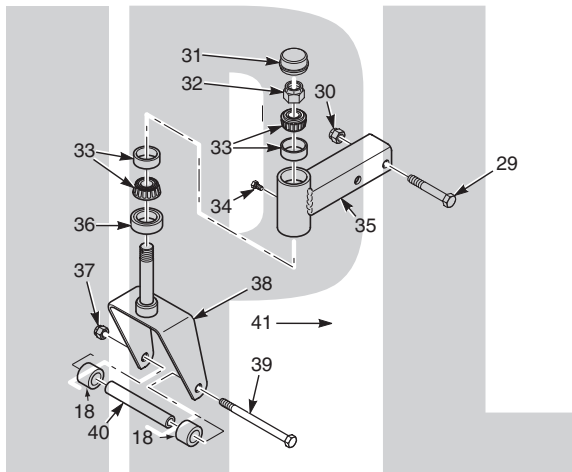




ILLUSTRATED PARTS MANUAL



FABRIC 3-BAG GRASS CATCHER

Model GC-3B

**THIS MANUAL CONTAINS THE ILLUSTRATED PARTS LIST FOR MODELS:
GC-3B with a serial number of T0600001 to T0699999**

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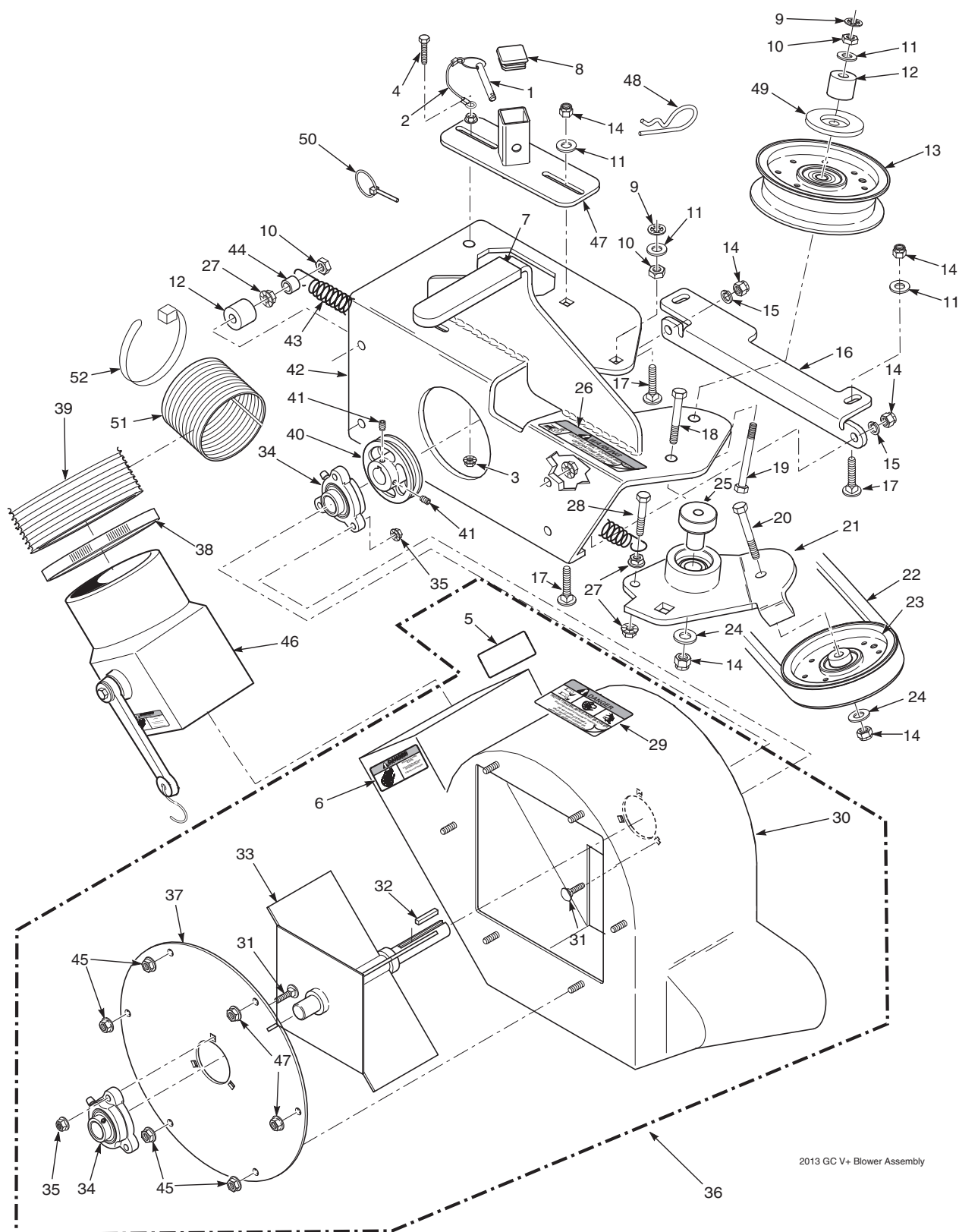
NOTES

ILLUSTRATED PARTS LIST

4.1 SCAG APPROVED ATTACHMENTS AND ACCESSORIES.

Attachments and accessories manufactured by companies other than Scag Power Equipment are not approved for use on this machine.

STC 48"/52" BLOWER HOUSING ASSEMBLY

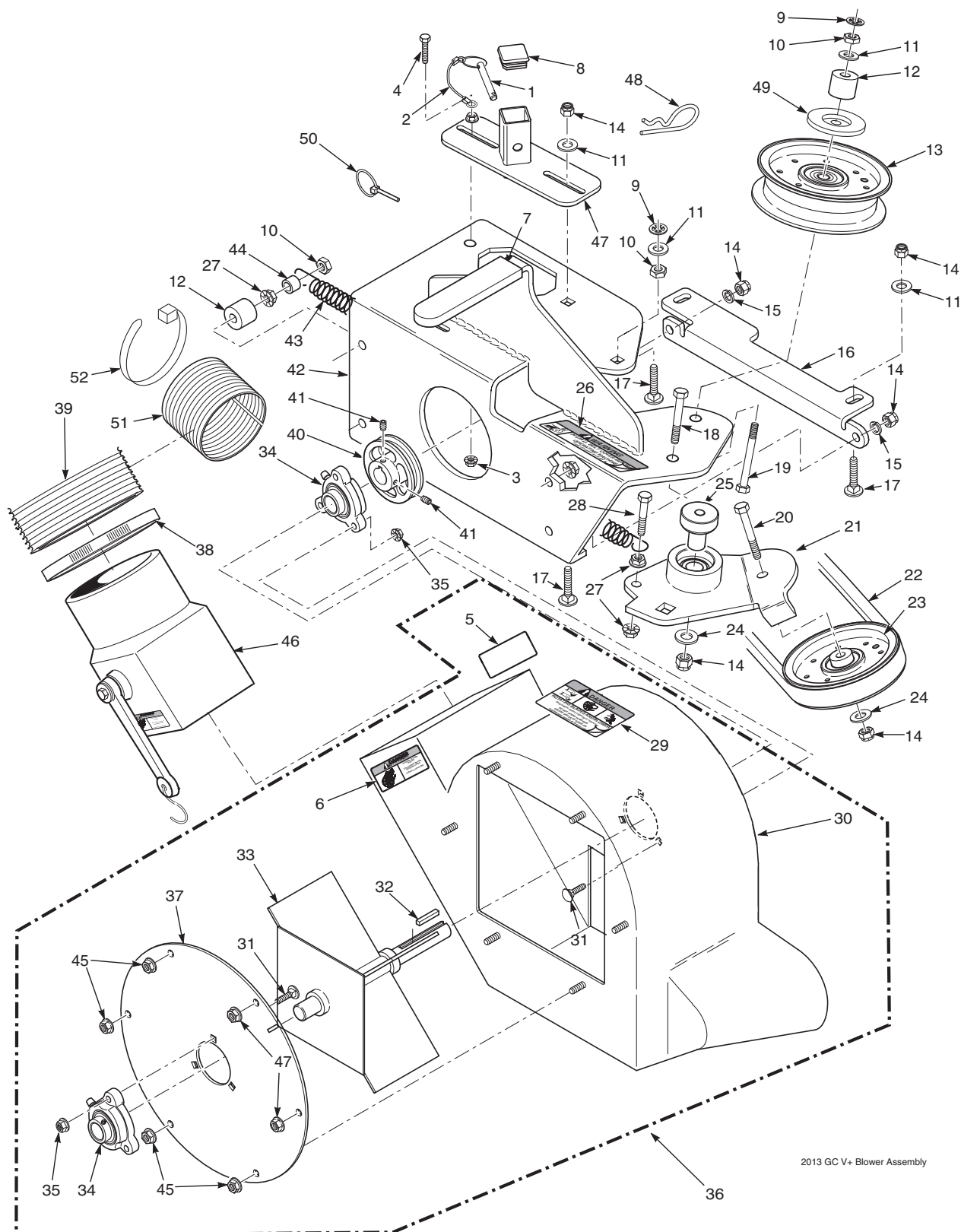


2013 GC V+ Blower Assembly

STC 48"/52" BLOWER HOUSING ASSEMBLY

Ref. No.	Part No.	Description
1	04067-07	Pin, Ring 2-1/4" Long
2	481547	Lanyard, Deck Height Pin
3	04019-02	Nut, Serr. Flange 1/4-20
4	04019-02	Bolt, Hex Head 1/4-20 x 1-1/4"
5	483392	Decal, Blower
6	483393	Decal, Rotating Blower
7	481428	Grip, Blower Lever
8	483223	Cap, Square
9	04024-02	Nut, Push On 3/8 Thread
10	04021-05	Lock Nut, 3/8-16
11	04041-07	Flatwasher, 3/8-.391 x .938 x .105
12	43277	Spacer
13	483209	Pulley, Idler 4" Dia.
14	04021-09	Nut, Elastic Stop 3/8-16
15	04030-04	Lockwasher, 3/8-16
16	424361	Plate, Catcher Mounting
17	04003-05	Bolt, Carr. 3/8-16 x 1-1/2"
18	04001-54	Bolt, Hex Head 3/8-16 x 3" - 52"
19	04001-81	Bolt, Hex Head 3/8-16 x 3-1/2"
20	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
21	461928	Idler Arm Assembly
22	482379	Belt, GC-STC
23	483189	Pulley, 3-1/2" O.D., GC-STC
24	04043-04	Washer, 3/8 Hardened
25	43503	Pivot, Idler
26	483402	Decal, Belt Cover
27	04019-04	Nut, Serr. Flange 3/8-16
28	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2 Gr. 8
29	483391	Decal, Danger
30	461931	Blower Housing Weldment
31	04003-12	Bolt, Carr. 5/16-18 x 3/4" Gr. 5
32	04063-06	Key, 1/4 x 1/4 x 1-1/2"
33	461796	Fan Weldment
34	483034	Bearing Assembly
35	04021-10	Nut, Elastic Stop 5/16-18
36	461930	Blower Housing Assembly
37	421319	Cover, Blower Housing
38	48136-02	Clamp, 8-5/8" Max Dia.
39	462536	Hose, 8.00" Dia. x 53" Long (incl. #51, 52)
40	482298	Pulley, 4-3/4" O.D. - 1" Bore
41	04012-04	Set Screw, 5/16-18 x 3/8"
42	461932	Frame, Blower Mount
43	481522	Spring, Main Drive
44	43212	Spacer
45	04019-03	Nut, Serr. Flange 5/16-18
46	461723	Adapter w/Strap
47	451821	Receiver Weldment, Mounting Post
48	04062-04	Hair Pin Cotter, .177 x 3-1/4"
49	424367	Dust Shield
50	04066-04	Quick Pin, 5/16" Dia.
51	48135-16	Hose, 8" Dia. x 24" Split
52	48028-11	Cable Tie, .345 X 31.5 Black

