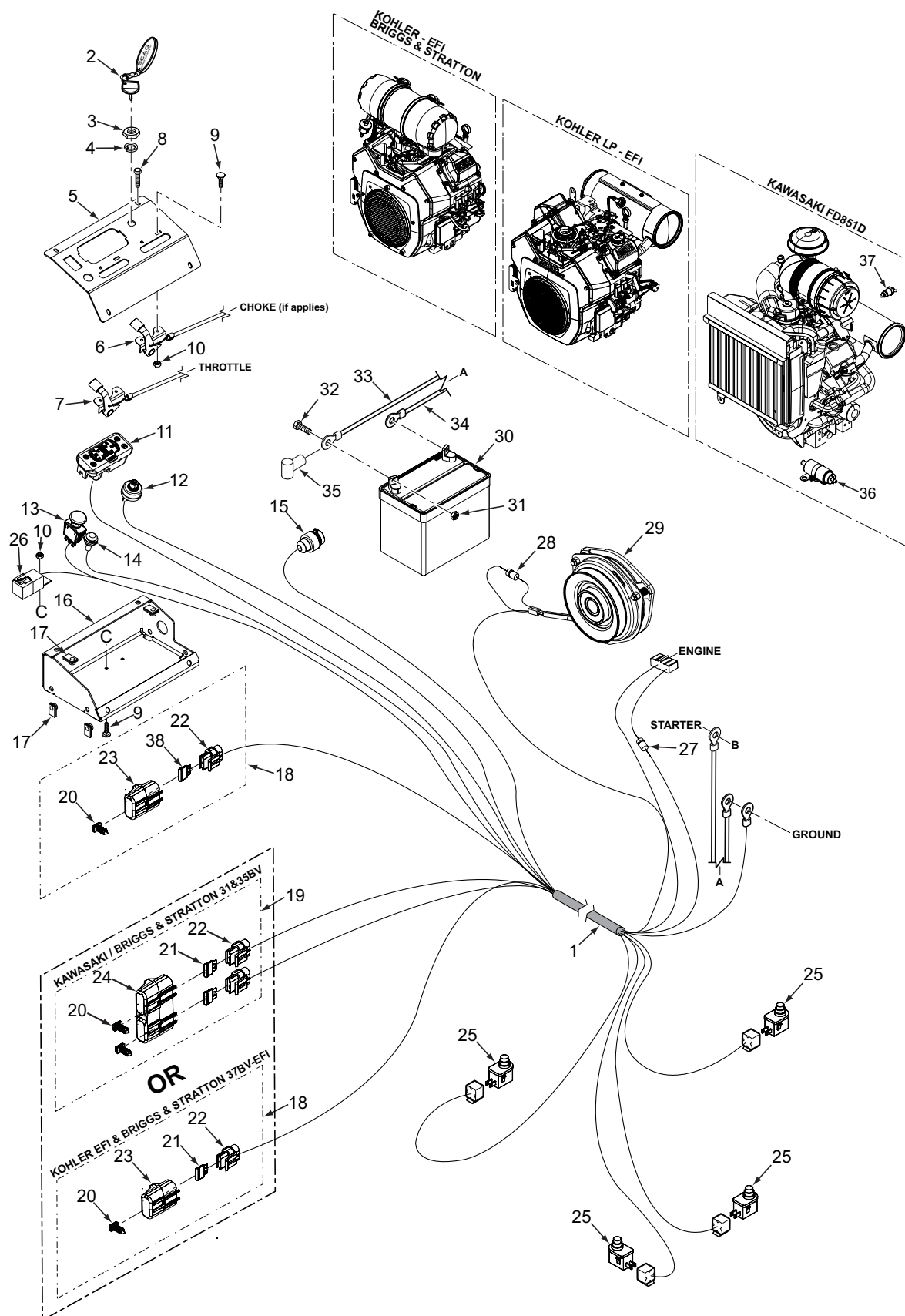
BDP-16A HYDRAULIC PUMP ASSEMBLY with COOLING FAN



BDP-16A HYDRAULIC PUMP ASSEMBLY with COOLING FAN

Ref. No.	Part No.	Description
1	HG70740	Overhaul Seal Kit
2	HG52059	Fan Cover
	485879	Fan Cover w/ Notch (25LP Right Side Pump Only)
3	HG72158	Cylinder Block Kit - 16cc
4	HG51462	Thrust Ball Bearing Assembly
5	HG51436	Variable Swashplate
6	HG2000015	Slot Guide
7	HG2000014	Trunnion Arm
8	HG2000025	Block Spring
9	HG2000024	Block Thrust Washer
10	HG2000032	Shaft Ball Bearing
11	HG2000023	Spacer
12	HG2000038	Retaining Ring
13	HG51092	Seal
14	HG70578	Kit, Pump Shaft (keyed thru taper)
15	HG70738	Housing Kit
16	HG70739	Trunnion Seal Kit
17	HG50641	Pin
18	HG51437	O-Ring
19	HG9005110-7500	Straight Thread Plug
20	HG70743	Shock Valve Kit (.031 Orifice)
21	HG70742	Shock Valve Kit (.024 Orifice)
22	HG9005200-7500	Straight Thread Plug
23	HG70736	End Cap Kit
24	HG2513030	Bypass Valve Kit
25	HG9004100-1430	O-Ring
26	HG50406	Gerotor Assembly (.19 cu.in./rev.)
27	HG50173	Socket Head Cap Screw (M8 x 1.25-25mm)
28	HG70924	Charge Pump Kit (.19 STD. Splined)
29	HG51457	Hex Screw, Flanged Head (M10 x 1.50-65mm)
30	HG70402	Charge Relief Kit
31	HG71287	Fan Kit (incl. items 32, 34, 35, 36)
32	HG51348	Hub
33	HG52016	Bracket, Shroud
34	HG52014	Fan
35	HG52256	Washer
36	HG44809	Nut