STCII 48"/52" & SCZ 48"/52" BLOWER HOUSING ASSEMBLY

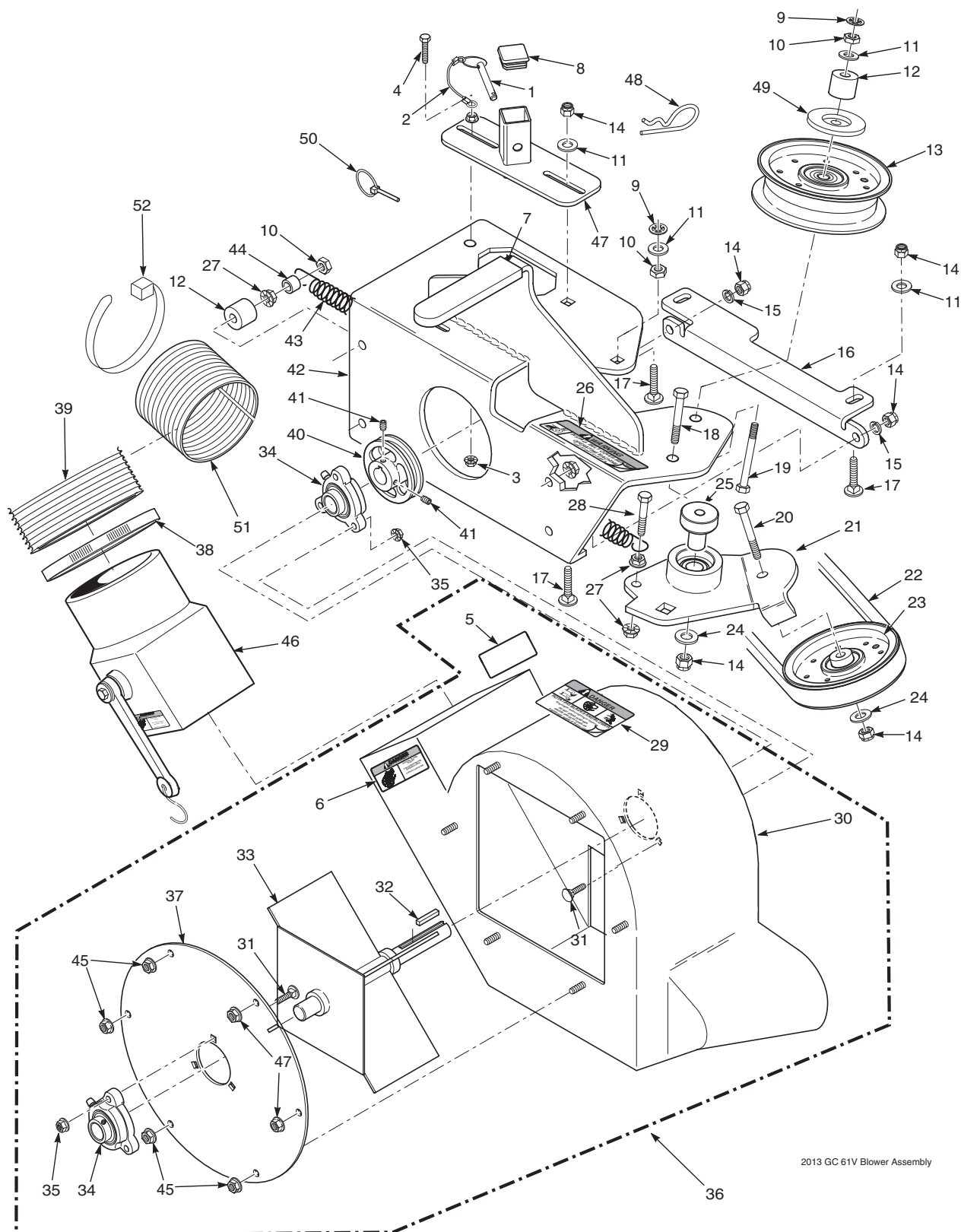


2013 GC V+ Blower Assembly

STCII 48"/52" & SCZ 48"/52" BLOWER HOUSING ASSEMBLY

Ref. No.	Part No.	Description
1	04067-07	Pin, Ring 2-1/4" Long
2	481547	Lanyard, Deck Height Pin
3	04019-02	Nut, Serr. Flange 1/4-20
4	04019-02	Bolt, Hex Head 1/4-20 x 1-1/4"
5	483392	Decal, Blower
6	483393	Decal, Rotating Blower
7	481428	Grip, Blower Lever
8	483223	Cap, Square
9	04024-02	Nut, Push On 3/8 Thread
10	04021-05	Lock Nut, 3/8-16
11	04041-07	Flatwasher, 3/8-.391 x .938 x .105
12	43277	Spacer
13	483173	Pulley, Idler 3-1/2" Dia.
14	04021-09	Nut, Elastic Stop 3/8-16
15	04030-04	Lockwasher, 3/8-16
16	424361	Plate, Catcher Mounting
17	04003-05	Bolt, Carr. 3/8-16 x 1-1/2"
18	04001-54	Bolt, Hex Head 3/8-16 x 3" - 52"
19	04001-81	Bolt, Hex Head 3/8-16 x 3-1/2"
20	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
21	461939	Idler Arm Assembly
22	483327	Belt, GC-SCZ-48V / STCII-48V
	484728	Belt, GC-SCZ-52V / STCII-52V
23	483189	Pulley, 3-1/2" O.D.
24	04043-04	Washer, 3/8 Hardened
25	43503	Pivot, Idler
26	483402	Decal, Belt Cover
27	04019-04	Nut, Serr. Flange 3/8-16
28	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2 Gr. 8
29	483391	Decal, Danger
30	461931	Blower Housing Weldment
31	04003-12	Bolt, Carr. 5/16-18 x 3/4" Gr. 5
32	04063-06	Key, 1/4 x 1/4 x 1-1/2"
33	461796	Fan Weldment
34	483034	Bearing Assembly
35	04021-10	Nut, Elastic Stop 5/16-18
36	461930	Blower Housing Assembly
37	421319	Cover, Blower Housing
38	48136-02	Clamp, 8-5/8" Max Dia.
39	462536	Hose, 8.00" Dia. x 53" Long (incl. #51, 52)
40	482298	Pulley, 4-3/4" O.D. - 1" Bore
41	04012-04	Set Screw, 5/16-18 x 3/8"
42	462553	Frame, Blower Mount
43	481522	Spring, Main Drive
44	43212	Spacer
45	04019-03	Nut, Serr. Flange 5/16-18
46	461723	Adapter w/Strap
47	451821	Receiver Weldment, Mounting Post
48	04062-04	Hair Pin Cotter, .177 x 3-1/4"
49	424367	Dust Shield
50	04066-04	Quick Pin, 5/16" Dia.
51	48135-16	Hose, 8" Dia. x 24" Split
52	48028-11	Cable Tie, .345 X 31.5 Black

STC-61" & STCII-61" BLOWER HOUSING ASSEMBLY

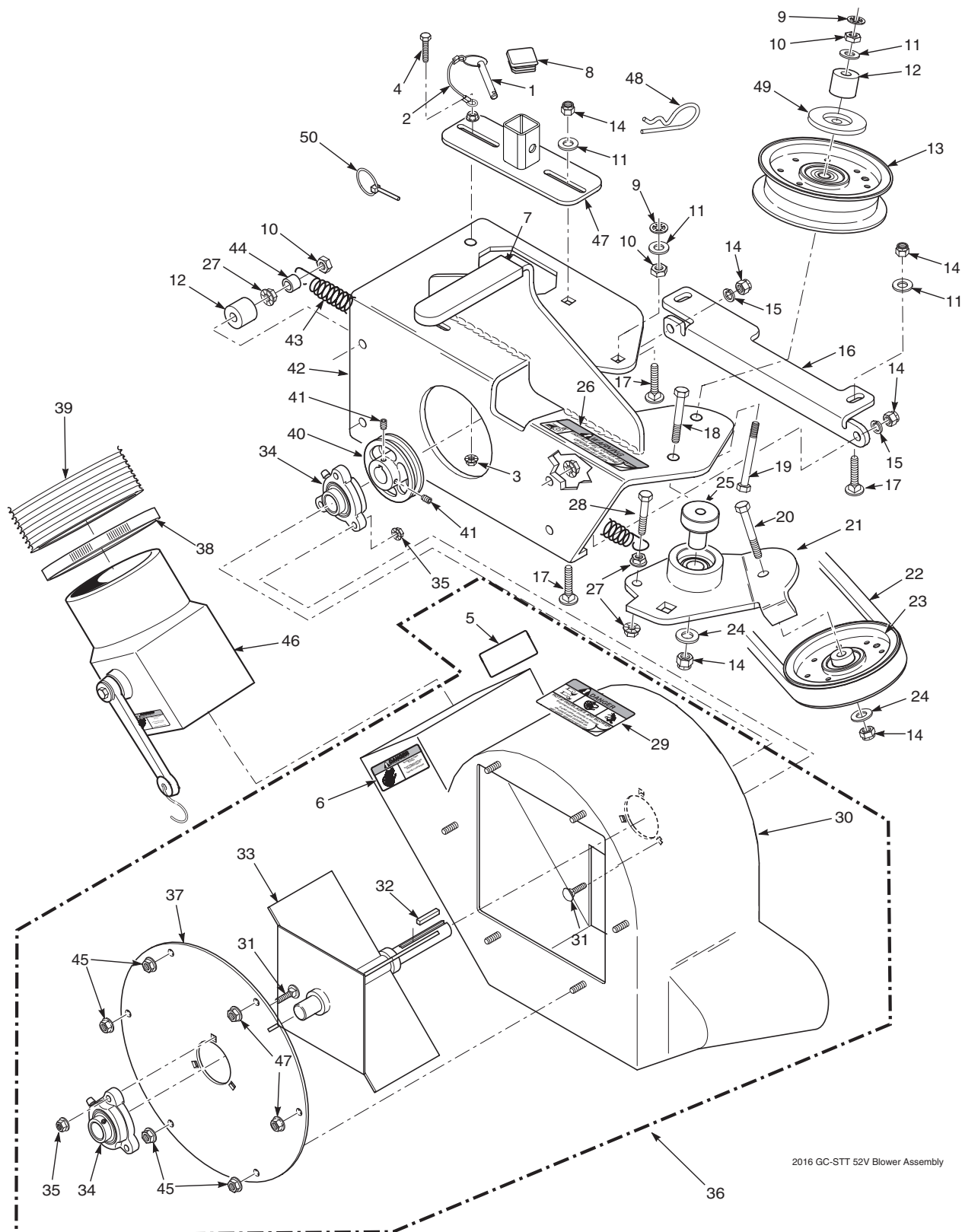


2013 GC 61V Blower Assembly

STC-61" & STCII-61" BLOWER HOUSING ASSEMBLY

Ref. No.	Part No.	Description
1	04067-07	Pin, Ring 2-1/4" Long
2	481547	Lanyard, Deck Height Pin
3	04019-02	Nut, Serr. Flange 1/4-20
4	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
5	483392	Decal, Blower
6	483393	Decal, Rotating Blower
7	481428	Grip, Blower Lever
8	483223	Cap, Square
9	04024-02	Nut, Push On 3/8 Thread
10	04021-05	Lock Nut, 3/8-16
11	04041-07	Flatwasher, 3/8-.391 x .938 x .105
12	43277	Spacer
13	483209	Pulley, Idler 4" Dia.
14	04021-09	Nut, Elastic Stop 3/8-16
15	04030-04	Lockwasher, 3/8-16
16	424361	Plate, Catcher Mounting
17	04003-05	Bolt, Carr. 3/8-16 x 1-1/2"
18	04001-54	Bolt, Hex Head 3/8-16 x 3" - 52"
19	04001-81	Bolt, Hex Head 3/8-16 x 3-1/2"
20	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
21	461928	Idler Arm Assembly
22	483182	Belt, GC-STC-61V / STCII-61V
23	483189	Pulley, 3-1/2" O.D.
24	04043-04	Washer, 3/8 Hardened
25	43575	Pivot, Idler
26	483402	Decal, Belt Cover
27	04019-04	Nut, Serr. Flange 3/8-16
28	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2 Gr. 8
29	483391	Decal, Danger
30	461931	Blower Housing Weldment
31	04003-12	Bolt, Carr. 5/16-18 x 3/4" Gr. 5
32	04063-06	Key, 1/4 x 1/4 x 1-1/2"
33	461796	Fan Weldment
34	483034	Bearing Assembly
35	04021-10	Nut, Elastic Stop 5/16-18
36	461930	Blower Housing Assembly
37	421319	Cover, Blower Housing
38	48136-02	Clamp, 8-5/8" Max Dia.
39	462537	Hose, 8.00" Dia. x 60-1/2" Long (incl. # 51, 52)
40	482298	Pulley, 4-3/4" O.D. - 1" Bore
41	04012-04	Set Screw, 5/16-18 x 3/8"
42	461932	Frame, Blower Mount
43	481522	Spring, Main Drive
44	43212	Spacer
45	04019-03	Nut, Serr. Flange 5/16-18
46	461723	Adapter w/Strap
47	451821	Receiver Weldment, Mounting Post
48	04062-04	Hair Pin Cotter, .177 x 3-1/4"
49	424367	Dust Shield
50	04066-04	Quick Pin, 5/16" Dia.
51	48135-16	Hose, 8" Dia. x 24" Split
52	48028-11	Cable Tie, .345 X 31.5 Black