STTII ELECTRICAL SYSTEM - GASOLINE & LP ENGINES



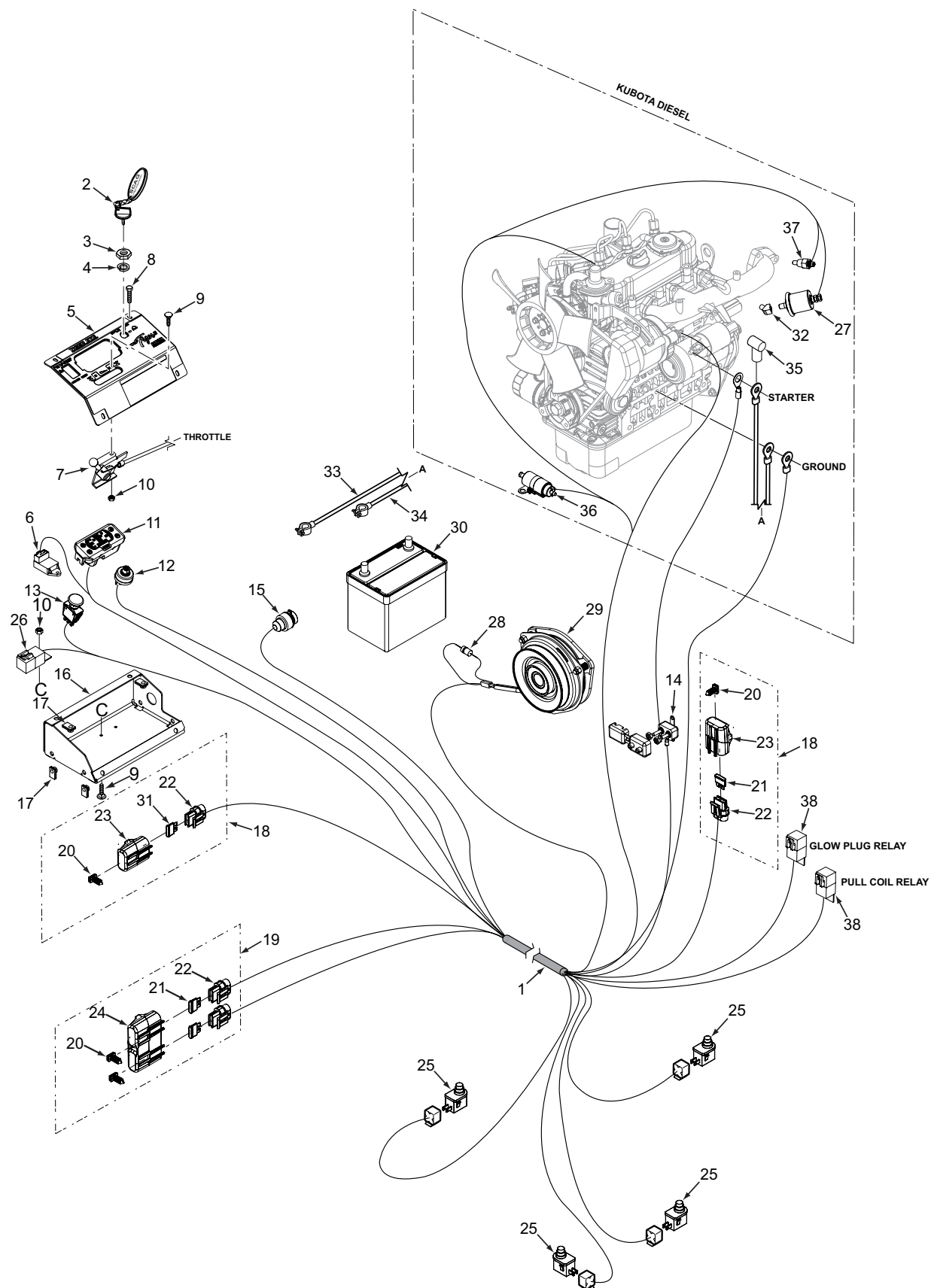
STTII ELECTRICAL SYSTEM - GASOLINE & LP ENGINES

Ref. No.	Part No.	Description
1	486511	Wire Harness, STTII-BV (Briggs & Stratton)
	486512	Wire Harness, STTII-37BV-EFI (Briggs & Stratton)
	487038	Wire Harness, STTII-40BV-EFI (Briggs & Stratton)
	486515	Wire Harness, STTII-EFI (Kohler EFI, Kohler EFI-LP)
	486513	Wire Harness, STTII-FD851D DFI (Kawasaki)
2	462069	Key Assy., w/Fob
3	48017-04	Nut, Hex 5/8-32
4	48017-03	Lock washer, 5/8 Internal
5	462930	Instrument Panel w/Decal
6	481544	Choke Cable (26CH-EFI, 31BV)
7	484289	Control Cable, Throttle
	481363	Control Cable, Throttle (31BV & 37BV-EFI)
	481544	Control Cable, Throttle (38CH-EFI)
	485464	Control, E-Gov Throttle (40BV-EFI)
	483533	Knob, Throttle Control (40BV-EFI)
8	04013-04	Capscrew, 1/4-20 x 3/4"
9	04003-43	Bolt, Carriage 1/4-20 x 1/2"
10	04021-26	Lock Nut, #10-24
11	484721	Cluster Gauge
12	48798	Key Switch
13	485833	Switch, PTO
14	481182	Indicator Light Assy. (Kohler EFI-LP & Kawasaki DFI)
15	485568	Power Plug, 12V
16	427541	Base, Instrument Panel
17	04110-01	U-Nut, 1/4-20
18	485739	Single Fuse Assy., Excluding Fuse (incl. #20, 22, 23)
19	483642	Double Fuse Assy. (incl. #20, 21, 22, 24)
20	482588	Clip, Wire
21	48298	Fuse, 20 Amp
22	483629	Fuse Holder
23	483643	Cover, Sealed Single
24	483571	Cover, Sealed Double
25	481638	Switch, N/O
26	483013	Relay
27	482253	Diode
28	483958	Diode, 600V - 6A
29	461661	Clutch Assembly, GT3.5
	461826	Clutch Assembly, GT5
30	*	Battery, 350 CCA
31	04020-02	Nut, 1/4-20 UNC
32	04001-44	Bolt, Hex Head 1/4-20 x 1/2"
33	48029-30	Battery Cable, 44" Red w/Braid (Kohler EFI-LP)
	48029-29	Battery Cable, 18" Red w/Braid (31DFI) - Kawasaki
	48029-31	Battery Cable, 50" Red w/Braid (31BV, 37BV-EFI & 40BV-EFI) - Briggs & Stratton
34	48029-24	Battery Cable, 39" Black (Kohler EFI-LP)
	48029-14	Battery Cable, 31-1/2" Black (31DFI) - Kawasaki
	48029-11	Battery Cable, 27" Black (31BV, 37BV-EFI & 40BV-EFI) - Briggs & Stratton
35	48126	Rubber Boot
36	**	Fuel Pump
37	481670	Sender Unit, Water Temp. (Liquid Cooled Only)
38	485674	Fuse, 5 Amp

* Not available through Scag.

** Available through the individual engine manufacturer.

STTII ELECTRICAL SYSTEM - KUBOTA DIESEL



STTII ELECTRICAL SYSTEM - KUBOTA DIESEL

Ref. No.	Part No.	Description
1	486514	Wire Harness, STTII-25KBD
2	462069	Key Assy., w/Fob
3	48017-04	Nut, Hex 5/8-32
4	48017-03	Lock washer, 5/8 Internal
5	462930	Instrument Panel w/Decal
6	483399	Timer, Glow Plug
7	483356	Control Cable, Throttle
8	04013-04	Capscrew, 1/4-20 x 3/4"
9	04003-43	Bolt, Carriage 10-24 x 1/2"
10	04021-26	Lock Nut, #10-24
11	484721	Cluster Gauge
12	48798	Key Switch
13	485833	Switch, PTO
14	486588	50 Amp Breaker
15	485568	Power Plug, 12V
16	427541	Base, Instrument Panel
17	04110-01	U-Nut, 1/4-20
18	485739	Single Fuse Assy., Excluding Fuse (incl. #20, 22, 23)
19	483642	Double Fuse Assy. (incl. #20, 21, 22, 24)
20	482588	Clip, Wire
21	48298	Fuse, 20 Amp
22	483629	Fuse Holder
23	483643	Cover, Sealed Single
24	483571	Cover, Sealed Double
25	481638	Switch, N/O
26	483013	Relay
27	481811	Sender Unit, Oil Pressure
28	483958	Diode, 600V - 6A
29	462011	Clutch Assembly, GT3.5
30	*	Battery, 525 CCA
31	485674	Fuse, 5 Amp
32	483433	Elbow, 45 Degree Street
33	481176-15	Battery Cable, 14" Red w/Braid
34	481176-11	Battery Cable, 21" Black
35	481335	Rubber Boot
36	**	Solenoid, Fuel Shut-Off
37	483360	Sender Unit, Water Temp.
38	481826	Relay

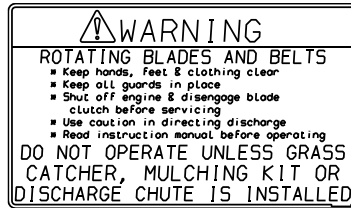
* Not available through Scag.

** Available through the engine manufacturer. Reference model and serial number.

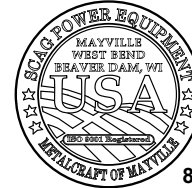
REPLACEMENT DECALS AND INFORMATION PLATES



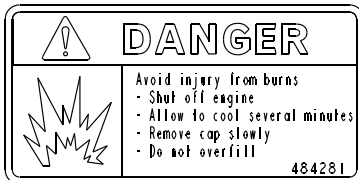
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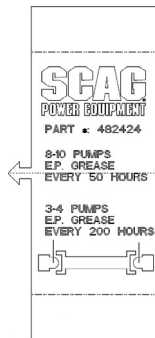


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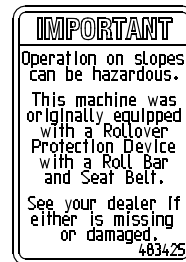
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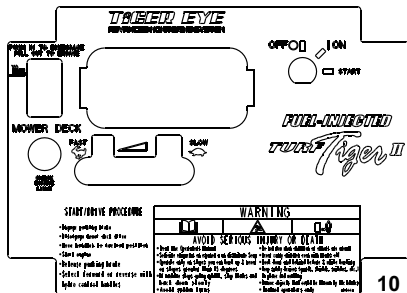
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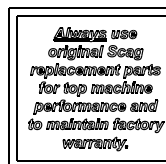
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 Replacement Parts Numbers			
Ball Pump Drive	480877	Standard Blade, Cutter (S2)	482878
Ball PTO Drive	480878	Standard Blade, Cutter (S1)	482879
Ball Pump Drive (Robotic Clutch)	480895	Standard Blade, Cutter (S1 - 300V)	482880
Ball PTO Drive (Robotic Clutch)	480896	Standard Blade, Cutter (S2)	482881
Ball, Cutter Deck (S2)	482228	Spline Mount: MidRange	482229
Ball, Cutter Deck (S1)	480828	Spline Mount: MidRange	482230
Ball, Cutter Deck (S2 - Robotic Clutch)	480899	Spline Mount: MidRange	482231
Ball, Cutter Deck (S2)	480899	Spline Mount: MidRange	482232
Ball, Cutter Deck (S2 - Robotic Clutch)	480899	Spline Mount: MidRange	482233



































































































































































































































































































































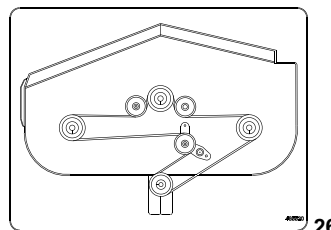
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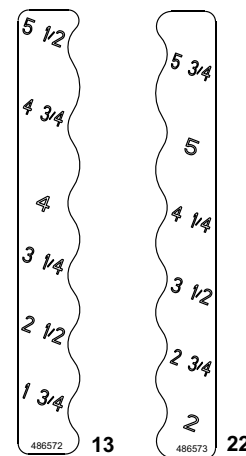
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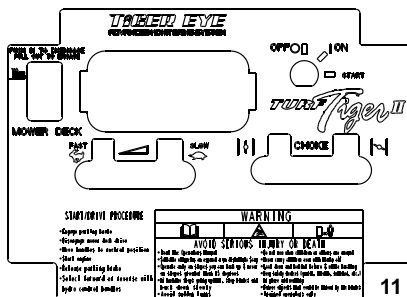