STT-52" / STTII-52" BLOWER HOUSING ASSEMBLY

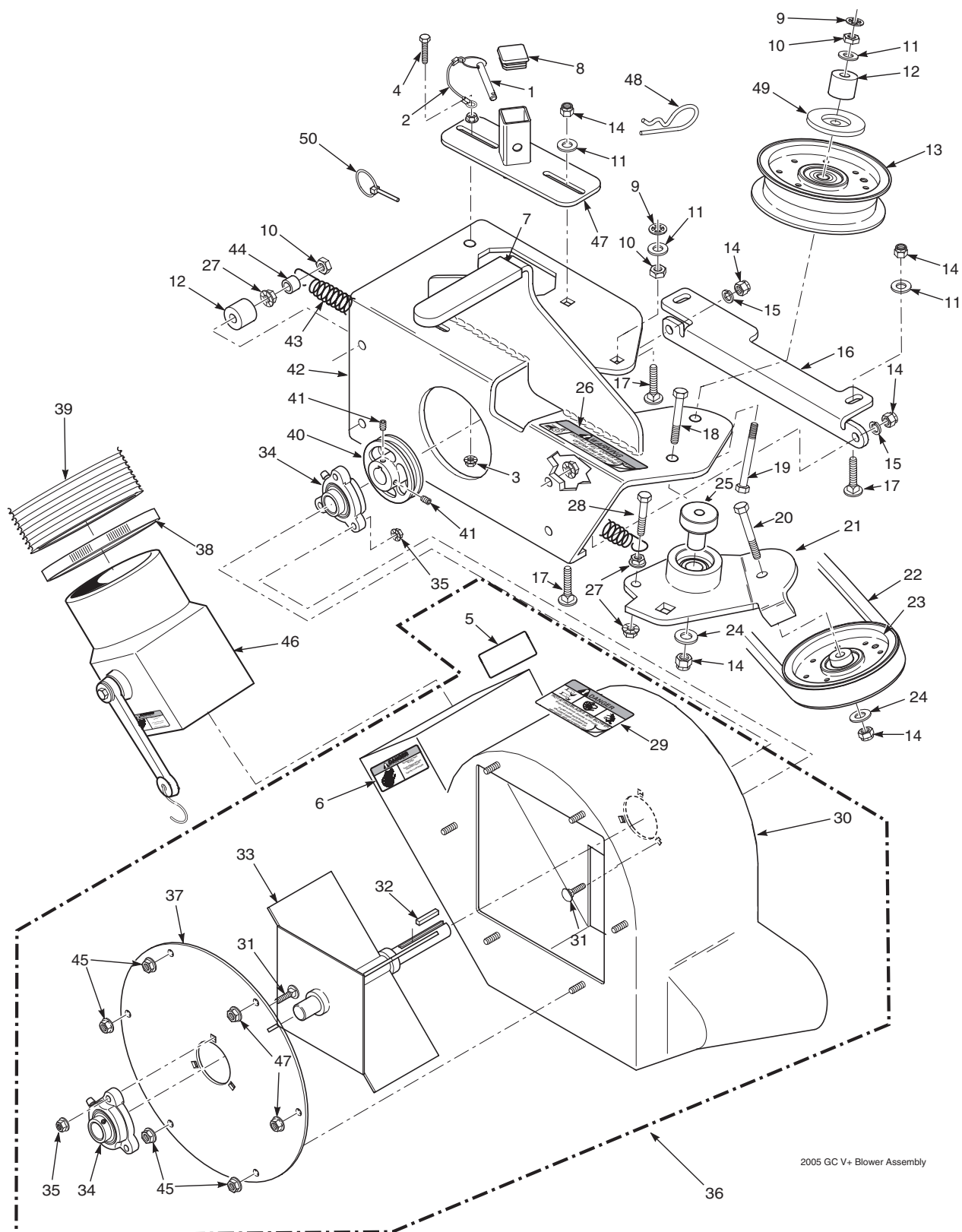


2016 GC-STT 52V Blower Assembly

STT-52" / STTII-52" BLOWER HOUSING ASSEMBLY

Ref. No.	Part No.	Description
1	04067-07	Pin, Ring 2-1/4" Long
2	481547	Lanyard, Deck Height Pin
3	04019-02	Nut, Serr. Flange 1/4-20
4	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
5	483392	Decal, Blower
6	483393	Decal, Rotating Blower
7	481428	Grip, Blower Lever
8	483223	Cap, Square
9	04024-02	Nut, Push On 3/8 Thread
10	04021-05	Lock Nut, 3/8-16
11	04041-07	Flatwasher, 3/8-.391 x .938 x .105
12	43277	Spacer
13	483173	Pulley, Idler 3-1/2" Dia.
14	04021-09	Nut, Elastic Stop 3/8-16
15	04030-04	Lockwasher, 3/8-16
16	424361	Plate, Catcher Mounting
17	04003-05	Bolt, Carr. 3/8-16 x 1-1/2"
18	04001-54	Bolt, Hex Head 3/8-16 x 3" - 52"
19	04001-81	Bolt, Hex Head 3/8-16 x 3-1/2"
20	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
21	461939	Idler Arm Assembly
22	483327	Belt, GC-STT-52V / STTII-52V
23	483189	Pulley, 3-1/2" O.D., GC-STC
24	04043-04	Washer, 3/8 Hardened
25	43504	Pivot, Idler
26	483402	Decal, Belt Cover
27	04019-04	Nut, Serr. Flange 3/8-16
28	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2 Gr. 8
29	483391	Decal, Danger
30	461931	Blower Housing Weldment
31	04003-12	Bolt, Carr. 5/16-18 x 3/4" Gr. 5
32	04063-06	Key, 1/4 x 1/4 x 1-1/2"
33	461796	Fan Weldment
34	483034	Bearing Assembly
35	04021-10	Nut, Elastic Stop 5/16-18
36	461930	Blower Housing Assembly
37	421319	Cover, Blower Housing
38	48136-02	Clamp, 8-5/8" Max Dia.
39	462538	Hose, 8.00" Dia. x 68" Long
40	482298	Pulley, 4-3/4" O.D. - 1" Bore
41	04012-04	Set Screw, 5/16-18 x 3/8"
42	461932	Frame, Blower Mount
43	481522	Spring, Main Drive
44	43212	Spacer
45	04019-03	Nut, Serr. Flange 5/16-18
46	461723	Adapter w/Strap
47	451822	Receiver Weldment, Mounting Post
48	04062-04	Hair Pin Cotter, .177 x 3-1/4"
49	424367	Dust Shield
50	04066-04	Quick Pin, 5/16" Dia.

STT-61" / STTII-61" & SCZ-61" / SCZII-61" BLOWER HOUSING ASSEMBLY

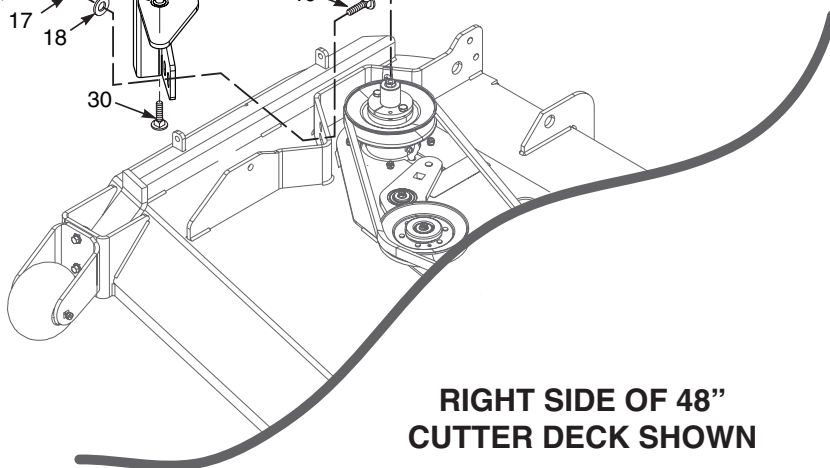
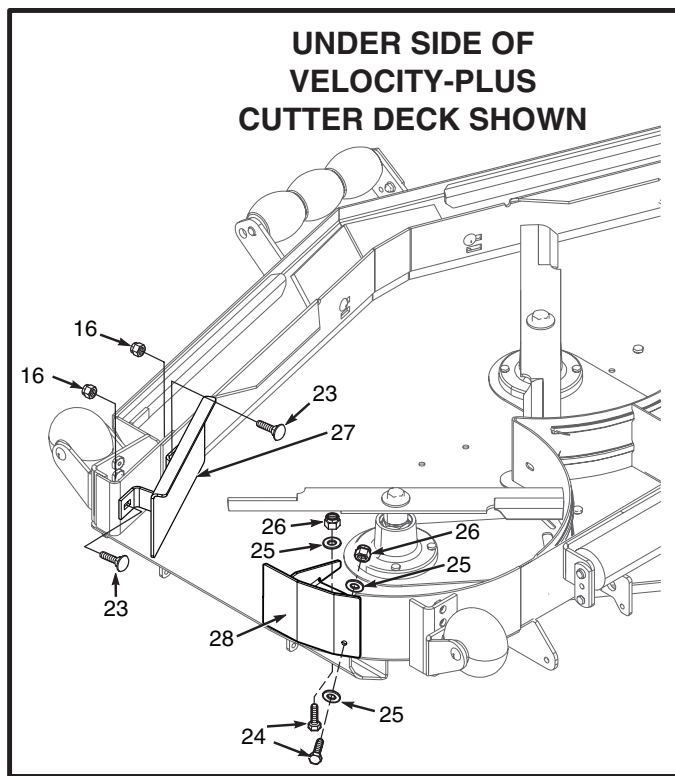
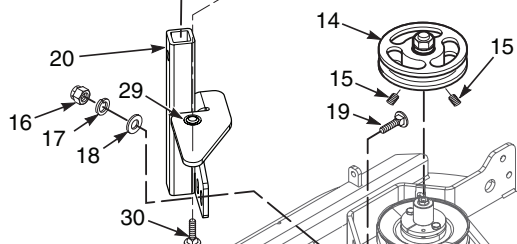
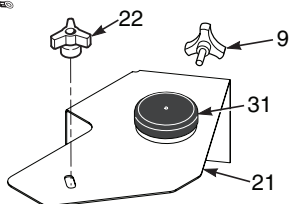
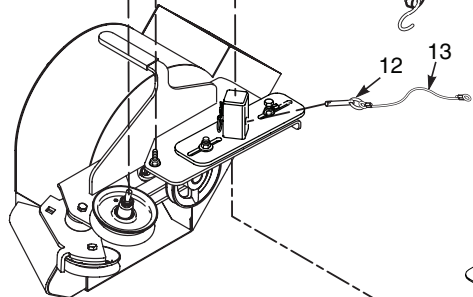
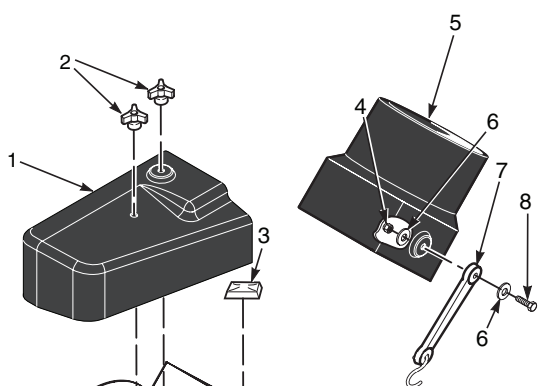
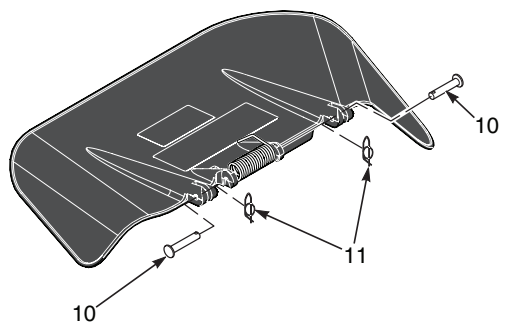