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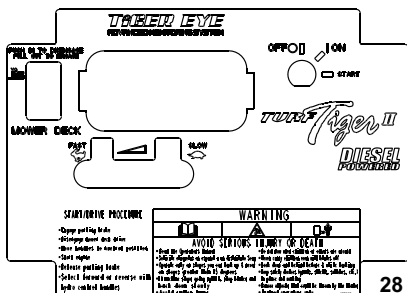


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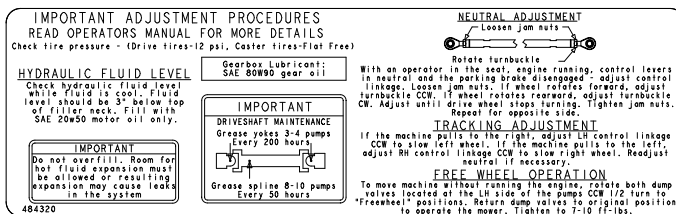
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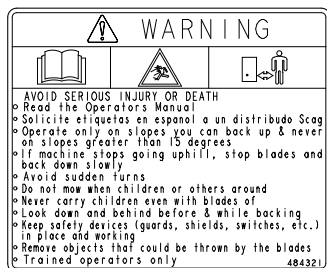
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REPLACEMENT DECALS AND INFORMATION PLATES

Ref. No.	Part No.	Description
1	483407	Decal, Danger - Spinning Blades
2	483406	Decal, Warning - Rotating Blades
3	483200	Decal, 52 Velocity Plus
	483201	Decal, 61 Velocity Plus
	483693	Decal, 72 Velocity Plus
4	484281	Decal, Fuel Tank - Gasoline Engines
	484292	Decal, Fuel Tank - Kubota Diesel
5	482434	Decal, Driveshaft
6	481568	Decal, Traction Control
7	486584	Decal, Parking Brake
8	485403	Decal, Metalcraft - USA
9	483402	Decal, Belt Cover
10	485664	Decal, Instrument Panel - Fuel Injected (25CH-LP-EFI, 31DFI & 37BV-EFI)
	487119	Decal, Instrument Panel - Fuel Injected (40BV-EFI)
11	485964	Decal, Instrument Panel - (31BV)
12	486533	Decal, STTII Replacement Parts
13	486572	Decal, Cutting Height - LH
14	484321	Decal, Fuel Tank Warning
15	484320	Decal, STT Adjustments
16	485685	Decal, Hood - STTII Fuel Injected
17	486570	Decal, Turf Tiger II
18	481664	Decal, Stripes-RH
19	481663	Decal, Stripes-LH
20	485680	Decal, Hood - STTII
21	483405	Decal, Warning
22	486573	Decal, Cutting Height - RH
23	485700	Decal, Turf Tiger II
24	483633	Decal, Seat Replacement
25	483425	Decal, ROPS
26	485520	Decal, Belt Routing (72V)
	485519	Decal, Belt Routing (52V/61V)
27	486571	Decal, Diesel Powered - Kubota Diesel
28	485965	Decal, Instrument Panel - Kubota Diesel
29	485379	Decal, Propane - Kohler LP-EFI
**	483900	Decal, Warning Spark Arrestor (California Models Only - not shown)
**	461982	Spanish Decal Kit, STT (not shown)
**	01411	DVD Video, Tips for Safe Operation of Your Scag Zero-Turn Mower (not shown)



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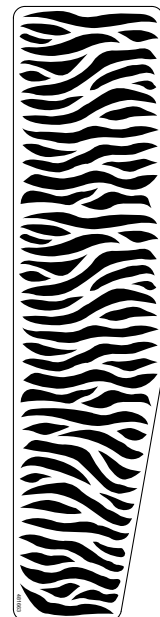


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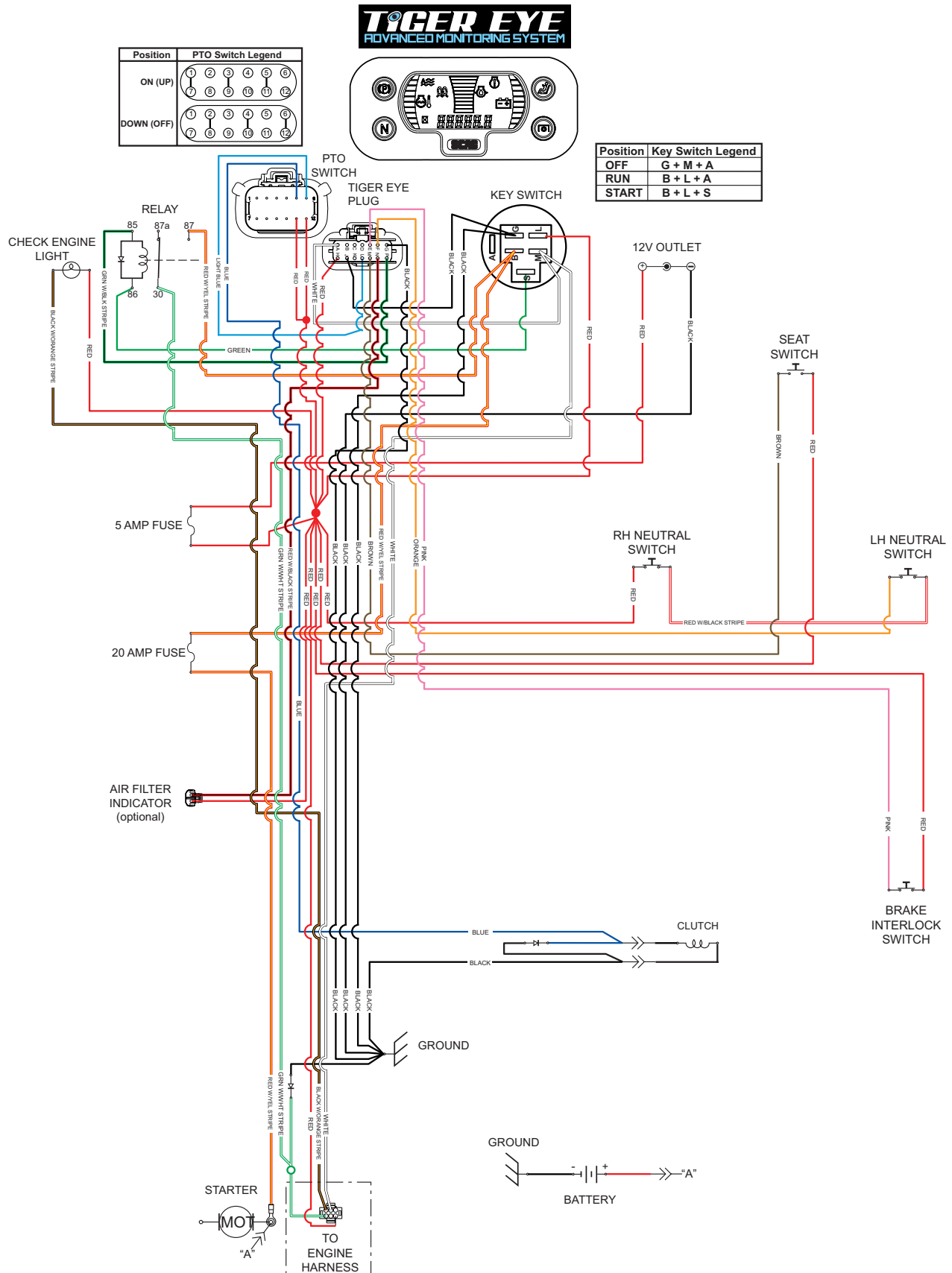


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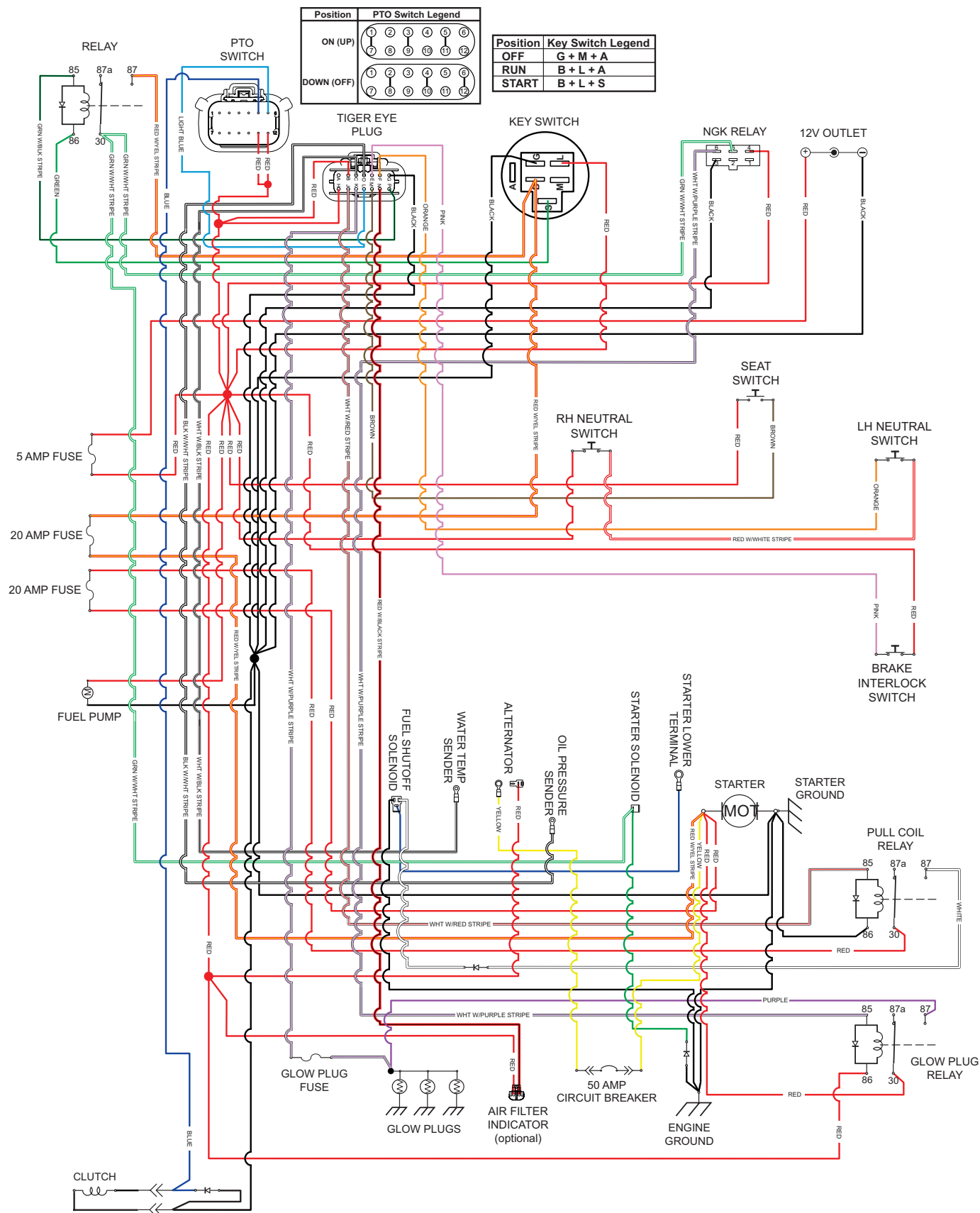