2005 GC V+ Blower Assembly

STT-61" / STTII-61" & SCZ-61" / SCZII-61" BLOWER HOUSING ASSEMBLY

Ref. No.	Part No.	Description
1	04067-07	Pin, Ring 2-1/4" Long
2	481547	Lanyard, Deck Height Pin
3	04019-02	Nut, Serr. Flange 1/4-20
4	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
5	483392	Decal, Blower
6	483393	Decal, Rotating Blower
7	481428	Grip, Blower Lever
8	483223	Cap, Square
9	04024-02	Nut, Push On 3/8 Thread
10	04021-05	Lock Nut, 3/8-16
11	04041-07	Flatwasher, 3/8-.391 x .938 x .105
12	43277	Spacer
13	483209	Pulley, Idler 4" Dia.
14	04021-09	Nut, Elastic Stop 3/8-16
15	04030-04	Lockwasher, 3/8-16
16	424361	Plate, Catcher Mounting
17	04003-05	Bolt, Carr. 3/8-16 x 1-1/2"
18	04001-54	Bolt, Hex Head 3/8-16 x 3" - 52"
19	04001-81	Bolt, Hex Head 3/8-16 x 3-1/2"
20	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
21	461928	Idler Arm Assembly
22	483182	Belt, GC-61V
23	483189	Pulley, 3-1/2" O.D.
24	04043-04	Washer, 3/8 Hardened
25	43575	Pivot, Idler
26	483402	Decal, Belt Cover
27	04019-04	Nut, Serr. Flange 3/8-16
28	04001-136	Bolt, Hex Head 3/8-16 x 1-1/2 Gr. 8
29	483391	Decal, Danger
30	461931	Blower Housing Weldment
31	04003-12	Bolt, Carr. 5/16-18 x 3/4" Gr. 5
32	04063-06	Key, 1/4 x 1/4 x 1-1/2"
33	461796	Fan Weldment
34	483034	Bearing Assembly
35	04021-10	Nut, Elastic Stop 5/16-18
36	461930	Blower Housing Assembly
37	421319	Cover, Blower Housing
38	48136-02	Clamp, 8-5/8" Max Dia.
39	462538	Hose, 8.00" Dia. x 68" Long
40	482298	Pulley, 4-3/4" O.D. - 1" Bore
41	04012-04	Set Screw, 5/16-18 x 3/8"
42	461932	Frame, Blower Mount
43	481522	Spring, Main Drive
44	43212	Spacer
45	04019-03	Nut, Serr. Flange 5/16-18
46	461723	Adapter w/Strap
47	451821	Receiver Weldment, Mounting Post
48	04062-04	Hair Pin Cotter, .177 x 3-1/4"
49	424367	Dust Shield
50	04066-04	Quick Pin, 5/16" Dia.

STC 48"/52" BLOWER MOUNTING COMPONENTS

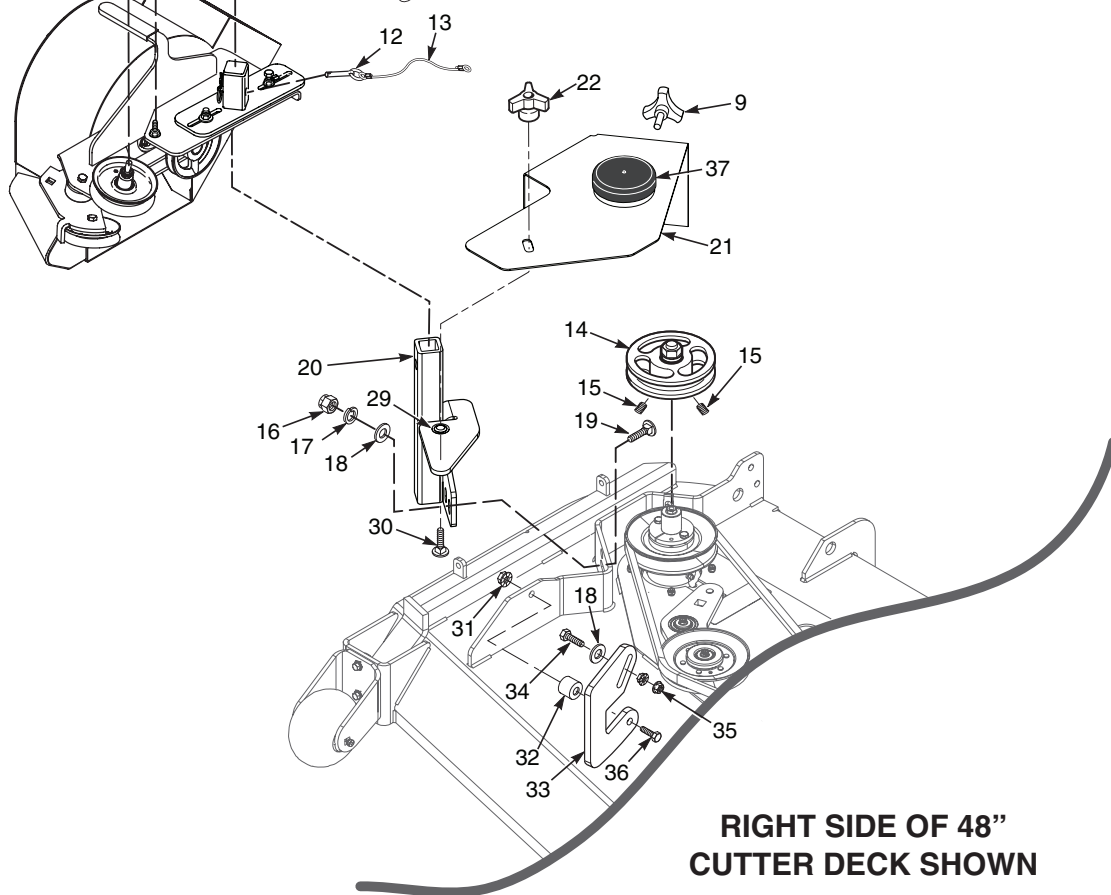
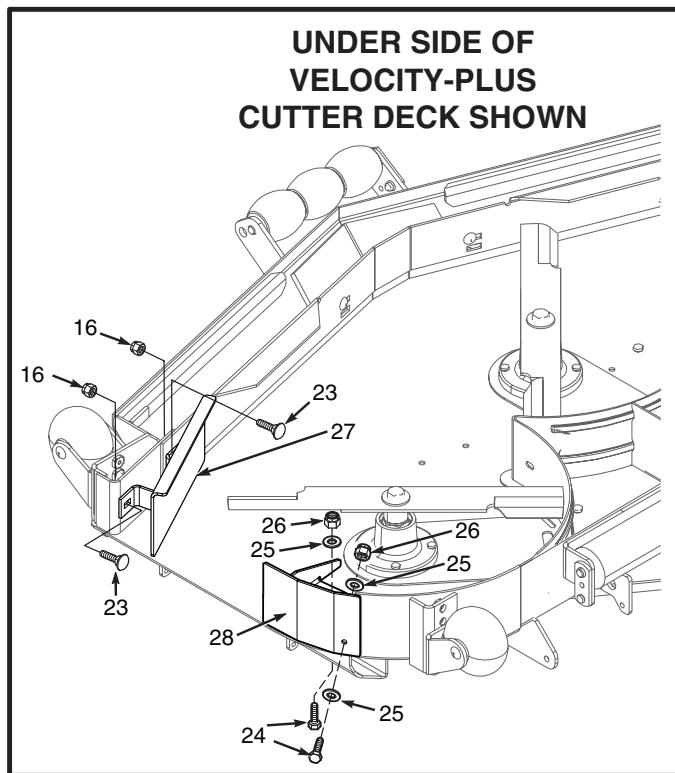
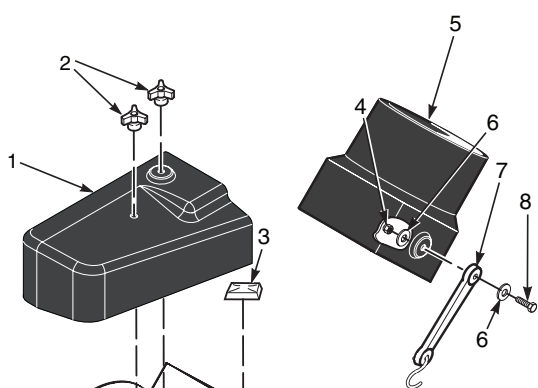
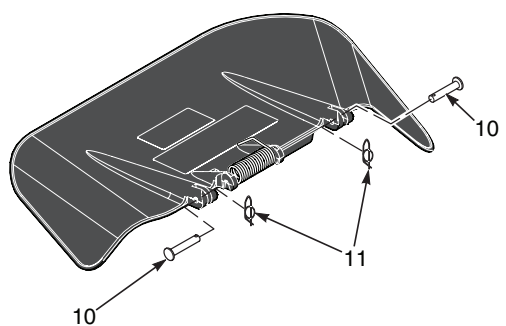


STC 48"/52"

BLOWER MOUNTING COMPONENTS

Ref. No.	Part No.	Description
1	484679	Belt Cover, 48"
	484685	Belt Cover, 52"
2	04029-04	Wingnut, Plastic 3/8" Small
3	483223	Cap, Square Vinyl
4	04021-08	Nut, Elastic Stop 1/4-20
5	461723	Adapter, Blower GC-STC, includes item #7
6	04040-14	Flatwasher, 1/4-.312 x .750 x .065
7	48137-04	Rubber Strap 7-3/4"
8	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
9	481625-01	Knob W/Stud, 3/8-16 x 1-1/4"
10	04064-15	Clevis Pin, 5/16 x 1-1/2"
11	04069-03	Pin, Rue Cotter 5/16 Dia.
12	04067-07	Pin, Ring 1/2 x 2-1/4"
13	481547	Lanyard
14	482587	Pulley, 4.0" Dia. 1.125 Bore
15	04012-04	Setscrew, 5/16-18 x 3/8"
16	04021-09	Nut, Elastic Stop 3/8-16
17	04030-04	Lockwasher, 3/8"
18	04041-07	Flatwasher, 3/8-.391 x .938 x .105
19	04003-11	Bolt, Carr. 3/8-16 x 1-1/4" Grade 5
20	461894	Mounting Post Weldment, Blower
21	462549	Belt Cover Assembly, w/Cap - 48"
	462550	Belt Cover Assembly, w/Cap - 52"
22	04029-04	Wing Nut, 3/8 Plastic - Small
23	04003-23	Bolt, Carriage 3/8-16 x 1"
24	04001-09	Bolt, Hex Head 5/16-18 x 1"
25	04040-15	Flatwasher, 5/16-.375 x .875 x .083
26	04021-10	Nut, Elastic Stop 5/16-18
27	452383	Baffle Weldment 48 / 52
28	424683	Baffle, Turbo 48" Deck
	424211	Baffle, Turbo 52" Deck
29	04024-02	Nut, Push-On 3/8 Thread
30	04003-22	Bolt, Carriage 3/8-16 x 1-1/4"
31	484368	Cap, Spindle

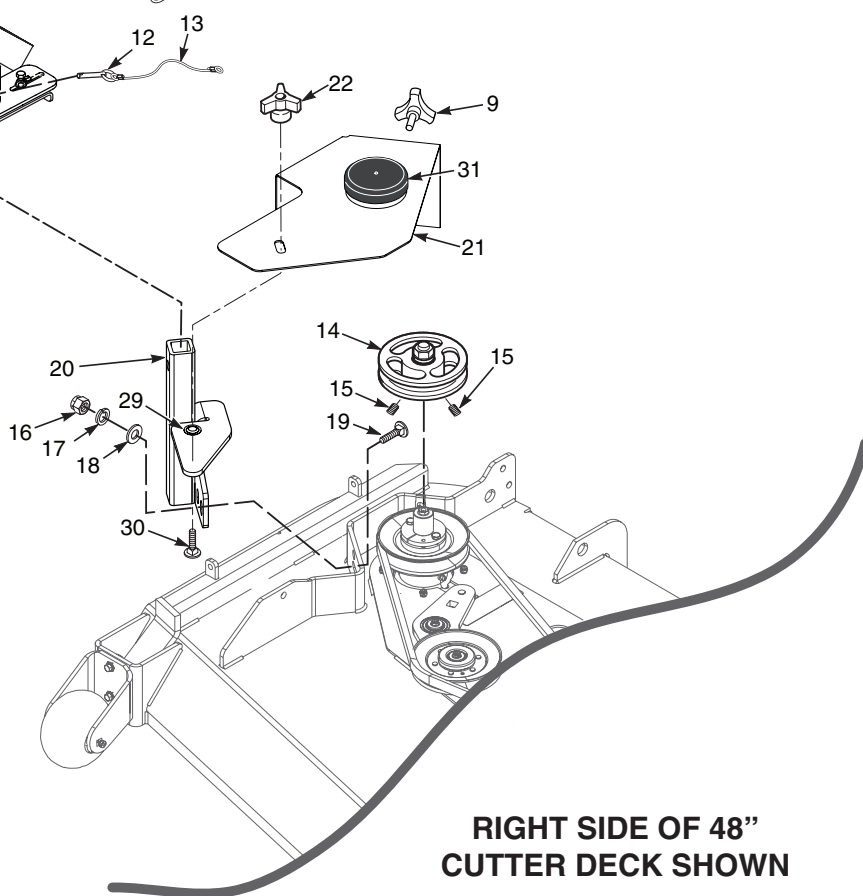
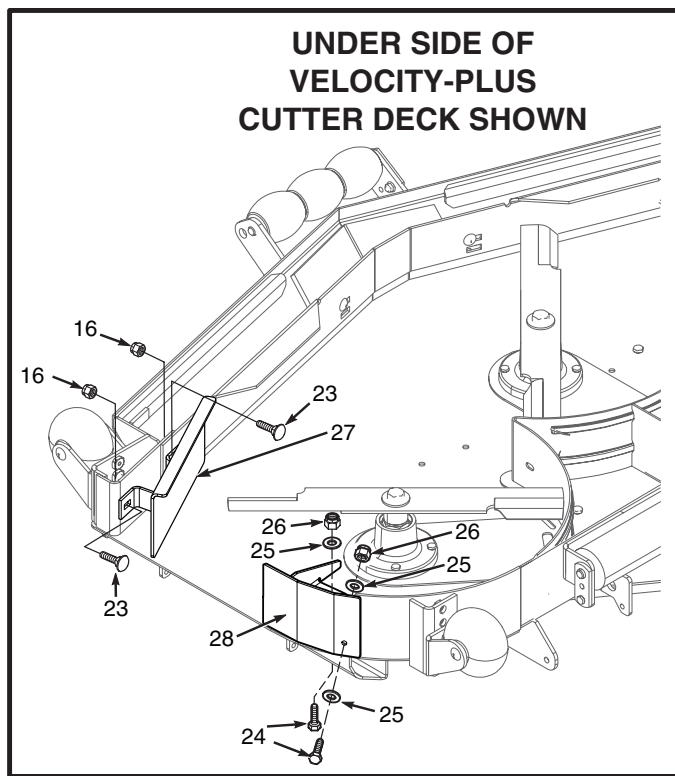
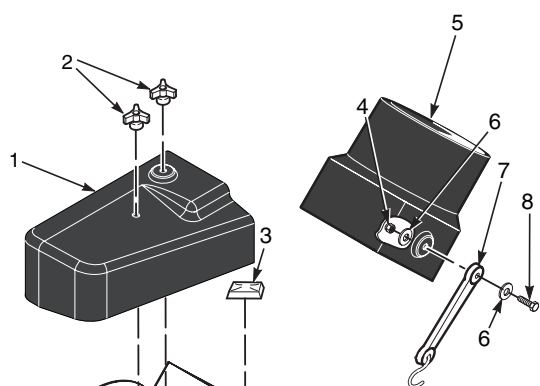
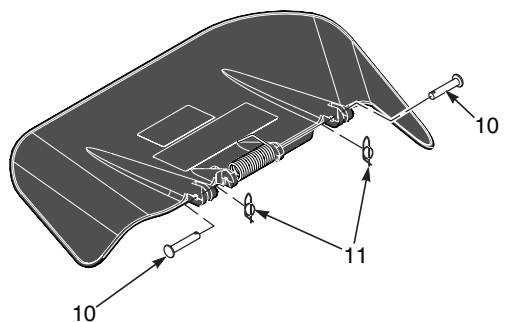
STCII 48"/52" & SCZ 48"/52" BLOWER MOUNTING COMPONENTS



STCII 48"/52" & SCZ 48"/52" BLOWER MOUNTING COMPONENTS

Ref. No.	Part No.	Description
1	484679	Belt Cover, 48"
	484685	Belt Cover, 52"
2	04029-04	Wingnut, Plastic 3/8" Small
3	483223	Cap, Square Vinyl
4	04021-08	Nut, Elastic Stop 1/4-20
5	461723	Adapter, Blower GC-STC, includes item #7
6	04040-14	Flatwasher, 1/4-.312 x .750 x .065
7	48137-04	Rubber Strap 7-3/4"
8	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
9	481625-01	Knob W/Stud, 3/8-16 x 1-1/4"
10	04064-15	Clevis Pin, 5/16 x 1-1/2"
11	04069-03	Pin, Rue Cotter 5/16 Dia.
12	04067-07	Pin, Ring 1/2 x 2-1/4"
13	481547	Lanyard
14	482587	Pulley, 4.0" Dia. 1.125 Bore
15	04012-04	Setscrew, 5/16-18 x 3/8"
16	04021-09	Nut, Elastic Stop 3/8-16
17	04030-04	Lockwasher, 3/8"
18	04041-07	Flatwasher, 3/8-.391 x .938 x .105
19	04003-11	Bolt, Carr. 3/8-16 x 1-1/4" Grade 5
20	461894	Mounting Post Weldment, Blower
21	462549	Belt Cover Assembly, w/Cap - 48"
	462550	Belt Cover Assembly, w/Cap - 52"
22	04029-04	Wing Nut, 3/8 Plastic - Small
23	04003-23	Bolt, Carriage 3/8-16 x 1"
24	04001-09	Bolt, Hex Head 5/16-18 x 1"
25	04040-15	Flatwasher, 5/16-.375 x .875 x .083
26	04021-10	Nut, Elastic Stop 5/16-18
27	452383	Baffle Weldment 48 / 52
28	424683	Baffle, Turbo 48" Deck
	424211	Baffle, Turbo 52" Deck
29	04024-02	Nut, Push-On 3/8 Thread
30	04003-22	Bolt, Carriage 3/8-16 x 1-1/4"
31	04019-04	Nut, Serrated Flange 3/8-16
32	431029	Spacer (STCII48 & SCZ48)
33	452393	Bracket (STCII48 & SCZ48)
34	04001-136	Bolt, Hex Head 3/8-16 x 1-.40" Grade 8
35	04019-04	Nut, Serrated Flange 3/8-16
36	04001-21	Bolt, Hex Head 3/8-16 x 1-3/4"
37	484368	Cap, Spindle

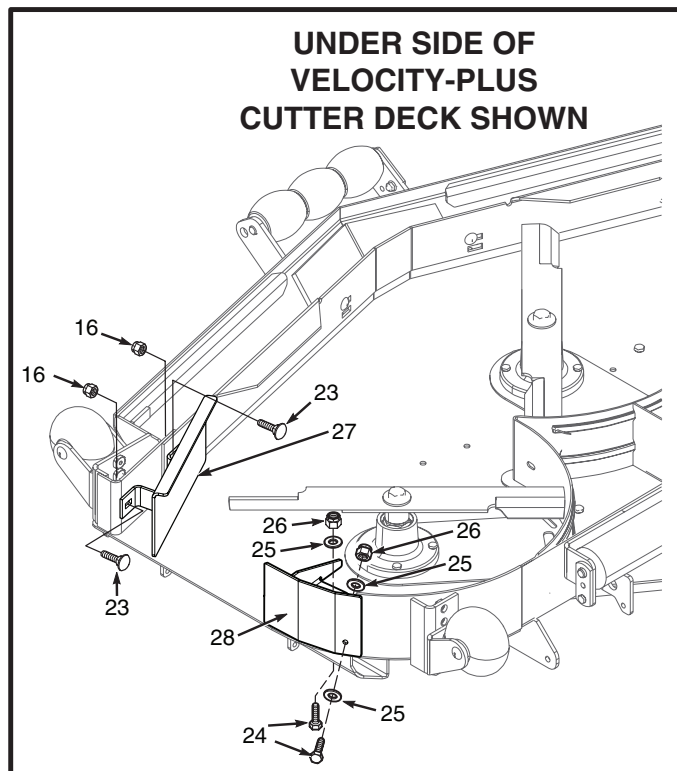
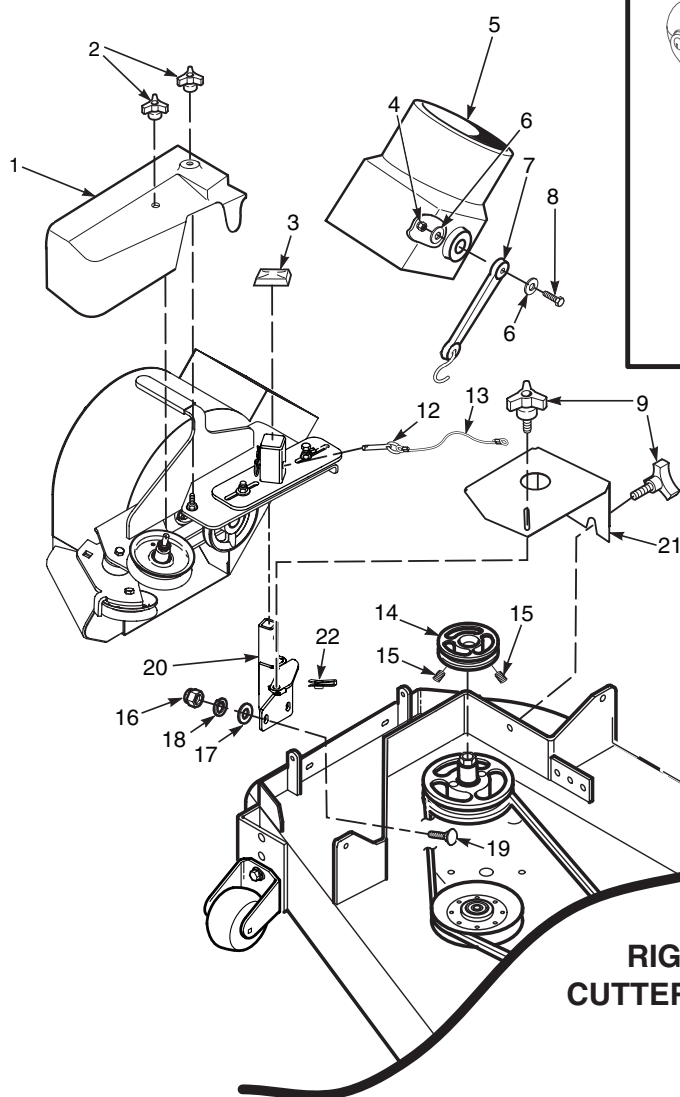
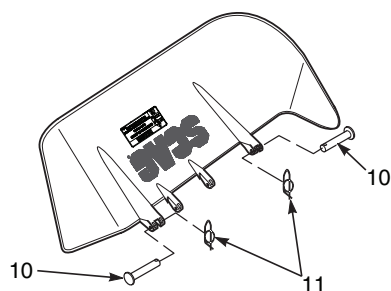
STC-61" & STCII-61" BLOWER MOUNTING COMPONENTS



STC-61" & STCII-61" BLOWER MOUNTING COMPONENTS

Ref. No.	Part No.	Description
1	483227	Belt Cover, 61"
2	04029-04	Wingnut, Plastic 3/8" Small
3	483223	Cap, Square Vinyl
4	04021-08	Nut, Elastic Stop 1/4-20
5	461723	Adapter, Blower GC-STC, includes item #7
6	04040-14	Flatwasher, 1/4-.312 x .750 x .065
7	48137-04	Rubber Strap 7-3/4"
8	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
9	481625-01	Knob W/Stud, 3/8-16 x 1-1/4"
10	04064-15	Clevis Pin, 5/16 x 1-1/2"
11	04069-03	Pin, Rue Cotter 5/16 Dia.
12	04067-07	Pin, Ring 1/2 x 2-1/4"
13	481547	Lanyard
14	482587	Pulley, 4.0" Dia. 1.125 Bore
15	04012-04	Setscrew, 5/16-18 x 3/8"
16	04021-09	Nut, Elastic Stop 3/8-16
17	04030-04	Lockwasher, 3/8"
18	04041-07	Flatwasher, 3/8-.391 x .938 x .105
19	04003-11	Bolt, Carr. 3/8-16 x 1-1/4" Grade 5
20	461894	Mounting Post Weldment, Blower
21	462417	Belt Cover Assembly, w/Cap (STC-61V)
	462901	Belt Cover Assembly, w/Cap (STCII-61V)
22	04029-04	Wing Nut, 3/8 Plastic - Small
23	04003-23	Bolt, Carriage 3/8-16 x 1"
24	04001-09	Bolt, Hex Head 5/16-18 x 1"
25	04040-15	Flatwasher, 5/16-.375 x .875 x .083
26	04021-10	Nut, Elastic Stop 5/16-18
27	452384	Baffle Weldment - 61" Deck
28	424212	Baffle, Turbo - 61" Deck
29	04024-02	Nut, Push-On 3/8 Thread
30	04003-22	Bolt, Carriage 3/8-16 x 1-1/4"
31	484368	Cap, Spindle