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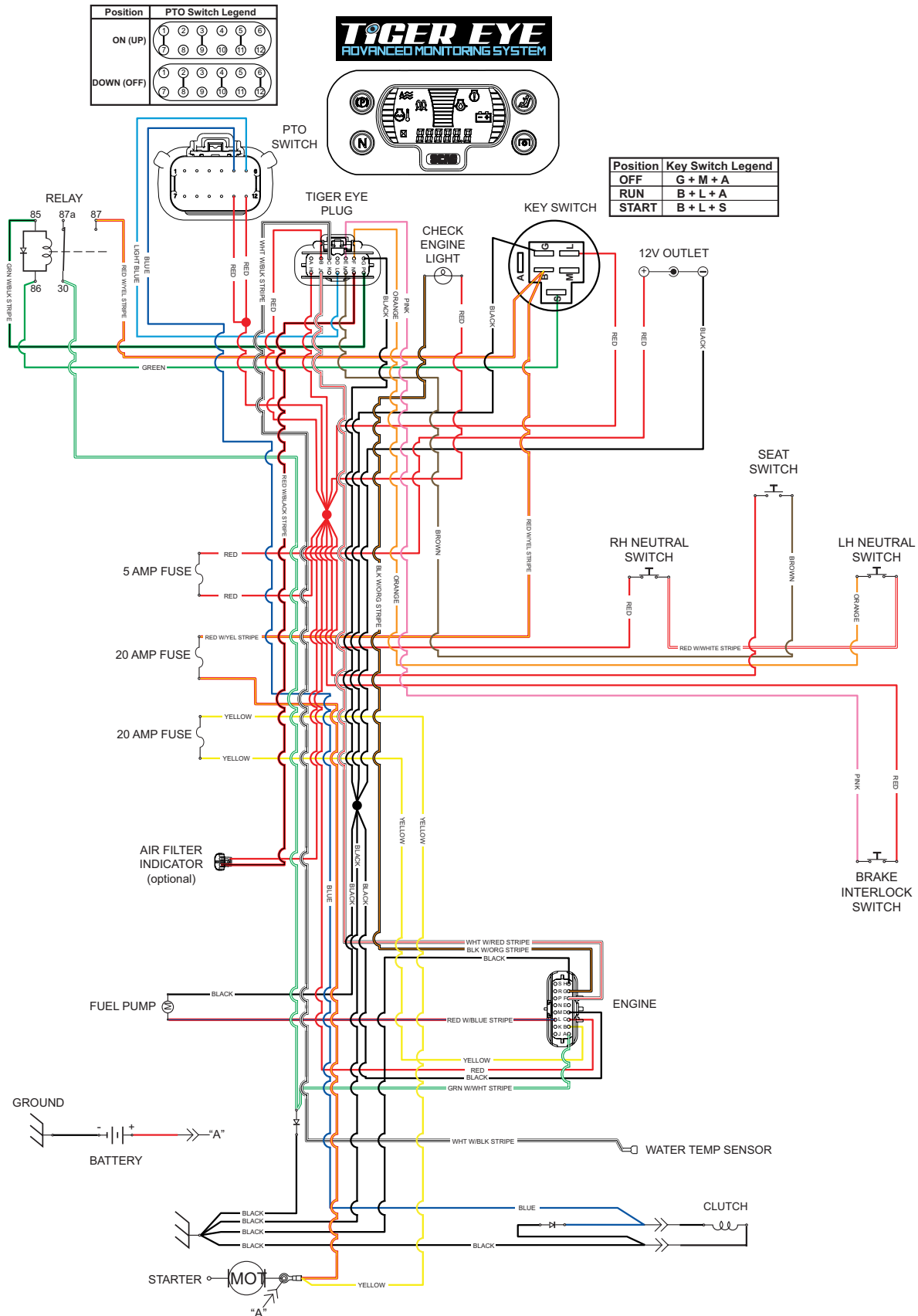
ELECTRICAL SCHEMATIC - KOHLER EFI (GASOLINE & LP)