SCZ-61" / SCZII-61" STT 52"/61" & STTII 52"/61" BLOWER MOUNTING COMPONENTS



RIGHT SIDE OF
CUTTER DECK SHOWN

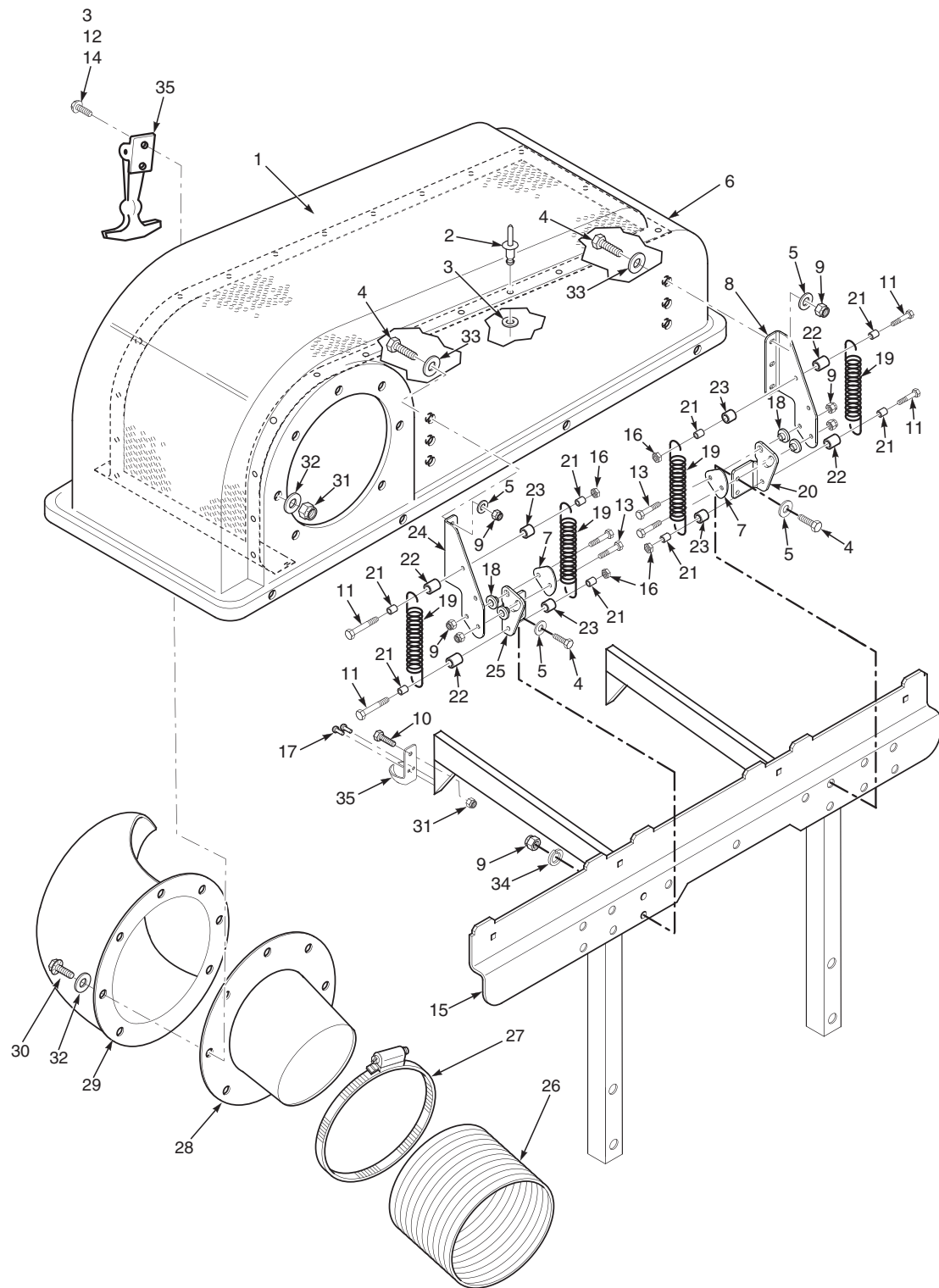
2013 GC-STC-V BMC

SCZ-61" / SCZII-61"
STT 52"/61" & STTII 52"/61"
BLOWER MOUNTING COMPONENTS

Ref. No.	Part No.	Description
1	483227	Belt Cover, (61")
	485715	Belt Cover, (STT-52 & STTII-52)
2	04029-04	Wingnut, Plastic 3/8" Small
3	483223	Cap, Square Vinyl
4	04021-08	Nut, Elastic Stop 1/4-20
5	461723	Adapter, Blower, includes item #7
6	04040-14	Flatwasher, 1/4-.312 x .750 x .065
7	48137-04	Rubber Strap 7-3/4"
8	04001-59	Bolt, Hex Head 1/4-20 x 1-1/4"
9	481625-01	Knob W/Stud, 3/8-16 x 1-1/4"
10	04064-15	Clevis Pin, 5/16 x 1-1/2"
11	04069-03	Pin, Rue Cotter 5/16 Dia.
12	04067-07	Pin, Ring 1/2 x 2-1/4"
13	481547	Lanyard
14	482377	Pulley, 5-1/2" Dia. - 1.125" Bore, (61")
	482587	Pulley, 4.0" Dia. - 1.125" Bore, (STT-52 & STTII-52)
15	04012-04	Setscrew, 5/16-18 x 3/8"
16	04021-09	Nut, Elastic Stop 3/8-16, (61")
	04117-04	Nut, Elastic Stop 1/2-13, (STT-52 & STTII-52)
17	04030-04	Lockwasher, 3/8", (61")
18	04041-07	Flatwasher, 3/8-.391 x .938 x .105, (61")
19	04003-11	Bolt, Carr. 3/8-16 x 1-1/4" Grade 5
	04001-71	Bolt, Hex Head 1/2-13 x 1-1/2", (STT-52 & STTII-52)
20	461894	Mounting Post Weldment, Blower, (61")
	463219	Mounting Post Weldment, Blower, (STT-52 & STTII-52)
21	462418	Belt Cover Assembly w/Cap, (61")
	484368	Cap, Spindle (not shown)
	428278	Belt Cover, (STT-52 & STTII-52)
22	04110-03	U-Nut
23	04003-23	Bolt, Carriage 3/8-16 x 1"
24	04001-09	Bolt, Hex Head 5/16-18 x 1"
25	04040-15	Flatwasher, 5/16-.375 x .875 x .083
26	04021-10	Nut, Elastic Stop 5/16-18
27	452384	Baffle Weldment, 61V Deck
	452383	Baffle Weldment, 52V Deck
28	424212	Baffle, Turbo 61" Deck
	424211	Baffle, Turbo 52" Deck
*	428249	Mounting Post Drill Template (STT & STTII-52V)

* Not shown

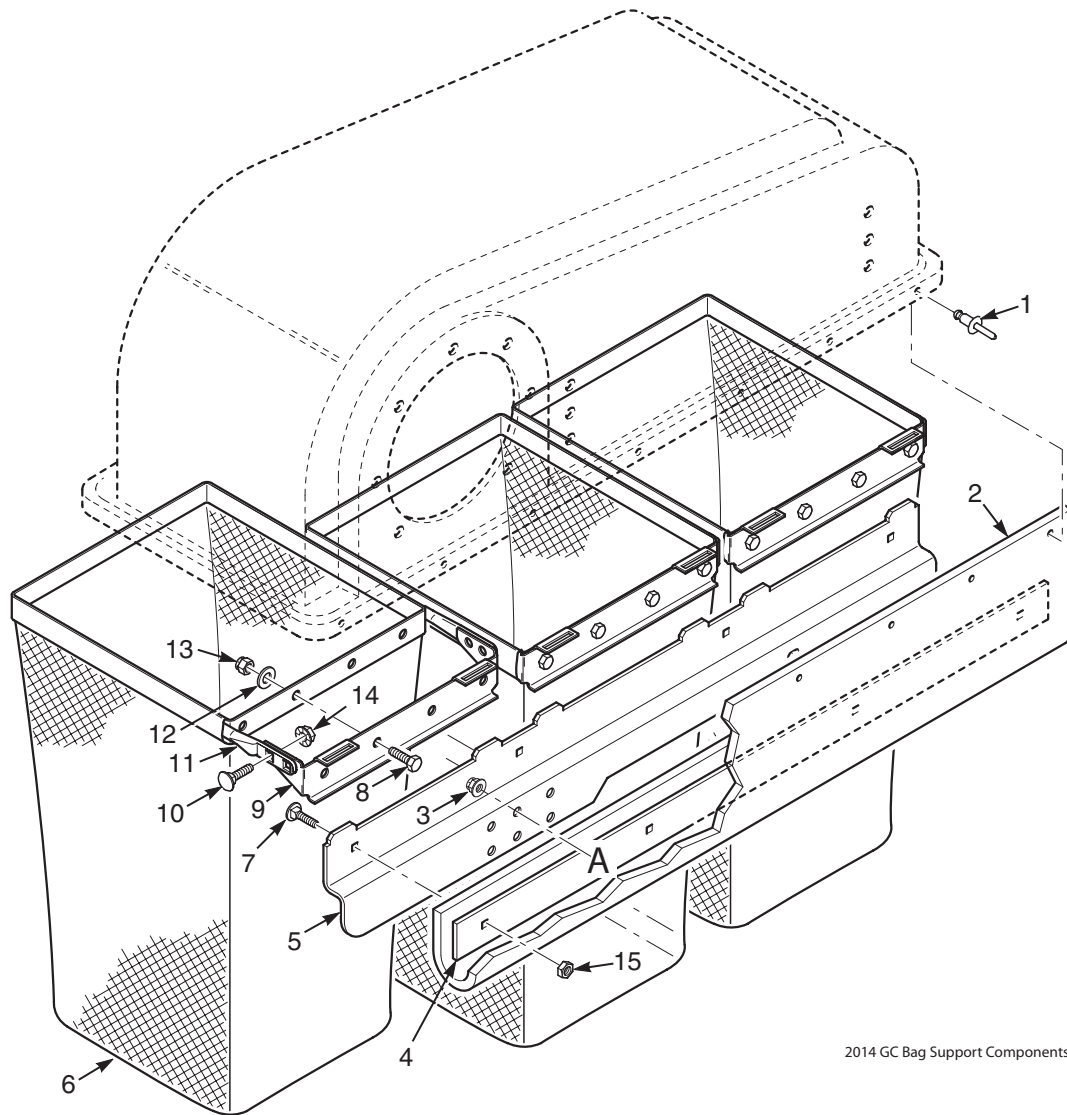
GC-3B HOOD COMPONENTS



GC-3B HOOD COMPONENTS

Ref. No.	Part No.	Description
1	423302	Screen, Catcher Hood
2	04090-02	Pop Rivet, 3/16 x .652
3	04041-19	Flatwasher, 3/16-.196 x .469 x .048
4	04001-32	Bolt, Hex Head 3/8-16 x 1-1/4"
5	04041-01	Flatwasher, 3/8-.391 x .938 x .105
6	461408	Hood Assembly, GC-3B (includes items 1, 2 & 3 and items 2 & 4 on page 34)
7	425832	Guard, GC Hinge
8	425830	Hinge, Upper LH
9	04021-09	Nut, Elastic Stop 3/8-16
10	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
11	04001-30	Bolt, Hex Head 3/8-16 x 4"
12	04021-01	Nut, Elastic Stop #10-32
13	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
14	04010-25	Screw, #10-32 x 3/4"
15	453120	Support Weldment, Bag Frame
16	04021-05	Locknut, 3/8-16 Center Lock
17	04090-03	Pop Rivet, 3/16 x .402
18	43546	Bushing, Hopper Pivot
19	482304	Spring, Hood Hinge
20	426041	Hinge, Lower LH
21	43212	Spacer, 1/2" O.D. x .370"
22	43886	Spacer, 1" O.D. x 1.25"
23	43277	Spacer, 1" O.D. x .850"
24	425831	Hinge, Upper RH
25	426042	Hinge, Lower RH
26	462536	Hose, 8" Dia. x 53"
27	48136-02	Clamp, 8-5/8" Max Dia.
28	482422	Tube, Filler
29	482421	Elbow
30	04001-10	Bolt, Hex Head 5/16-18 x 1-1/4"
31	04021-10	Nut, Elastic Stop 5/16-18
32	04040-15	Flatwasher, 5/16-.375 x .875 x .083
33	04041-11	Flatwasher, 3/8-.406 x 1-1/2" x .179
34	04030-04	Lockwasher, 3/8" Spring
35	482409	Latch