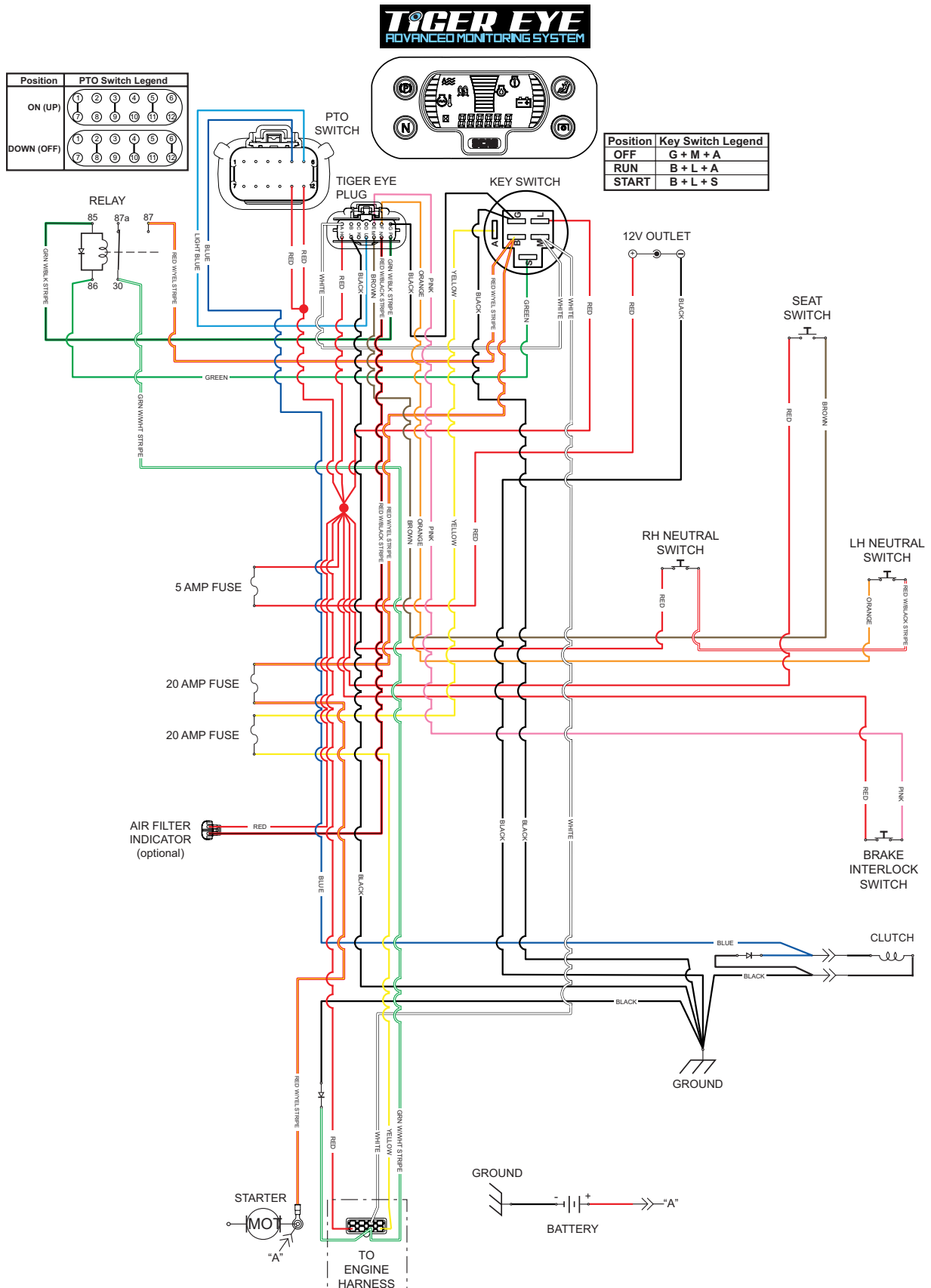
ELECTRICAL SCHEMATIC - KUBOTA 25KBD



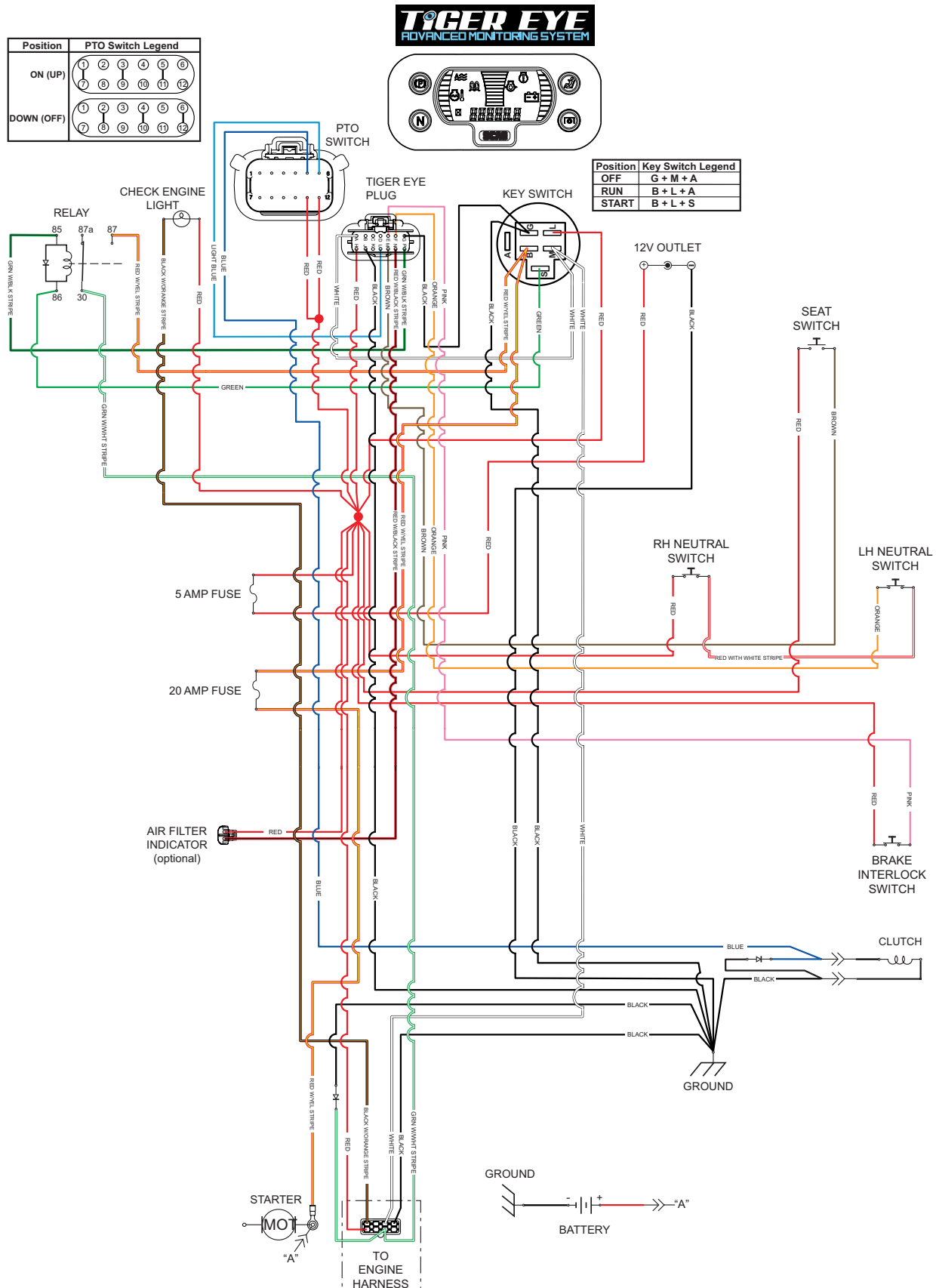
ELECTRICAL SCHEMATIC - KAWASAKI 31DFI



ELECTRICAL SCHEMATIC - BRIGGS & STRATTON 33BV



ELECTRICAL SCHEMATIC - BRIGGS & STRATTON 37BV-EFI



TIGER EYE ADVANCED MONITORING SYSTEM

Position **PTO Switch Legend**

ON (UP)	① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫
DOWN (OFF)	① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫

Position **Key Switch Legend**

OFF	G + M + A
RUN	B + L + A
START	B + L + S

Wiring Diagram Components and Connections:

- BATTERY:** 12V, connected to the main power line.
- KEY SWITCH:** Controls the main power line. Connections include:
 - WHITE: 12V OUTLET
 - RED: CHECK ENGINE LIGHT
 - GREEN: SEAT SWITCH
 - BROWN: RH NEUTRAL SWITCH
 - ORANGE: LH NEUTRAL SWITCH
 - PINK: BRAKE INTERLOCK SWITCH
 - BLACK: CLUTCH SWITCH
- PTO SWITCH:** Controls the PTO. Connections include:
 - BLUE: LIGHT BLUE
 - RED: RED WIRE STRIPE
 - WHITE: WHITE WIRE STRIPE
- RELAY:** Controls the PTO. Connections include:
 - RED: RED WIRE STRIPE
 - GREEN: GREEN WIRE STRIPE
 - WHITE: WHITE WIRE STRIPE
- CHECK ENGINE LIGHT:** Connected to the RED wire from the key switch.
- SEAT SWITCH:** Connected to the GREEN wire from the key switch.
- RH NEUTRAL SWITCH:** Connected to the BROWN wire from the key switch.
- LH NEUTRAL SWITCH:** Connected to the ORANGE wire from the key switch.
- BRAKE INTERLOCK SWITCH:** Connected to the PINK wire from the key switch.
- CLUTCH SWITCH:** Connected to the BLACK wire from the key switch.
- AIR FILTER INDICATOR (optional):** Connected to the WHITE WIRE STRIPE.
- ENGINE:** Connected to the RED WIRE STRIPE.
- STARTER:** Connected to the RED WIRE STRIPE.

LIMITED WARRANTY - COMMERCIAL EQUIPMENT

Any part of the Scag commercial mower manufactured by Scag Power Equipment and found, in the reasonable judgment of Scag, to be defective in materials or workmanship, will be repaired or replaced by an Authorized Scag Service Dealer without charge for parts and labor during the periods specified below. This warranty is limited to the original purchaser provided the product was purchased from an Authorized Scag Power Equipment Dealer and is not transferable. Proof of purchase will be required by the dealer to substantiate any warranty claims. All warranty work must be performed by an Authorized Scag Service Dealer.

This warranty is limited to the following specified periods from the date of the original retail purchase for defects in materials or workmanship:

- Wear items including drive belts, blades, hydraulic hoses and tires are warranted for ninety (90) days.
- Batteries are covered for ninety (90) days.
- Frame and structural components including oil reservoir and oil coolers are warranted for two (2) years (parts and labor) for commercial use or three (3) years / 500 hours (whichever comes first) (parts and labor) for non-commercial use.
- Cutter decks are warranted against cracking for a period of three (3) years. (parts and labor 1st and 2nd year; parts only 3rd year.) The repair or replacement of the cutter deck will be at the option of Scag Power Equipment. We reserve the right to request components for evaluation. This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.
- Engines and electric starters are covered by the engine manufacturer's warranty period.
- Major drive system components are warranted for two (2) years (parts and labor) for commercial use or three (3) year / 500 hour (whichever comes first) (parts and labor) for non-commercial use by Scag Power Equipment. (commercial and non-commercial warranty excludes fittings, hoses, drive belts). The repair or replacement of the hydraulic pump or hydraulic motor will be at the option of Scag Power Equipment. This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual.
- Electric clutches have a Limited Warranty for two (2) years (parts and labor) for commercial use or three (3) year / 500 hours (whichever comes first) (parts and labor) for non-commercial use.
- Spindle assemblies have a Limited Warranty for three years (parts and labor 1st year and 2nd; parts only 3rd year).
- Any Scag product used for rental purposes is covered by a 90 day warranty.

The Scag mower, including any defective part must be returned to an Authorized Scag Service Dealer within the warranty period. The expense of delivering the mower to the dealer for warranty work and the expense of returning it to the owner after repair will be paid for by the owner. Scag's responsibility is limited to making the required repairs and no claim of breach of warranty shall be cause for cancellation or rescission of the contract of sale of any Scag mower. "Non-Commercial" use is defined as a single property owner, where the single property is the residence of the owner of the mower. If the mower is cutting more than the owners single property, it is deemed commercial use and the "non-commercial" warranty does not apply. Scag Power Equipment reserves the right to deny and / or void the non-commercial warranty if it believes it to be in commercial use.

This warranty does not cover any mower that has been subject to misuse, neglect, negligence, or accident, or that has been operated in any way contrary to the operating instructions as specified in the Operator's Manual. The warranty does not apply to any damage to the mower that is the result of improper maintenance, or to any mower or parts that have not been assembled or installed as specified in the Operator's Manual and Assembly Manual. The warranty does not cover any mower that has been altered or modified, changing performance or durability. In addition, the warranty does not extend to repairs made necessary by normal wear, or by the use of parts or accessories which, in the reasonable judgment of Scag, are either incompatible with the Scag mower or adversely affect its operation, performance or durability.

Scag Power Equipment reserves the right to change or improve the design of any mower without assuming any obligation to modify any mower previously manufactured. All other implied warranties are limited in duration to the two (2) year for commercial use, three (3) years / 500 hour for non-commercial use or ninety (90) days for mowers used for rental purpose. Accordingly, any such implied warranties including merchantability, fitness for a particular purpose, or otherwise, are disclaimed in their entirety after the expiration of the appropriate two year, three year / 500 hour or ninety day warranty period. Scag's obligation under this warranty is strictly and exclusively limited to the repair or replacement of defective parts and Scag does not assume or authorize anyone to assume for them any other obligation. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

Scag assumes no responsibility for incidental, consequential or other damages including, but not limited to, expense for gasoline, expense of delivering the mower to an Authorized Scag Service Dealer and expense of returning it to the owner, mechanic's travel time, telephone or telegram charges, rental of a like product during the time warranty repairs are being performed, travel, loss or damage to personal property, loss of revenue, loss of use of the mower, loss of time or inconvenience. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