GC-3B BAG SUPPORT COMPONENTS

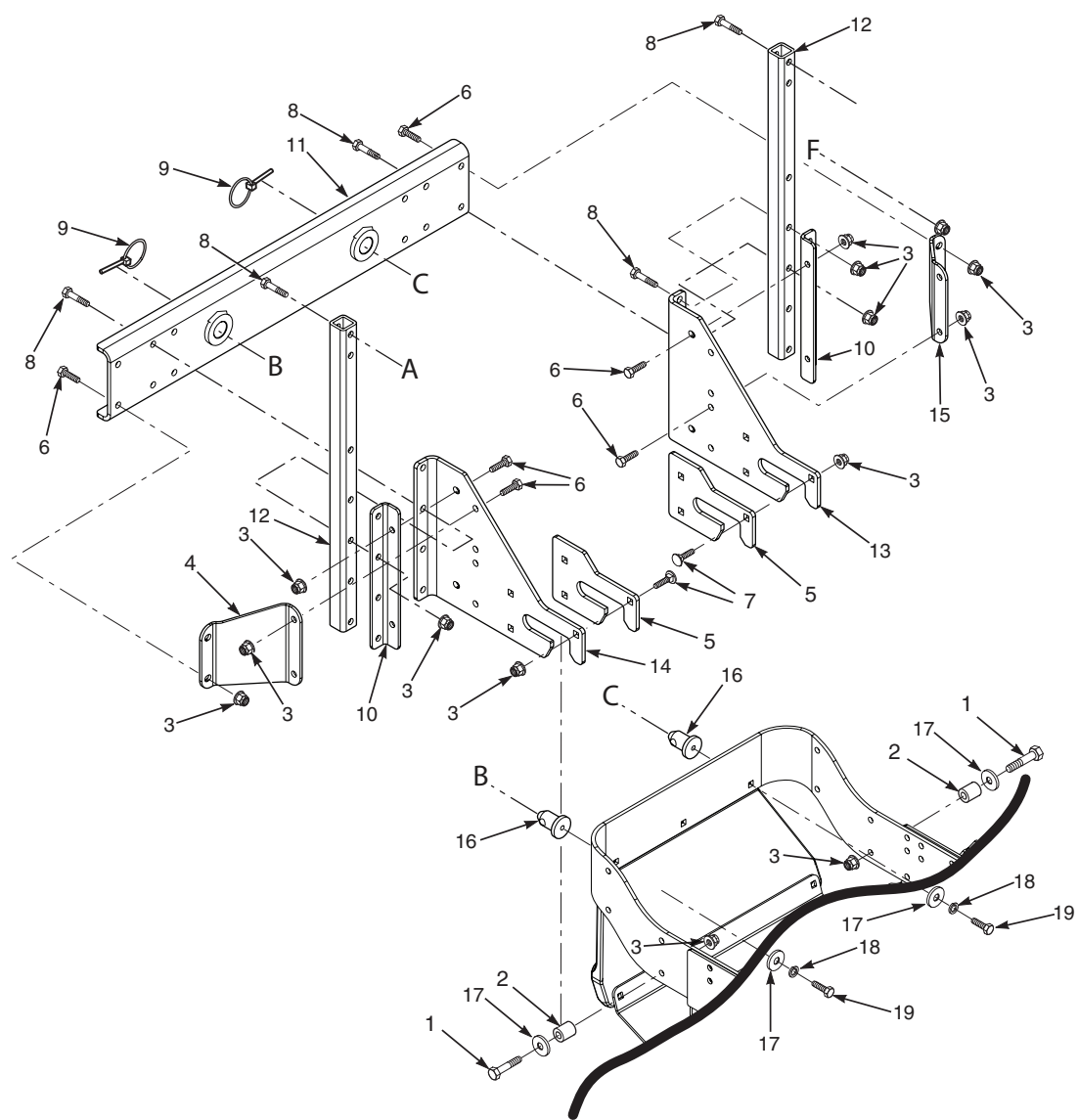


2014 GC Bag Support Components

GC-3B BAG SUPPORT COMPONENTS

Ref. No.	Part No.	Description
1	04090-02	Pop Rivet, 3/16 x .652
2	482321	Seal, Hood
3	04117-02	Nut, Elastic Flange 3/8-16
4	423312	Retainer, Seal
5	453120	Support, Bag Frame
6	462968	Bag Assembly
7	04003-02	Bolt, Carriage 1/4-20 x 3/4"
8	04001-08	Bolt, Hex Head 5/16-18 x 3/4"
9	423198	Mount, Bag Frame Tube
10	04003-12	Bolt, Carriage 5/16-18 x 3/4"
11	423197	Tube, Bag Support
12	04040-15	Flatwasher, 5/16-.375 x .875 x .083
13	04021-10	Nut, Elastic Stop 5/16-18
14	04019-03	Nut, Serrated Flange 5/16-18

STC SUPPORT FRAME COMPONENTS

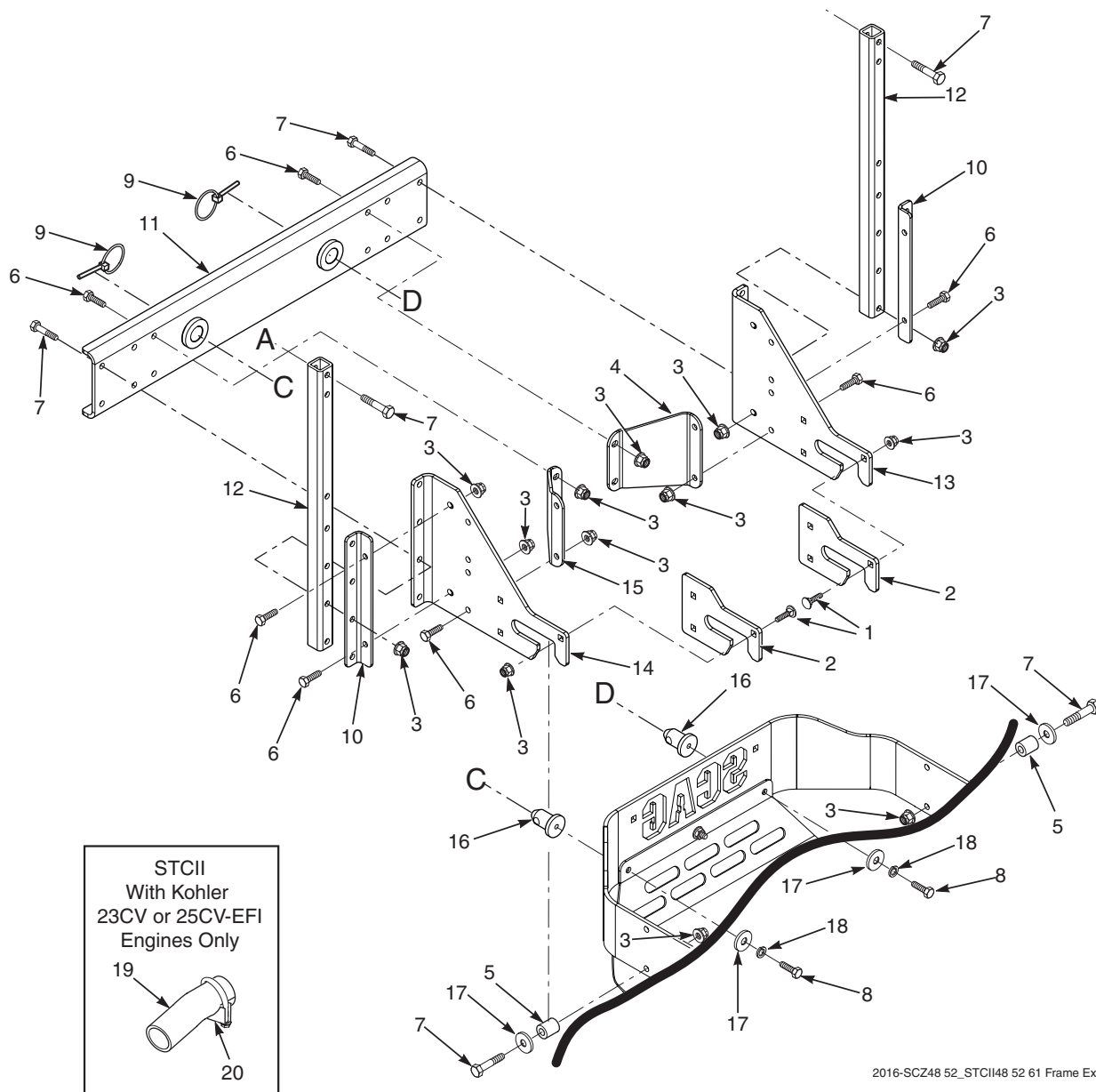


2016-STC Frame Exploded View

STC SUPPORT FRAME COMPONENTS

Ref. No.	Part No.	Description
1	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
2	43886	Spacer
3	04117-02	Nut, Elastic Flange 3/8-16
4	426016	Angle Bracket, GC
5	426024	Wear Plate, GC
6	04001-16	Bolt, Hex Head 3/8-16 x 1"
7	04003-22	Bolt, Carriage 3/8-16 x 1-1/4"
8	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
9	04066-04	Quick Pin
10	426012	Mounting Bracket, Tube
11	452382	Mounting Bracket Weldment
12	426015	Tube, Upright
13	426011	Mounting Bracket, GC R.H.
14	426010	Mounting Bracket, GC L.H.
15	426017	Angle Bracket, GC
16	43884	Pin, GC Locator
17	04041-11	Flatwasher, 3/8-.406 x 1.50 x 7 Ga.
18	04030-04	Lockwasher, 3/8"
19	04001-168	Bolt, Hex Head 3/8-16 x 1-1/4"

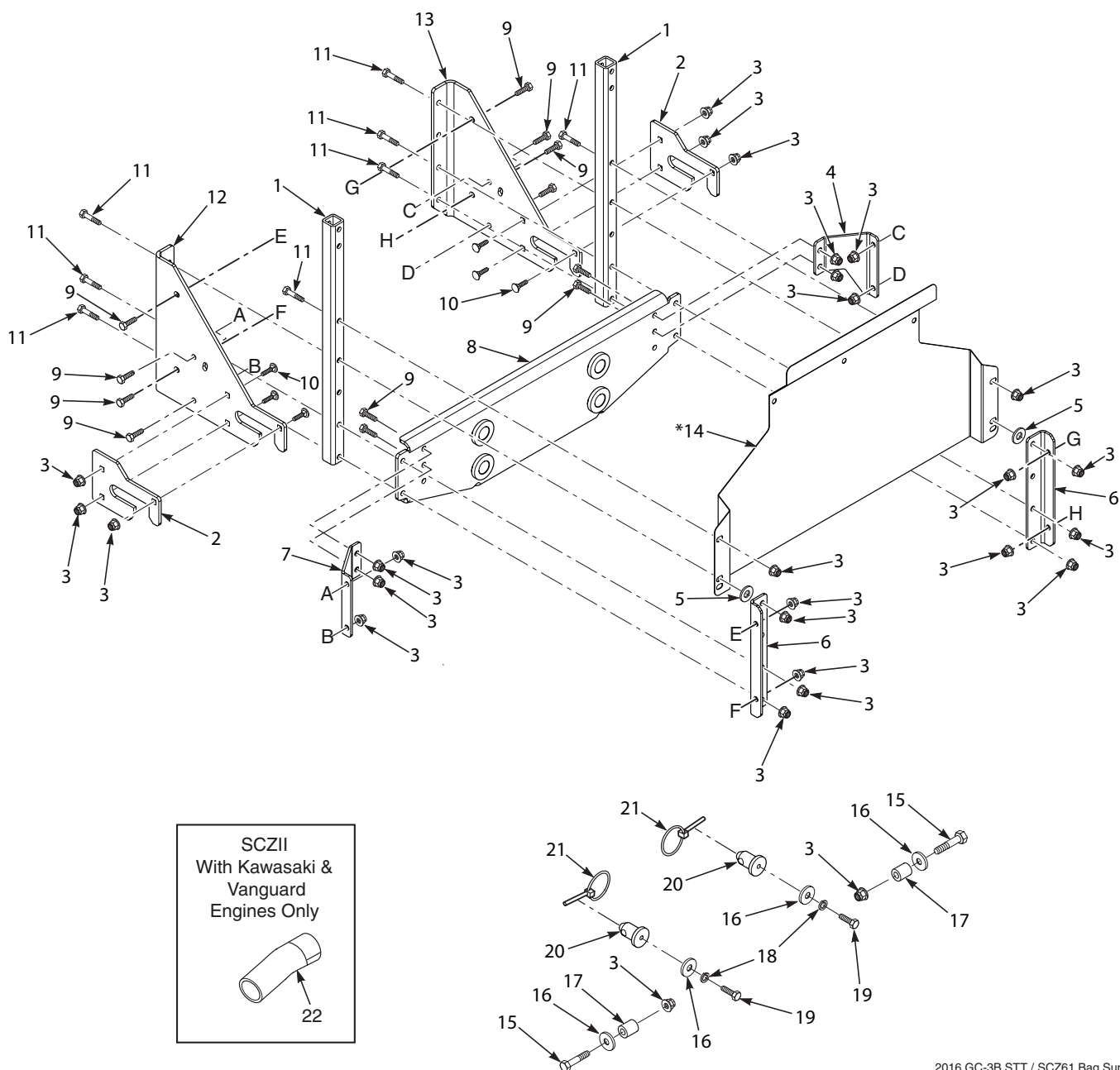
SCZ 48"/52" STCII 48"/52"/61" BAG SUPPORT COMPONENTS (LOWER)



SCZ 48"/52"
STCII 48"/52"/61"
BAG SUPPORT COMPONENTS (LOWER)

Ref. No.	Part No.	Description
1	04003-22	Bolt, Carriage 3/8-16 x 1-1/4"
2	426024	Wear Plate, GC
3	04117-02	Nut, Elastic Flange 3/8-16
4	426016	Angle Bracket, GC
5	43886	Spacer
6	04001-16	Bolt, Hex Head 3/8-16 x 1"
7	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
8	04001-168	Bolt, Hex Head 3/8-16 x 1-1/4"
9	04066-04	Quick Pin
10	426012	Mounting Bracket, Tube
11	452382	Mounting Bracket Weldment
12	426015	Tube, Upright
13	426011	Mounting Bracket, GC R.H.
14	426010	Mounting Bracket, GC L.H.
15	426017	Angle Bracket, GC
16	43884	Pin, GC Locator
17	04041-11	Flatwasher, 3/8-.406 x 1.50 x 7 Ga.
18	04030-04	Lockwasher, 3/8"
19	485784	Tube, Exhaust (STCII With Kohler 23CV or 25CV-EFI Engines Only)
20	48633	Clamp, Muffler - 1-1/2" (STCII With Kohler 23CV or 25CV-EFI Engines Only)

SCZ-61" / SCZII-61" STT 52"/61" & STTII 52"/61" BAG SUPPORT COMPONENTS (LOWER)



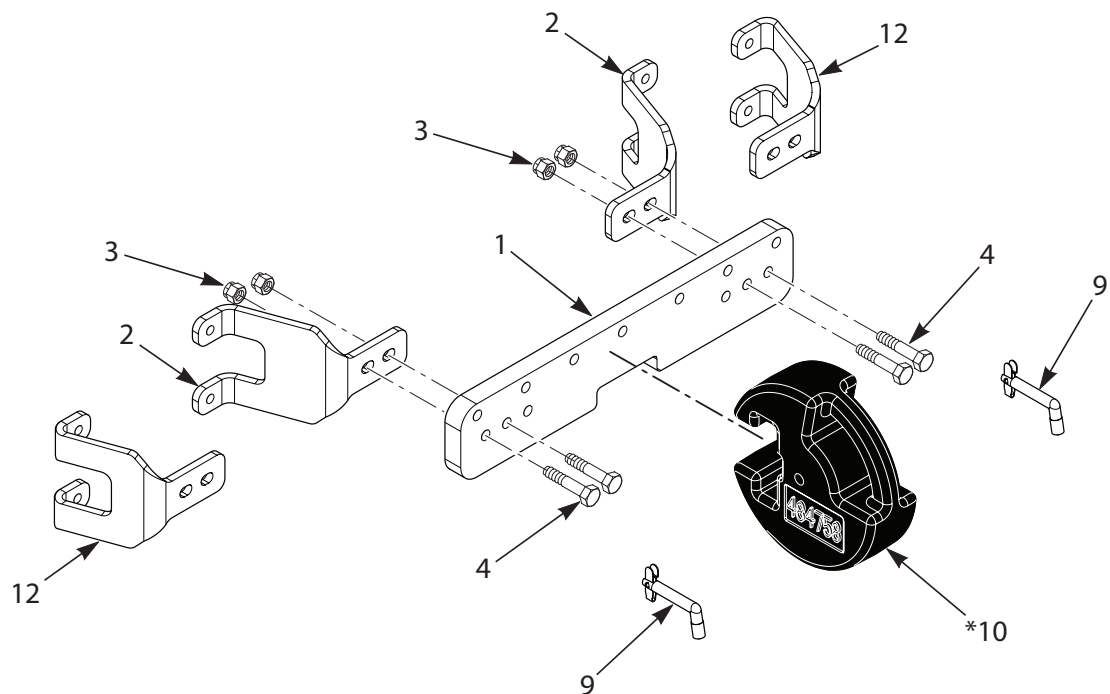
2016 GC-3B STT / SCZ61 Bag Support

SCZ-61" / SCZII-61"
STT 52"/61" & STTII 52"/61"
BAG SUPPORT COMPONENTS (LOWER)

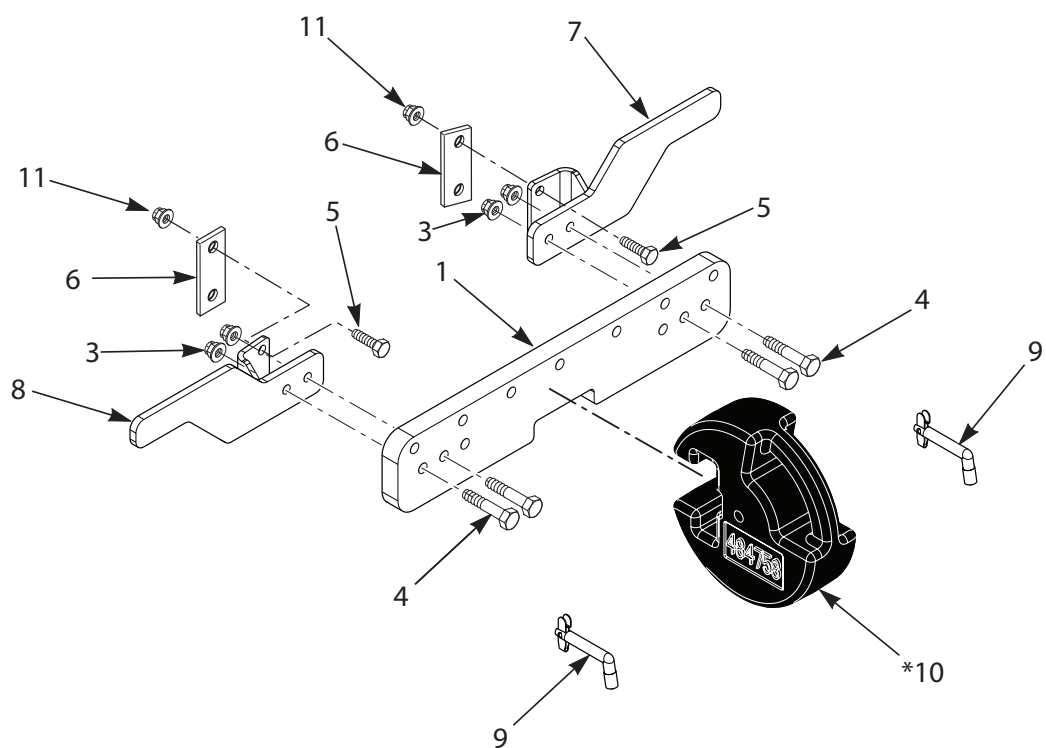
Ref. No.	Part No.	Description
1	426385	Tube, Upright
2	426024	Wear Plate, GC
3	04117-02	Nut, Elastic Flange 3/8-16
4	426089	Angle Brace, LH GC
5	04041-28	Flatwasher, .469 X 1.75 X .25
6	426088	Mounting Bracket, GC Tube
7	426090	Angle Brace, RH GC
8	452416	Mounting Bracket Weldment
9	04001-16	Bolt, Hex Head 3/8-16 x 1"
10	04003-23	Bolt, Carriage 3/8-16 x 1"
11	04001-31	Bolt, Hex Head 3/8-16 x 2-1/2"
12	426087	RH Mounting Bracket, GC
13	426086	LH Mounting Bracket, GC
14	*423435	Heatshield (used on STT & STTII Models Only)
15	04001-46	Bolt, Hex Head 3/8-16 x 2-1/4"
16	04041-11	Flatwasher, 3/8-.406 x 1.50 x 7 Ga.
17	43886	Spacer
18	04030-04	Lockwasher, 3/8"
19	04001-168	Bolt, Hex Head 3/8-16 x 1-1/4"
20	43884	Pin, GC Locator
21	04066-04	Quick Pin
22	486660	Exhaust Extension FX (SCZII with Kawasaki Engine Only)
	486659	Exhaust Extension 37BV (SCZII with 37 Vanguard Engine Only)

FRONT WEIGHT COMPONENTS

STC / STCII / SCZ / SCZII / STTII / STT-Diesel Models



STT Models



FRONT WEIGHT COMPONENTS

Ref. No.	Part No.	Description
1	426093	Weight Bar
2	426091	Bracket, LH Weight Bar (STC / STCII & SCZ48/52)
	426092	Bracket, RH Weight Bar (STC / STCII & SCZ48/52)
3	04117-04	Nut, Elastic Flange 1/2-13
4	04001-34	Bolt, Hex Head 1/2-13
5	04001-20	Bolt, Hex Head 3/8-16 x 1-1/2"
6	422586	Clamp, Bar
7	452417	Mounting Bracket Weldment, LH Weight Bar
8	452418	Mounting Bracket Weldment, RH Weight Bar
9	485172	Pin, Weight Retention
10	*484758	Weight (see below)
11	04117-02	Nut, Elastic Flange 3-8/16
12	427351	Bracket, Weight Bar (LH & RH for STT-Diesel, STTII52/61 & SCZ/SCZII 61)

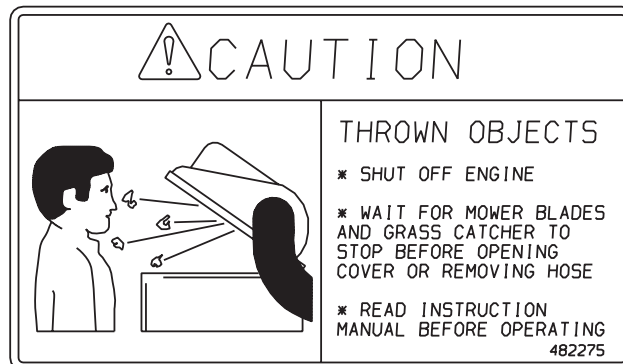
*Weights Required

<u>Model</u>	<u>Qty.</u>
STC 48/52	5
STC 61	5
STCII 48/52	6
STCII 61	5
SCZ 48/52	6
SCZ/SCZII 61	5
STT 52	4
STT 61	5
STTII 52	4 (5 for the 52V-26CH-EFI-LP)
STTII 61	5

GC DECALS



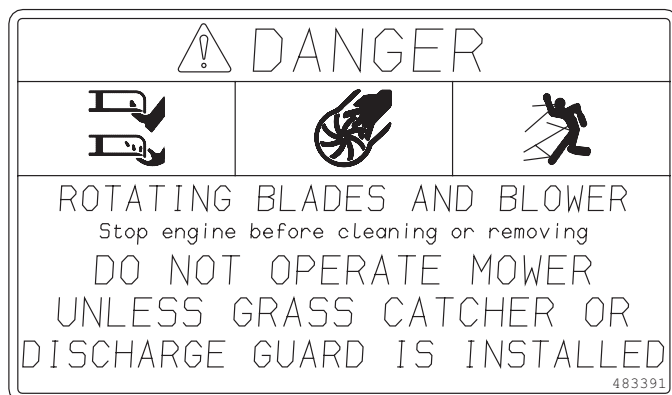
483402



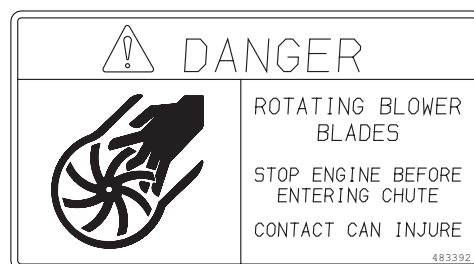
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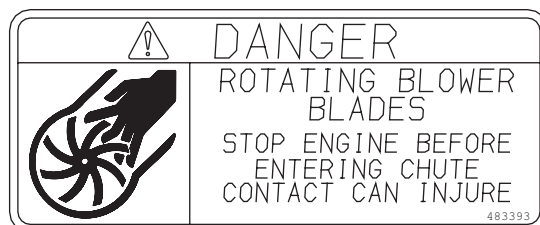
481327



483391



483392



483393